

Ultimate Quilters Cabinet Assembly Instructions

COMPONENTS		DESCRIPTION	QTY
		Cam Bolt 24mm Long	16
		Cam Ø15mm	16
		Dowel Ø8 x 30mm	48
A		Screw Ø3.4x15mm CS ZP	98
D		Screw Ø3.5x18mm CS ZP	8
F		Screw Ø6 x 10mm C/S	24
H		Hinge Screw Ø6 x 15mm	4
		Castor Washer	5
		Castor Ø50	7
		Castor Ø50 Lockable	2
		Castor Bracket	4
		Castor Spanner	1
		Cam Bolt 24mm	8
		Cam Ø15x10mm	8
		Screw Ø4 x 32mm	16
		Butt Hinge	10
		Drawer Runner 450	4 sets
		Bow Handle + Screws	5
		Glue Bottle	3
		Hinge Mounting Plate	2
		<small>Note: Hinge & Mounting Plate may be supplied together. Please separate before assembly.</small> Hinge	2
		Tube	1
		Screw Ø4 x 38mm	4
		Lock & Key	1
		Lock Striker	1
		Escutcheon <small>Attached to the lock shaft in packaging</small>	1
		Cover Cap	2

COMPONENTS	DESCRIPTION	QTY
	Lifter Rail (Right)	1
	Lifter Rail (Left)	1
	Lifter	1
ACCESSORY BOX	DESCRIPTION	QTY
	Insert Holder	1
	Ramp	2

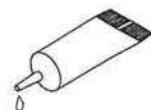


**PLEASE REFER TO
THESE INSTRUCTIONS
UPDATED - 6/01/2026**

Ultimate Quilters Cabinet Assembly Instructions

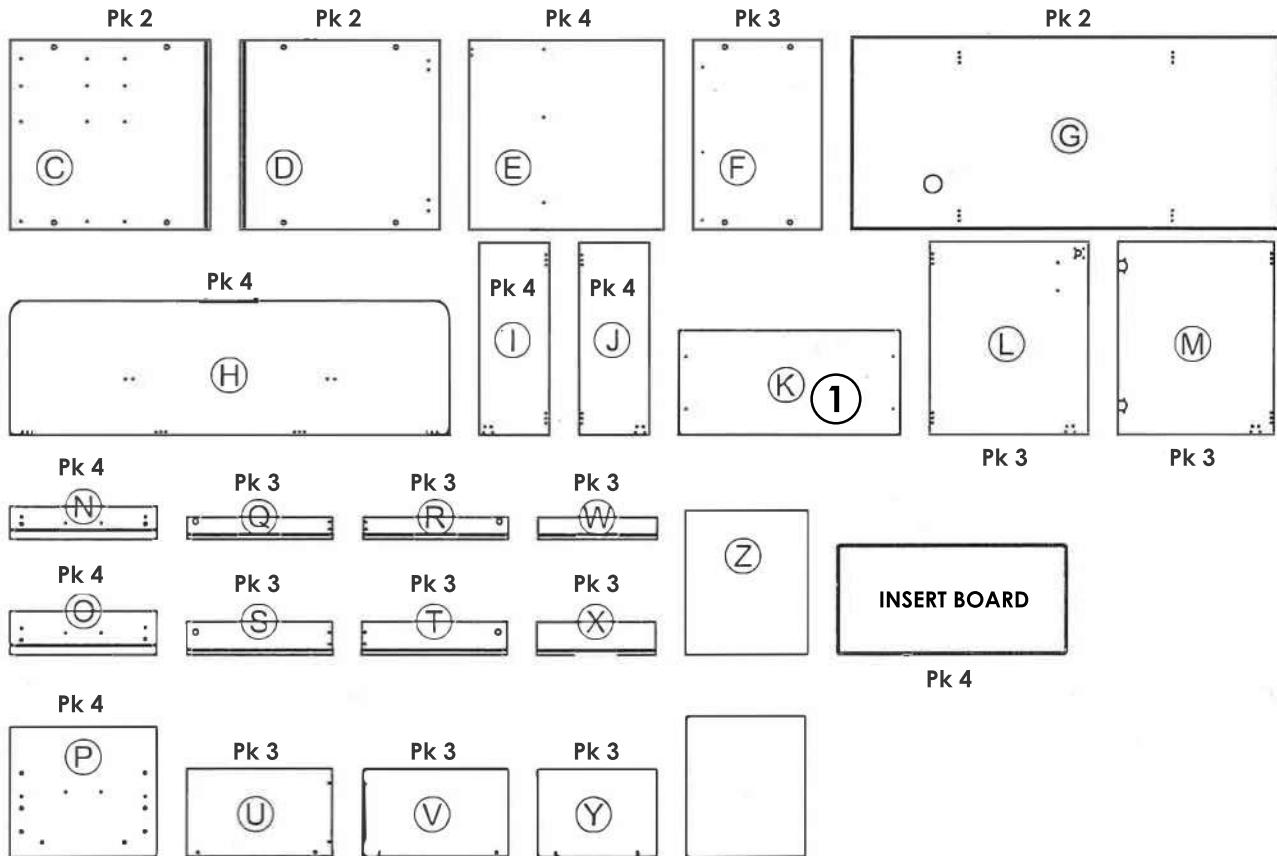
Ultimate Quilters Cabinet panels and their descriptions

Note: Hole position helps with panel orientation



Before assembling
place 2 to 3 drops of
glue in each dowel hole.

Do Not place glue
in Cam or Cam Bolt
holes.



