

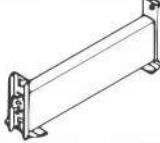




Ultimate Quilters Cabinet Assembly Instructions

| COMPONENTS | DESCRIPTION | QTY |
|---|---|--------|
|  | Cam Bolt 24mm Long | 16 |
|  | Cam Ø15mm | 16 |
|  | Dowel Ø8 x 30mm | 48 |
| A | Screw Ø3.4x15mm CS ZP | 98 |
| D | Screw Ø3.5x18mm CS ZP | 8 |
| F | Screw Ø6 x 10mm C/S | 24 |
| H | Hinge Screw Ø6 x 15mm | 4 |
|  | Castor Washer | 5 |
|  | Castor Ø50 | 7 |
|  | Castor Ø50 Lockable | 2 |
|  | Castor Bracket | 4 |
|  | Castor Spanner | 1 |
|  | Cam Bolt 24mm | 8 |
|  | Cam Ø15x10mm | 8 |
|  | Screw Ø4 x 32mm | 16 |
|  | Butt Hinge | 10 |
|  | Drawer Runner 450 | 4 sets |
|  | Bow Handle + Screws | 5 |
|  | Glue Bottle | 3 |
|  | Hinge Mounting Plate | 2 |
|  | <i>Note: Hinge & Mounting Plate may be supplied together. Please separate before assembly.</i> Hinge | 2 |
|  | Tube | 1 |
|  | Screw Ø4 x 38mm | 4 |
|  | Lock & Key | 1 |
|  | Lock Striker | 1 |
|  | Escutcheon Attached to the lock shaft in packaging | 1 |
|  | Cover Cap | 2 |

| COMPONENTS | DESCRIPTION | QTY |
|--|---------------------|-----|
|  | Lifter Rail (Right) | 1 |
|  | Lifter Rail (Left) | 1 |
|  | Lifter | 1 |
| ACCESSORY BOX | DESCRIPTION | QTY |
|  | Insert Holder | 1 |
|  | Ramp | 2 |

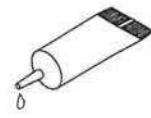


**PLEASE REFER TO
THESE INSTRUCTIONS
UPDATED - 6/01/2026**

Ultimate Quilters Cabinet Assembly Instructions

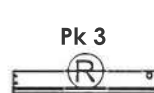
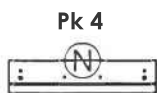
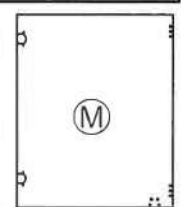
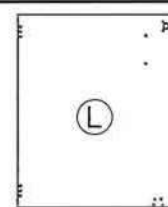
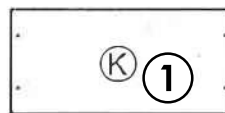
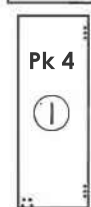
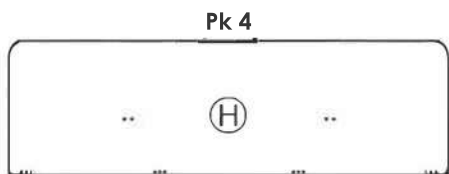
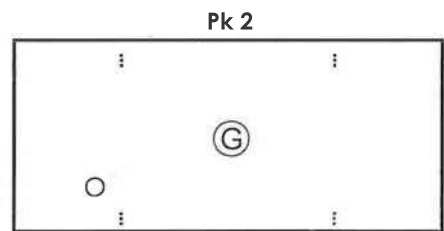
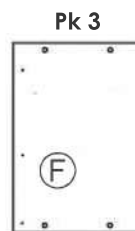
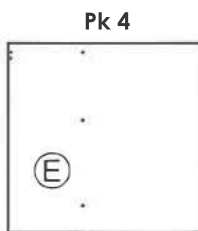
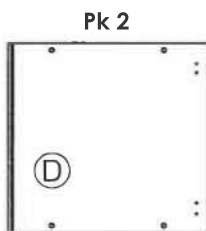
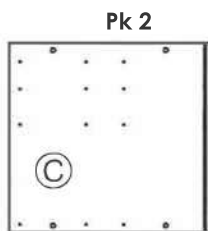
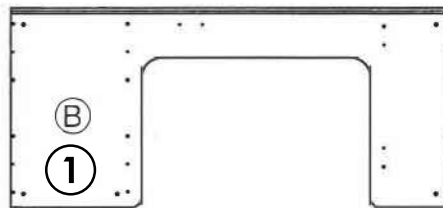
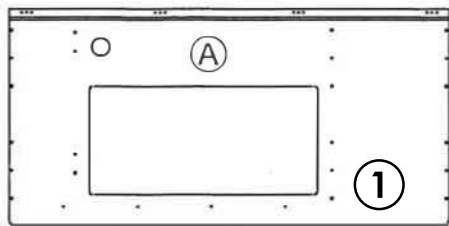
Ultimate Quilters Cabinet panels and their descriptions

Note: Hole position helps with panel orientation

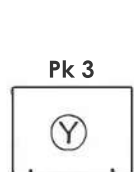
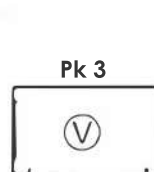
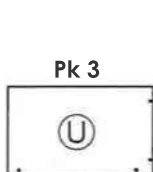
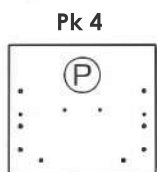
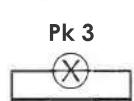
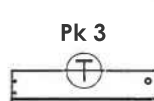
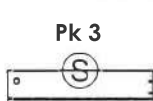
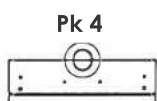


Before assembling place 2 to 3 drops of glue in each dowel hole.

Do Not place glue in Cam or Cam Bolt holes.



Pk 4



Cam Bolt 24mm (x8) Long

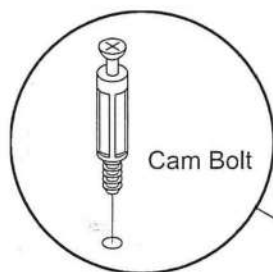


Tube

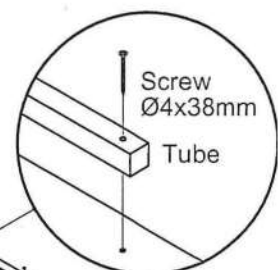


Screw Ø4 x 38mm (x4)