1. Top Pre-Assembly

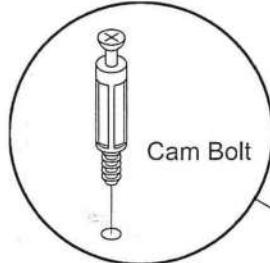


Cam Bolt 24mm (x8) Long

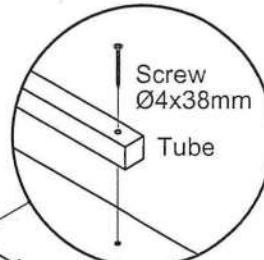
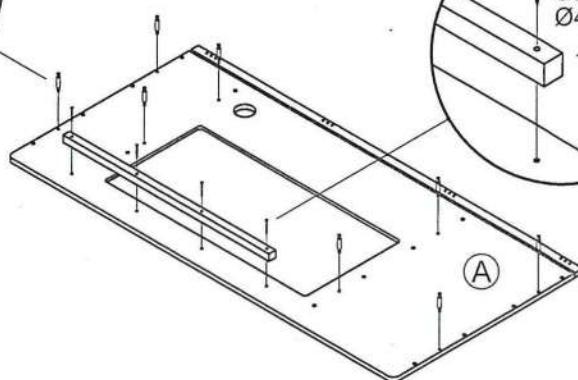


Tube

Screw Ø4 x 38mm (x4)



Cam Bolt



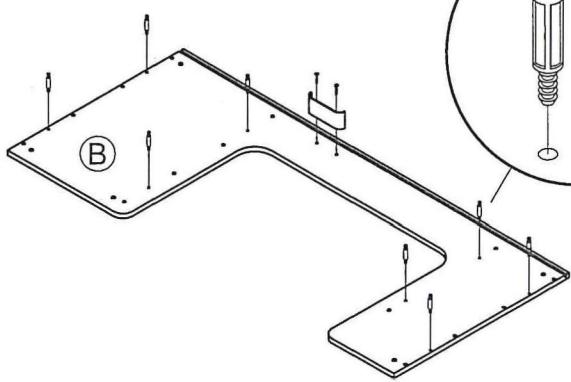
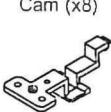
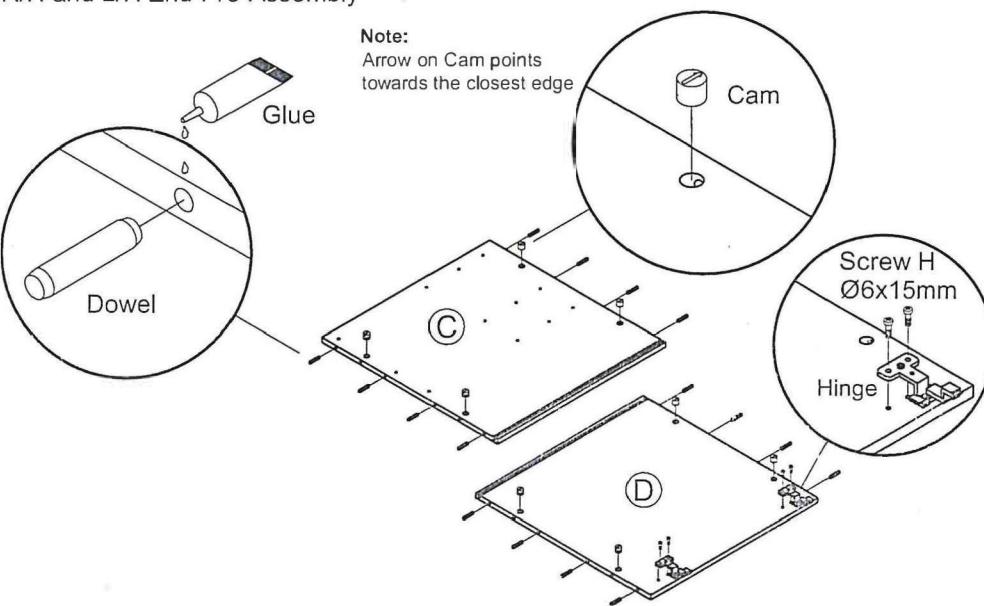
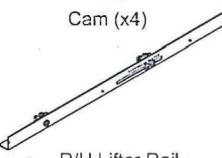
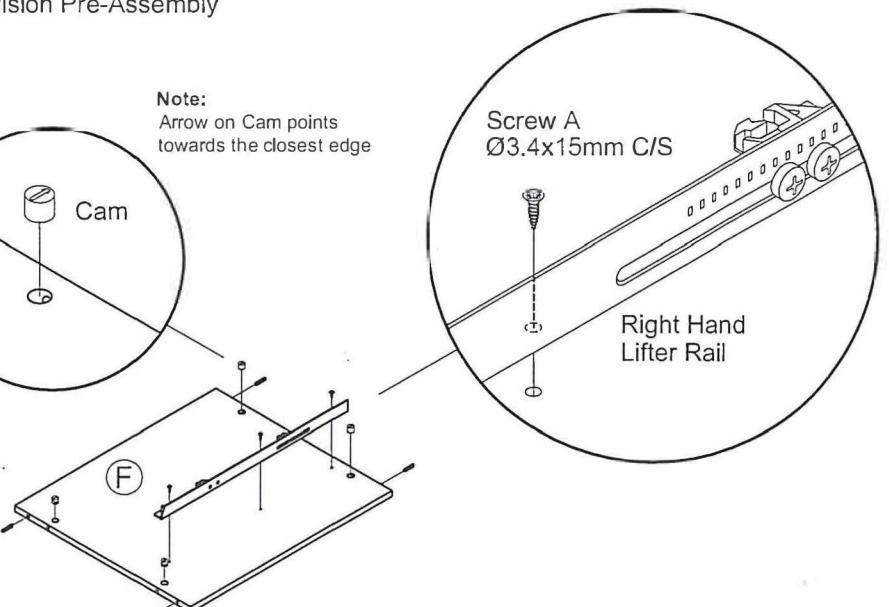
Screw Ø4x38mm

Tube

Assembly Steps

1. Screw Cam Bolts into Top as shown.
2. Fix Tube onto the Top using Screw Ø4 x 38mm.

Ultimate Quilters Cabinet Assembly Instructions

 Cam Bolt 24mm (x8) Long  Screw A Ø3.4 x 15mm (x2) Assembly Steps <ol style="list-style-type: none"> 1. Screw Cam Bolts into Bottom as shown. 2. Fix Insert Holder to the Bottom using Screw A Ø3.4 x 15mm. 	<p>2. Bottom Pre-Assembly</p>  <p>Cam Bolt</p>
 Dowel (x16)  Cam (x8)  Hinge (x2)  Screw H Ø6 x 15mm (x4) Assembly Steps <ol style="list-style-type: none"> 1. Insert Dowels using 2 to 3 drops of Glue into each end. 2. Place Cams into holes shown. 3. Fix the Hinges using Screw H Ø6 x 15mm. 	<p>3. R/H and L/H End Pre-Assembly</p>  <p>Note: Arrow on Cam points towards the closest edge</p> <p>Dowel</p> <p>Glue</p> <p>Cam</p> <p>Screw H Ø6 x 15mm</p> <p>Hinge</p>
 Dowel (x4)  Cam (x4)  R/H Lifter Rail  Screw A Ø3.4 x 15mm (x3) Assembly Steps <ol style="list-style-type: none"> 1. Insert Dowels using 2 to 3 drops of Glue into each end. 2. Place Cams into holes shown. 3. Screw on R/H Lifter Rail using Screw A Ø3.4 x 15mm. <p>Note: Rail will be level with the panel edge.</p>	<p>4. R/H Division Pre-Assembly</p>  <p>Note: Arrow on Cam points towards the closest edge</p> <p>Cam</p> <p>Screw A Ø3.4x15mm C/S</p> <p>Right Hand Lifter Rail</p>

Ultimate Quilters Cabinet Assembly Instructions

<p>Assembly Steps</p> <ol style="list-style-type: none"> 1. Insert Dowels using 2 to 3 drops of Glue into each end. 2. Place Cams into holes shown. 3. Screw on L/H Lifter Rail using Screw A Ø3.4 x 15mm. 4. Screw on Lock Striker using Screw A Ø3.4 x 15mm. <p>Note: Rail will be level with the panel edge.</p>	<p>5. L/H Division Pre-Assembly</p> <p>Note: Arrow on Cam points towards the closest edge</p>
<p>Assembly Steps</p> <ol style="list-style-type: none"> 1. Screw on Butt Hinge using Screw A Ø3.4 x 15mm. 2. Screw on Castor Bracket using Screw A Ø3.4 x 15mm. 3. Screw on Castor Ø50. 4. Screw on Lock using Screw D Ø3.5 x 18mm. <p>Note: Tap Castor Bracket into the hole in the edge of the Door before inserting screws.</p>	<p>6a. Door Pre-Assembly</p>

Ultimate Quilters Cabinet Assembly Instructions

<p>Castor Bracket</p> <p>Castor Ø50 Locking</p> <p>Screw A Ø3.4x15mm (x14)</p> <p>Hinge Plate (x2)</p>	<p>6b. Door Pre-Assembly</p> <p>Note: Tap Castor Bracket into the hole in the edge of the Door before inserting screws.</p>
<p>Assembly Steps</p> <ol style="list-style-type: none"> 1. Screw on Castor Bracket using Screw A Ø3.4 x 15mm. 2. Screw on Castor Ø50. 3. Screw on Hinge Plate using Screw A Ø3.4 x 15mm. 4. Fix Butt Hinge onto R/H Door using Screw A Ø3.4 x 15mm. 	<p>7. Back Flap Pre-Assembly</p> <p>Butt Hinge (x4)</p> <p>Ramp</p> <p>Screw A Ø3.4 x 15mm (x12)</p> <p>Screw D Ø3.5 x 18mm (x4)</p> <p>Assembly Steps</p> <ol style="list-style-type: none"> 1. Screw on Butt Hinge using Screw A Ø3.4 x 15mm. 2. Screw on Ramp using Screw D Ø3.5 x 18mm.

Ultimate Quilters Cabinet Assembly Instructions



Gate Leg Button



Butt Hinge



Castor Bracket



Castor Ø50

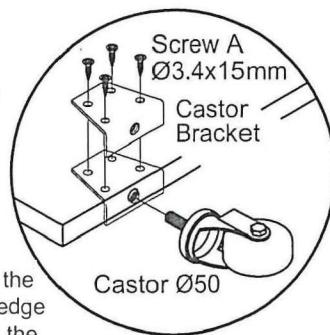
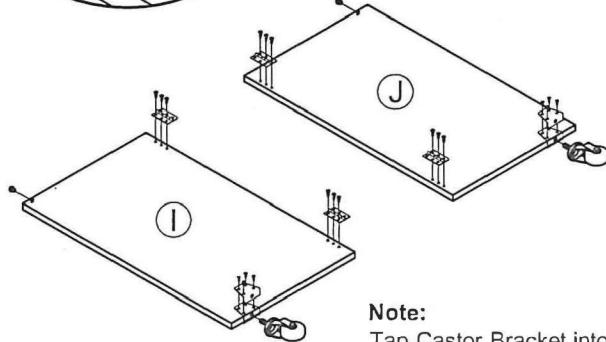
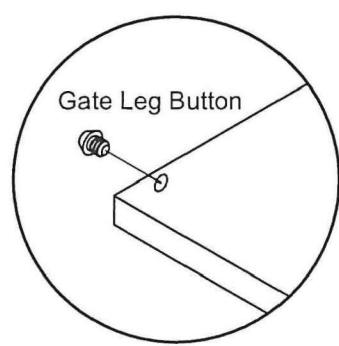
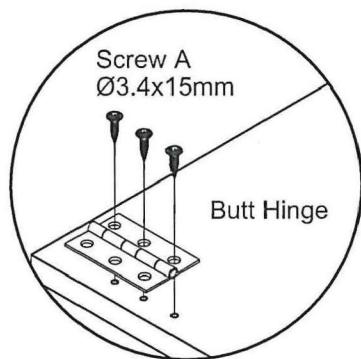


Screw A Ø3.4 x 15mm (x20)

Assembly Steps

1. Screw on Butt Hinge using Screw A Ø3.4 x 15mm.
2. Screw on Castor Bracket using Screw A Ø3.4 x 15mm.
3. Screw on Castor Ø50.