1. Top Pre-Assembly

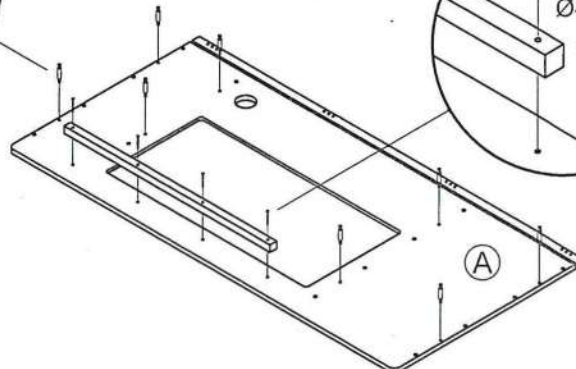


Cam Bolt



Screw
Ø4x38mm

Tube



Assembly Steps

1. Screw Cam Bolts into Top as shown.
2. Fix Tube onto the Top using Screw Ø4 x 38mm.

Ultimate Quilters Cabinet Assembly Instructions

2. Bottom Pre-Assembly



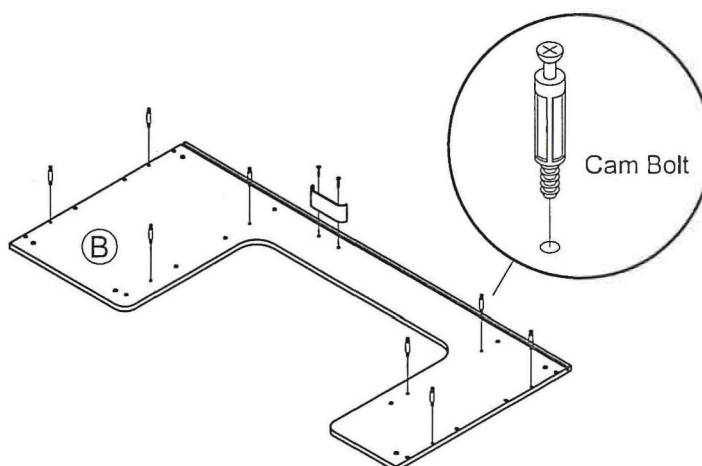
Cam Bolt 24mm (x8) Long



Screw A Ø3.4 x 15mm (x2)

Assembly Steps

1. Screw Cam Bolts into Bottom as shown.
2. Fix Insert Holder to the Bottom using Screw A Ø3.4 x 15mm.



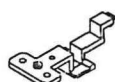
3. R/H and L/H End Pre-Assembly



Dowel (x16)



Cam (x8)



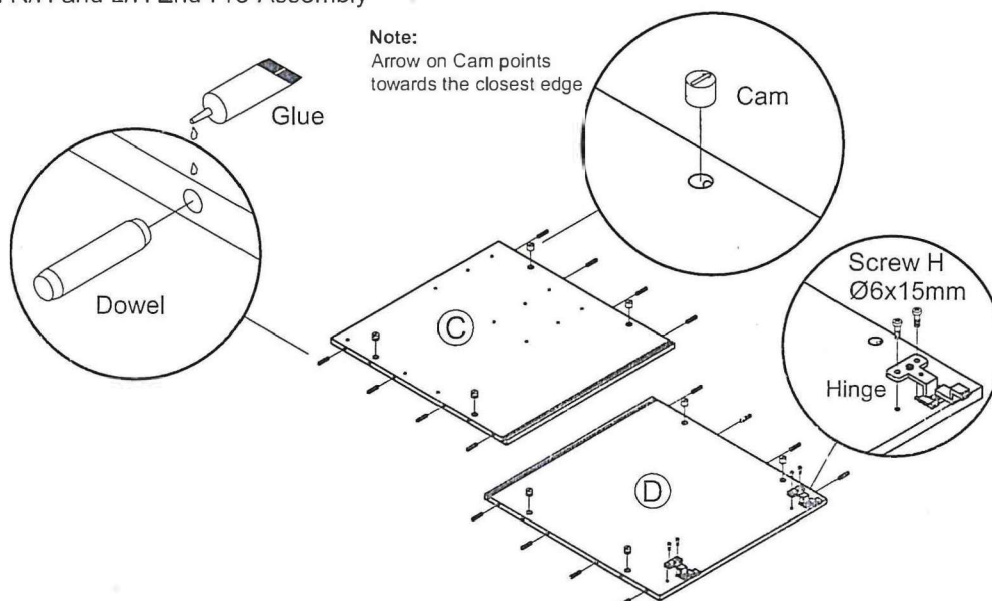
Hinge (x2)



Screw H Ø6 x 15mm (x4)

Assembly Steps

1. Insert Dowels using 2 to 3 drops of Glue into each end.
2. Place Cams into holes shown.
3. Fix the Hinges using Screw H Ø6 x 15mm.



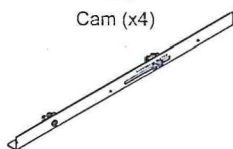
4. R/H Division Pre-Assembly



Dowel (x4)



Cam (x4)



R/H Lifter Rail



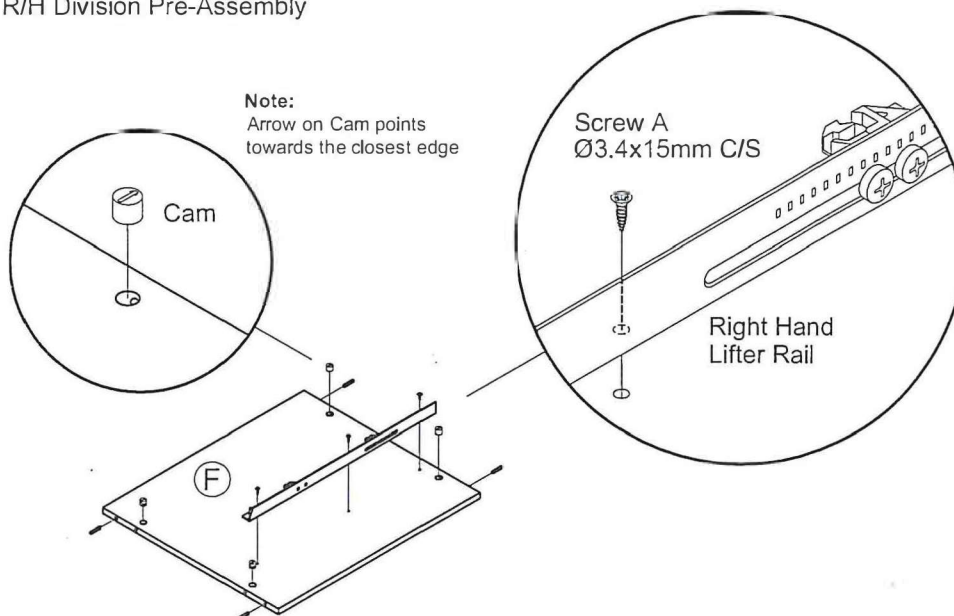
Screw A Ø3.4 x 15mm (x3)

Assembly Steps

1. Insert Dowels using 2 to 3 drops of Glue into each end.
2. Place Cams into holes shown.
3. Screw on R/H Lifter Rail using Screw A Ø3.4 x 15mm.

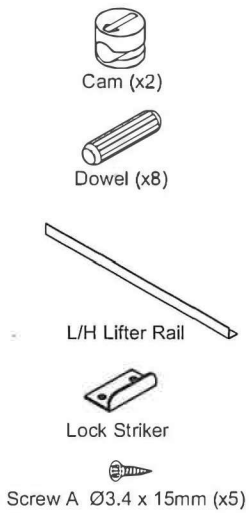
Note:

Rail will be level with the panel edge.