8. Gate Leg Pre-Assembly



Note:

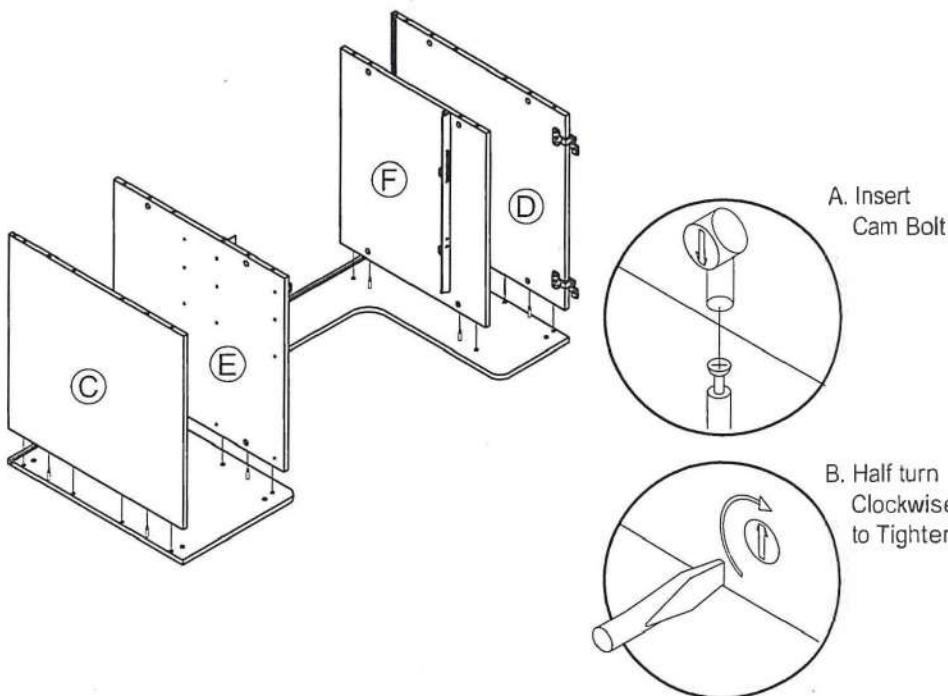
Tap Castor Bracket into the pre-located hole on the edge of the Door before fixing the Screws.

Ultimate Quilters Cabinet Assembly Instructions

9. Cabinet Assembly

Assembly Steps

1. Place 2 to 3 drops of Glue into the dowel holes in the Bottom.
2. Position the Cam holes in the End and Division over the Cam Bolts in the Bottom and insert. Secure by turning the Cam a half turn clockwise.

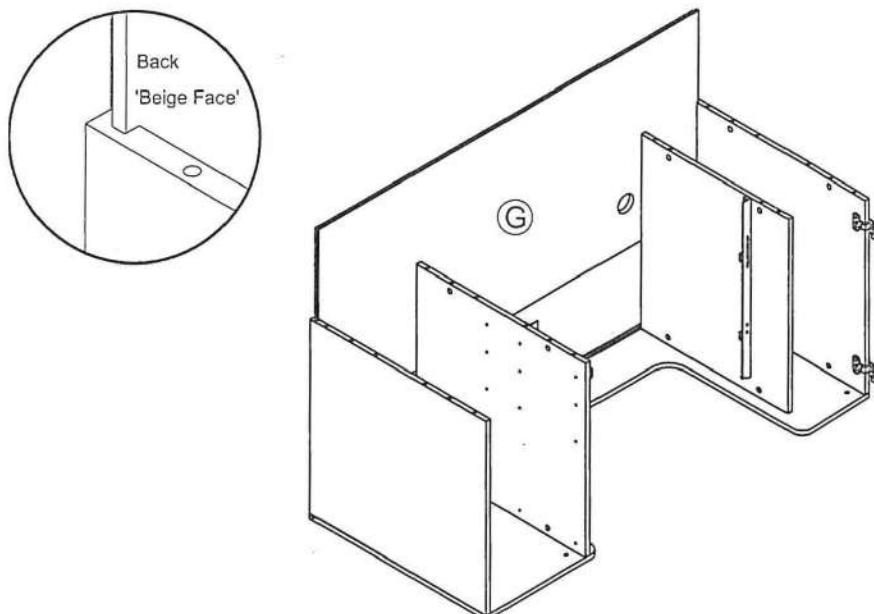


10. Cabinet Assembly

Assembly Steps

1. Slide Back into groove in L/H and R/H Ends and Bottom.

Note: With the Beige coloured face to the inside of the cabinet.



***PROCEED TO ELECTRIC LIFTER
INSTRUCTIONS FOLLOWING STEP 10***

Electric Lifter Installation



Note these photos depict the 860 cabinet, but the installation is the same for the Ultimate cabinet.

WARNING: DO NOT OPERATE ELECTRIC LIFTER UNTIL CABINET IS FULLY ASSEMBLED



This box contains the electric lifter & accessories.



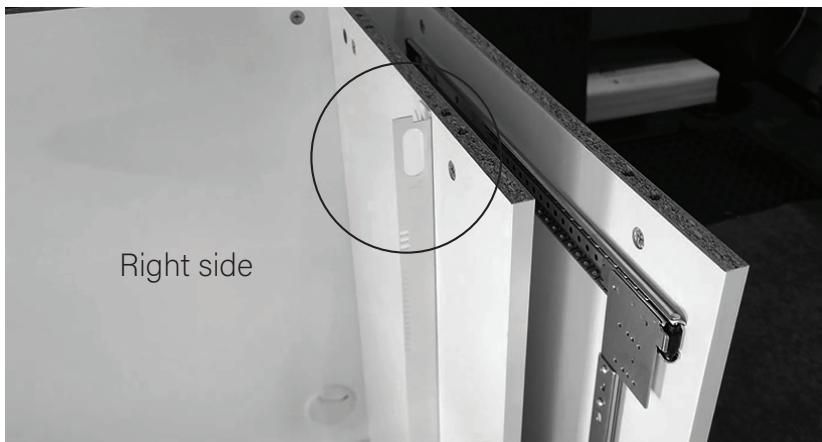
1. Take out your lifter & accessories. Cut the two cable ties on the sides, **not the one in the middle holding the wire loops together.**



2. Cut these outside cable ties on the lifter. Do not cut the cable tie holding the loops together in the middle.



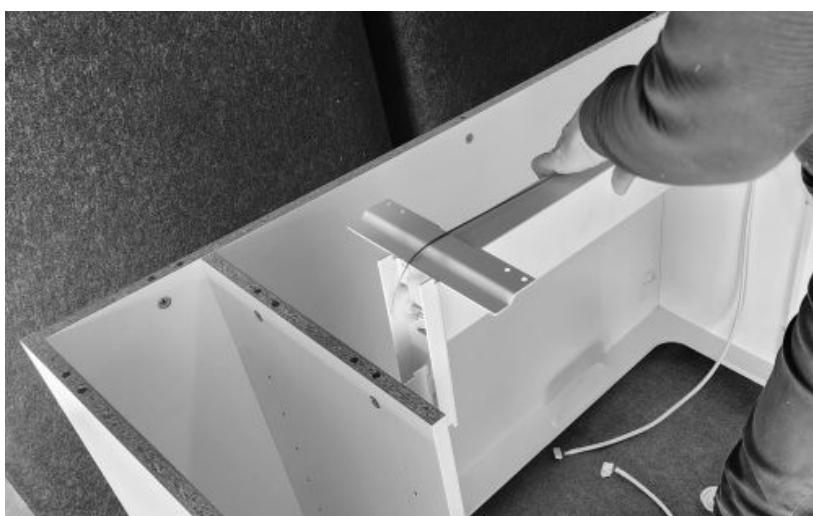
3. Secure the lifter rails to the inside of the cabinet using the 6 screws provided in the main cabinet box, not in the electric lifter box. Also shown in step 5 of Assembly Instructions.



4. Check the top of the lifter rails are facing the correct way. Note the hole for the cables to feed through later.



Left side



5. Slide the lifter into the side rails. It should slide to the bottom.



6. Slide rail between guides on carriage.



Carriage should slide up & down easily, supported by guides.



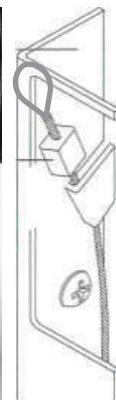
7. Move carriage to the bottom & cut the cable tie holding wires together.



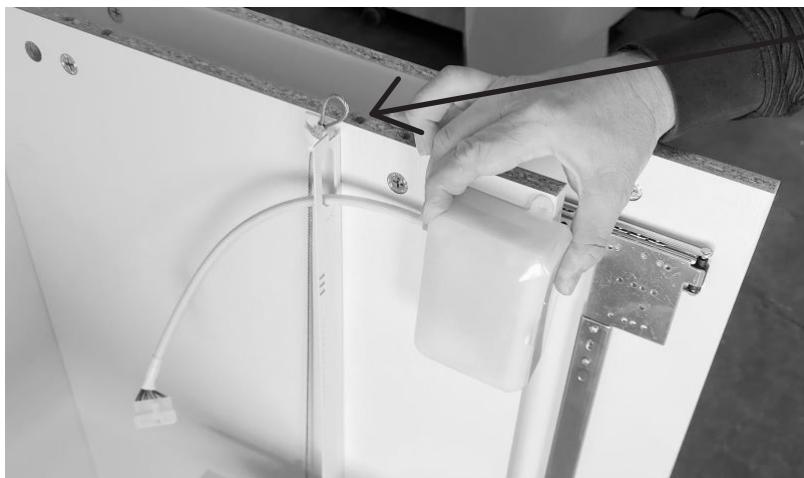
8. Raise carriage up enough to hook wire on to top of side rails. Hold the wires by the loop.



IMPORTANT DO NOT USE LOOP



9. Slide wire into hook on side rail, just underneath loop. **The loops are simply a pulling mechanism, they are not to be hooked onto the side rails.**



10. Position the buttons panel like so, with the screw hole in the corner.



11. Screw it in.



12. Connect the cables and ensure the cord goes through the hole on the right-hand side rail.





13. Plug the power cord into the buttons panel, feeding it through the same hole as the other cable.



14. Use the provided clips to secure the cords to the interior of the cabinet, so that they are out of the way of the lifter. Ensure there is some slack to allow the platform to raise all the way up.

15. DO NOT TEST LIFTER UNTIL THE CABINET IS FULLY ASSEMBLED

Otherwise, you may risk the lifter carriage coming off the rails.



Now proceed with remaining Cabinet Assembly Instructions. Electric Lifter operation procedures can be found at the end of the assembly instructions.

Ultimate Quilters Cabinet Assembly Instructions

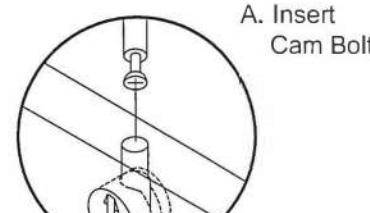
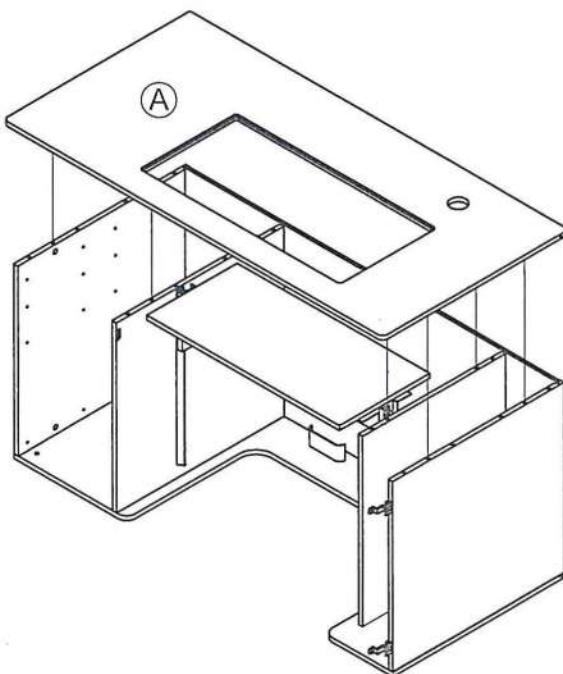
11. Top and Cabinet Assembly (Continue Cabinet Assembly upon completing Electric Lifter Installation)