Ultimate Quilters Cabinet Assembly Instructions

5. L/H Division Pre-Assembly

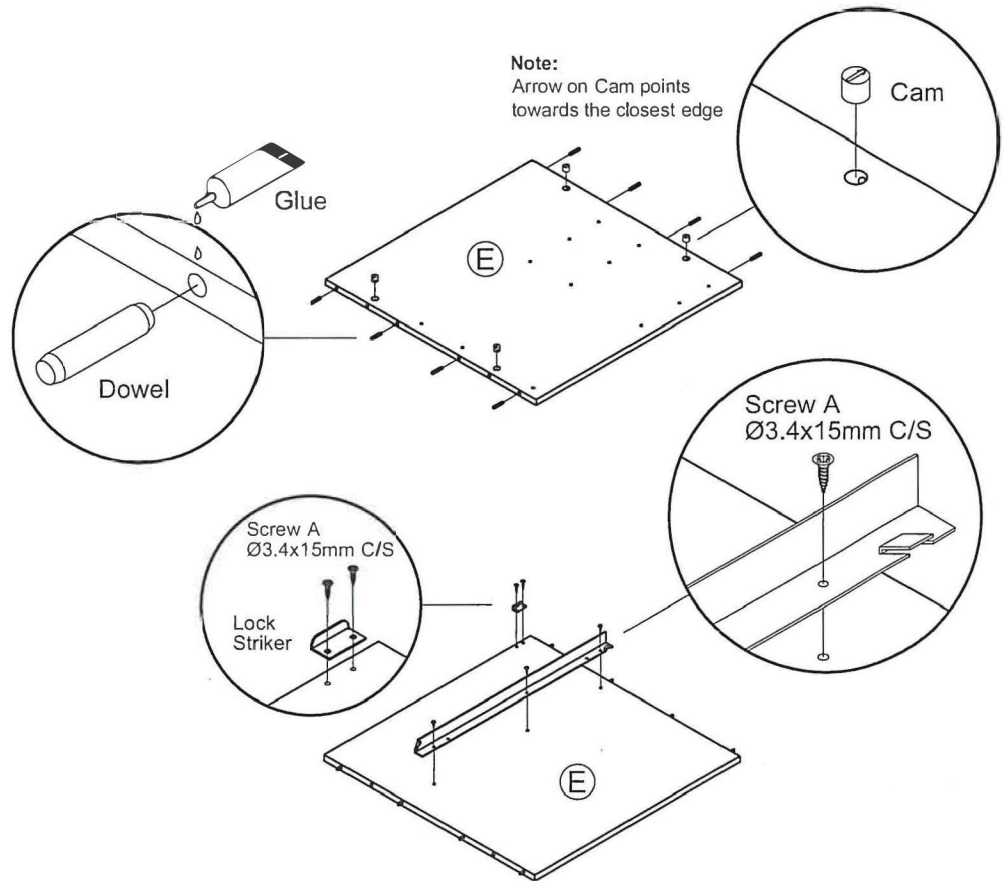


Assembly Steps

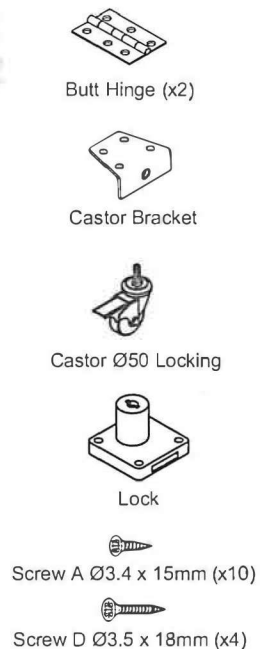
1. Insert Dowels using 2 to 3 drops of Glue into each end.
2. Place Cams into holes shown.
3. Screw on L/H Lifter Rail using Screw A Ø3.4 x 15mm.
4. Screw on Lock Striker using Screw A Ø3.4 x 15mm.

Note:

Rail will be level with the panel edge.