Assembly Steps

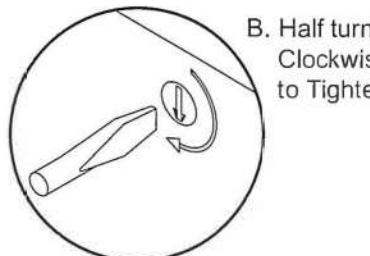
1. Place 2 to 3 drops of Glue into each Dowel hole.
2. Position the Top Panel Assembly over the Cabinet Assembly locating the Cam Bolts and Dowels.
3. Secure by rotating Cams a half turn clockwise.
4. Rotate Cabinet onto its Back and then Top carefully.

Note:

It will require 2 people to lift and rotate cabinet onto its top



A. Insert Cam Bolt



B. Half turn Clockwise to Tighten

12. Castor Attachment



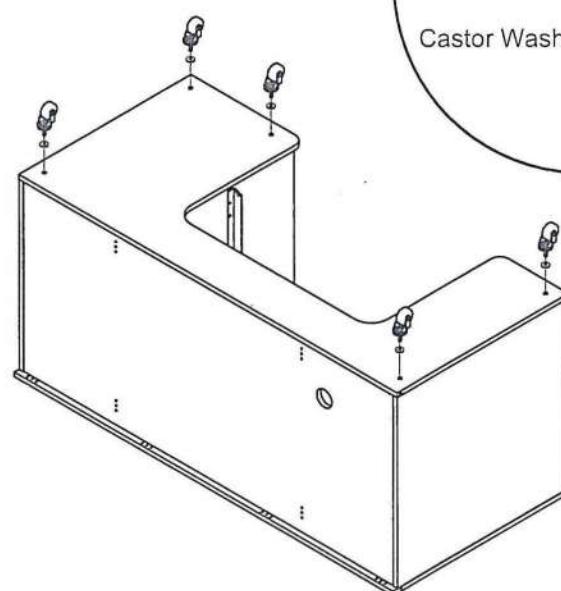
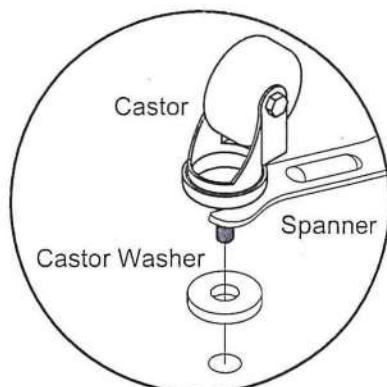
Castor Ø50mm



Washer



Spanner



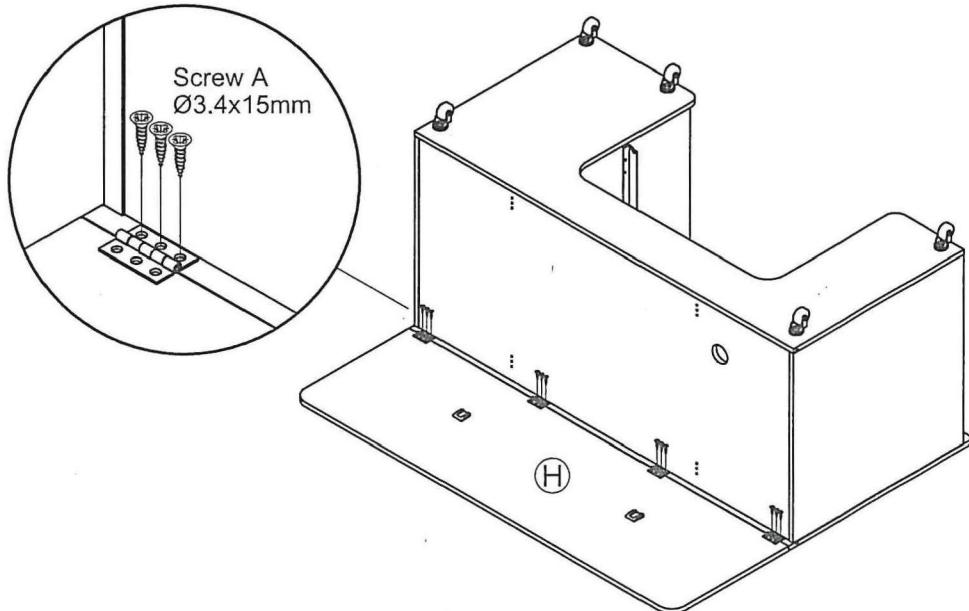
Assembly Steps

1. Place Castor Washers over Castor thread and screw into Bottom and secure using the Spanner.

Ultimate Quilters Cabinet Assembly Instructions

13. Back Flap Assembly

Screw A Ø3.4 x 15mm (x12)

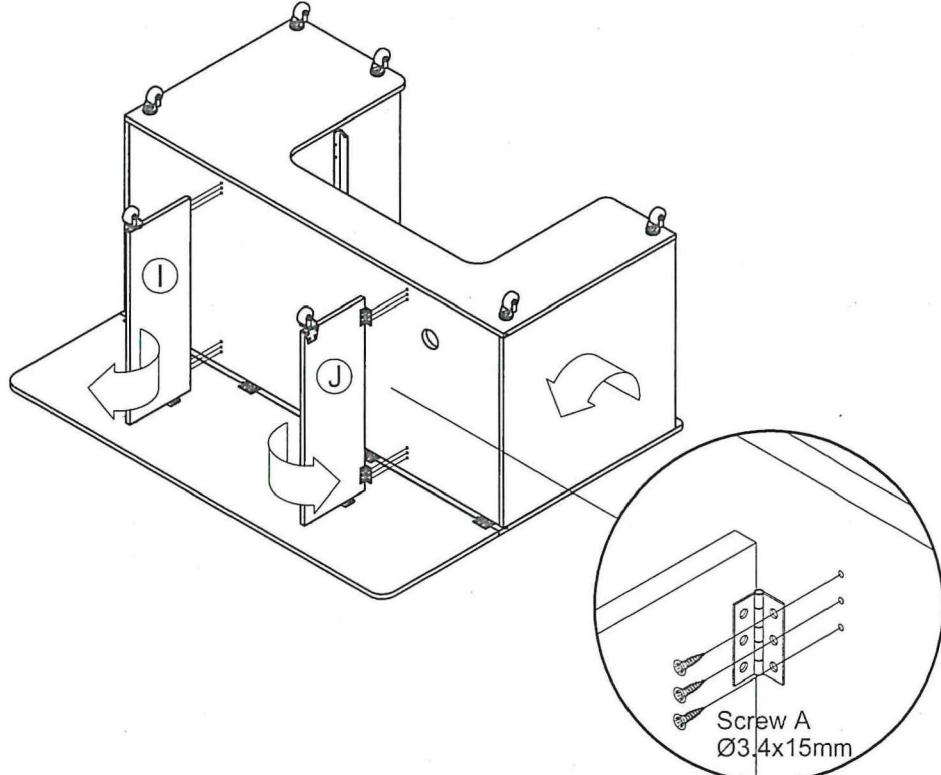


Assembly Steps

1. Fix the Back Flap to the Cabinet using Screw A Ø3.4x15mm.

14. Gate Leg Assembly

Screw A Ø3.4 x 15mm (x12)



Assembly Steps

1. Fix Gate Leg to the back of Cabinet using Screw A Ø3.4x15mm.
2. Swing Gate Leg against Back.
3. Roll Cabinet back over onto Castors

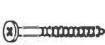
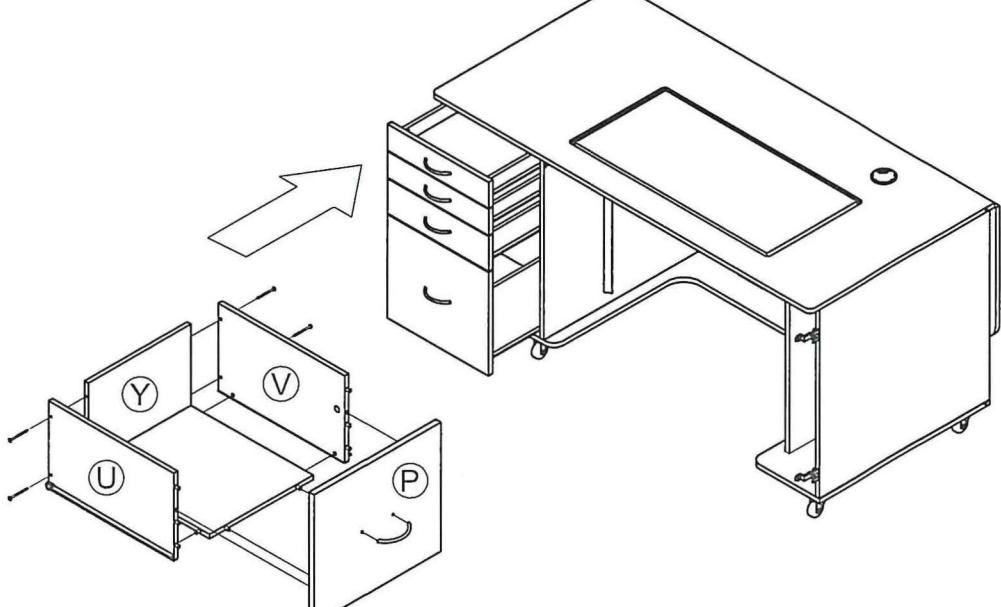
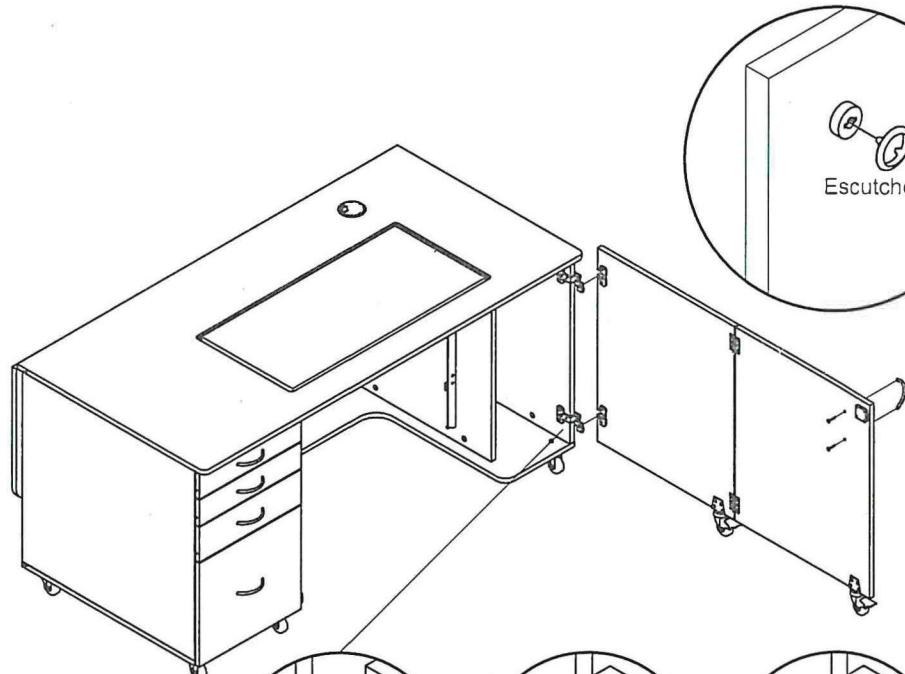
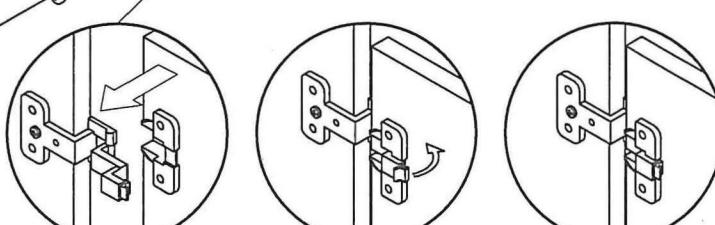
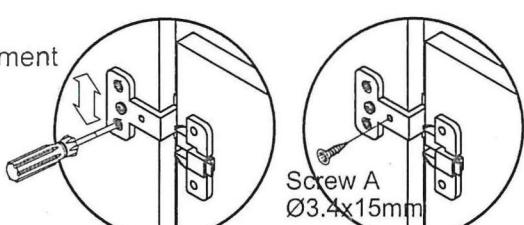
Note:

It will require 2 people to lift and rotate Cabinet safely.

Ultimate Quilters Cabinet Assembly Instructions

<p>L/H & R/H Drawer Runner 450mm</p> <p>Screw F Ø6 x 10mm (x24)</p> <p>Cover Cap (x2)</p> <p>Assembly Steps</p> <ol style="list-style-type: none"> 1. Fit Left Hand and Right Hand Runners using Screw F Ø6x10mm. 2. Press Cover Cap into the holes of Top and Back. 	<p>15. Drawer Runner Assembly</p>
<p>Cam (x8)</p> <p>Dowel (x20)</p> <p>Cam Bolt 24mm (x8)</p> <p>Assembly Steps</p> <ol style="list-style-type: none"> 1. Place 2 to 3 drops of glue in each dowel hole in the Drawer Sides and insert Dowels. 2. Screw the Cam Bolts into the Drawer Front as shown. 3. Insert Cams into the Drawer Sides ensuring the arrow points to the front edge. 	<p>16. Drawer Assembly</p>
<p>Bow Handle (x3)</p> <p>Handle Screw (x6)</p> <p>Screw Ø4 x 32mm (x12)</p> <p>Assembly Steps</p> <ol style="list-style-type: none"> 1. Secure L/H & R/H Drawer Sides to Drawer Back using Screw Ø4x32mm. 2. Slide Drawer Bottom into the Drawer Side groove. 3. Place 2 to 3 drop of glue in the dowel holes in Drawer Front. Locate the Drawer Front and secure by turning the Cam a half turn clockwise. 4. Fix Handle onto Drawer Front using screws supplied. 	<p>17. Drawer Assembly</p> <p>1. Insert Cam Bolt</p> <p>2. Half turn Clockwise to Tighten</p>

Ultimate Quilters Cabinet Assembly Instructions

 Bow Handle  Handle Screw (x2)  Screw Ø4 x 32mm (x4) Assembly Steps 1. Place 2 to 3 drop of glue in the dowel holes. 2. Attach Drawer Bottom onto Drawer back. 3. Secure L/H & R/H Drawer Sides to Drawer Back using Screw Ø4x32mm. 4. Locate the Drawer Front and secure by turning the Cam a half turn clockwise. 5. Fix Handle onto Drawer Front using screws supplied. 6. Locate the Drawer on the runners and slide into Cabinet.	<p>18. Drawer Assembly</p> 
 Escutcheon  Bow Handle  Handle Screw (x2) Assembly Steps 1. Press Escutcheon into Door. 2. Fix Handle onto the Door using screws supplied. 3. Locate and slide the Hinge Plate onto the Hinge. Hinge Adjustment Steps Vertical 1. Partially loosen the Hinge Screws on one Door. 2. Lift the Door until it is 2mm from the Top and re-tighten the Hinge Screws. 3. When Doors are adjusted fit Screw A Ø3.4x15mm to secure Hinges.	<p>19. Door Assembly</p>   <p>Vertical Adjustment</p> 

Electric Lifter - Operation

This is a **gravity feed lifter** that requires platform for weight. **DO NOT TEST** until cabinet is fully assembled.

INITIAL SETUP

1. Place your machine on the lifter platform as the weight of your machine may affect the height of the platform and thus the ideal memory position.
2. Turn on power.

SETTING LIFTER REFERENCE POINT. YOU MUST PERFORM THIS STEP FIRST.

1. Press the down button first and allow the platform to reach the bottom. **If Platform is not moving turn off immediately** – This could be due to an issue with the installation. This will need to be resolved before continuing.
2. Once the platform has reached the bottom, turn off the power on the control panel for 10 seconds, then turn back on. Once this procedure is complete, the control panel has now set its reference point.
3. Press the up button so that the platform reaches the top.
4. This up & down movement can be repeated a few times to help stretch the cable and ensure everything is working smoothly.

SETTING MEMORY POSITION

1. Ensure the platform is in the bottom position.
2. Press the up button until your machine is at the desired height, then hit the down button to halt the lifter.
3. Hold the memory button until the green light flashes on the control panel, then release.
4. To test the memory is working, you can drop the platform back to the bottom position and bring it back up again. It should stop at your specified height.
5. If you want to wipe the memory position, simply hold the memory button until it flashes red. This can be done at any height. Note this will wipe all 3 memory positions at once if you have set multiple.
6. Repeat until satisfied. It can take several tries to get it perfect, as the cables adjust. Once working, it is very consistent.