6a. Door Pre-Assembly

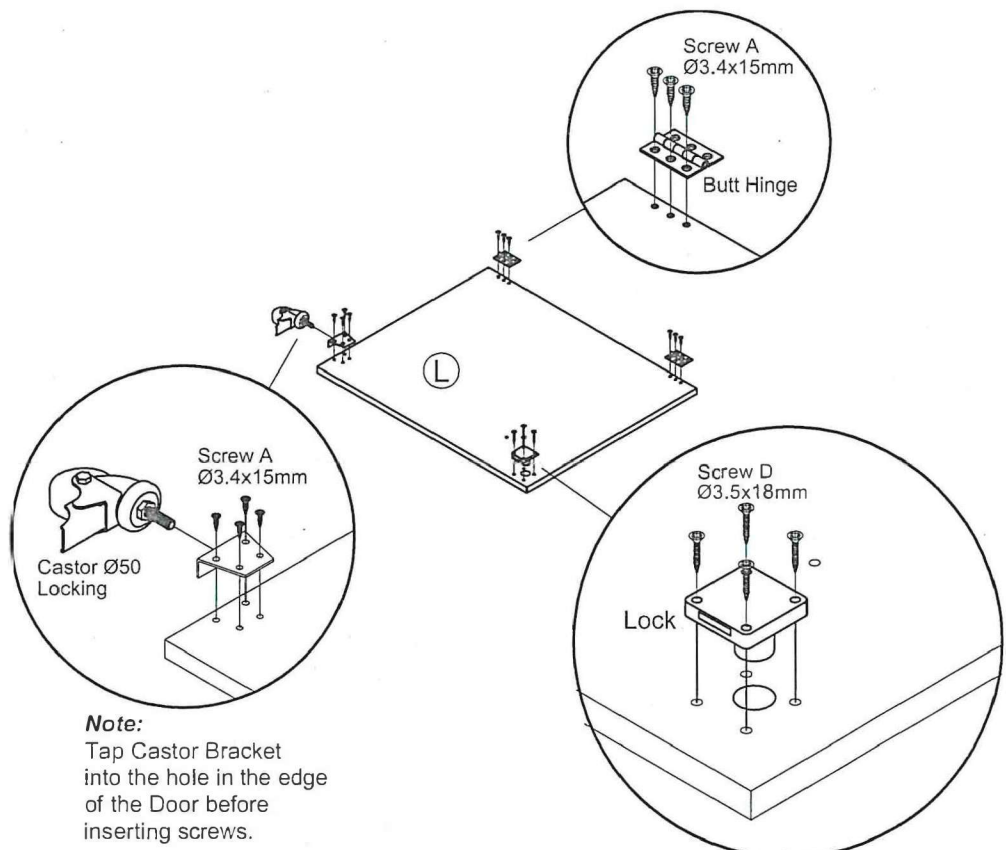


Assembly Steps

1. Screw on Butt Hinge using Screw A Ø3.4 x 15mm.
2. Screw on Castor Bracket using Screw A Ø3.4 x 15mm.
3. Screw on Castor Ø50.
4. Screw on Lock using Screw D Ø3.5 x 18mm.

Note:

Tap Castor Bracket into the hole in the edge of the Door before inserting screws.



Ultimate Quilters Cabinet Assembly Instructions

6b. Door Pre-Assembly



Castor Bracket



Castor Ø50 Locking



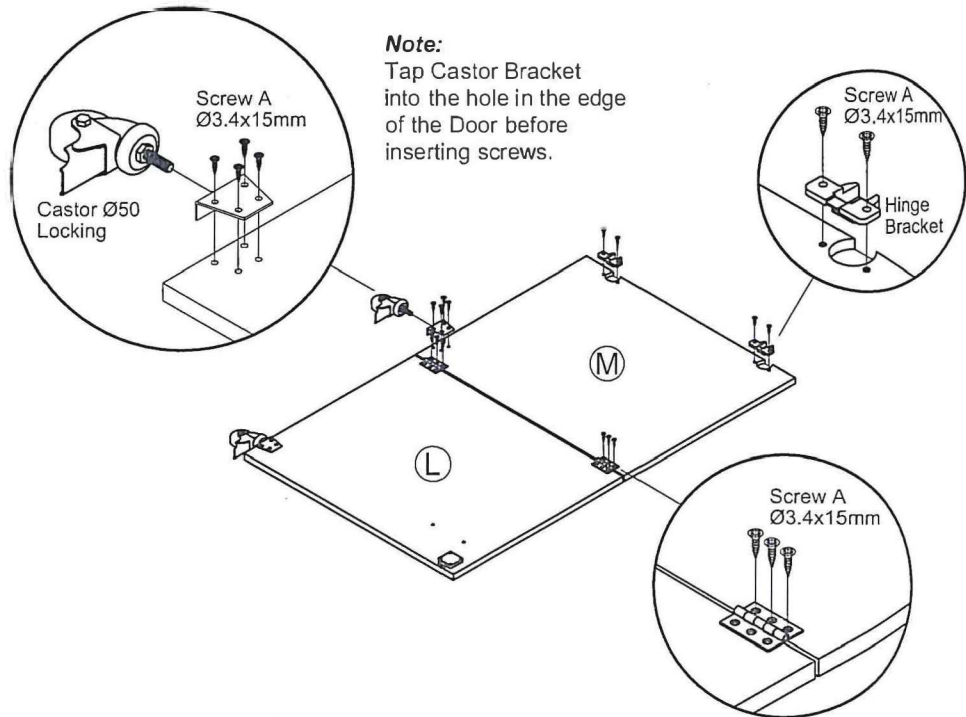
Screw A Ø3.4x15mm (x14)



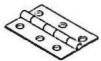
Hinge Plate (x2)

Assembly Steps

1. Screw on Castor Bracket using Screw A Ø3.4 x 15mm.
2. Screw on Castor Ø50.
3. Screw on Hinge Plate using Screw A Ø3.4 x 15mm.
4. Fix Butt Hinge onto R/H Door using Screw A Ø3.4 x 15mm.



7. Back Flap Pre-Assembly



Butt Hinge (x4)



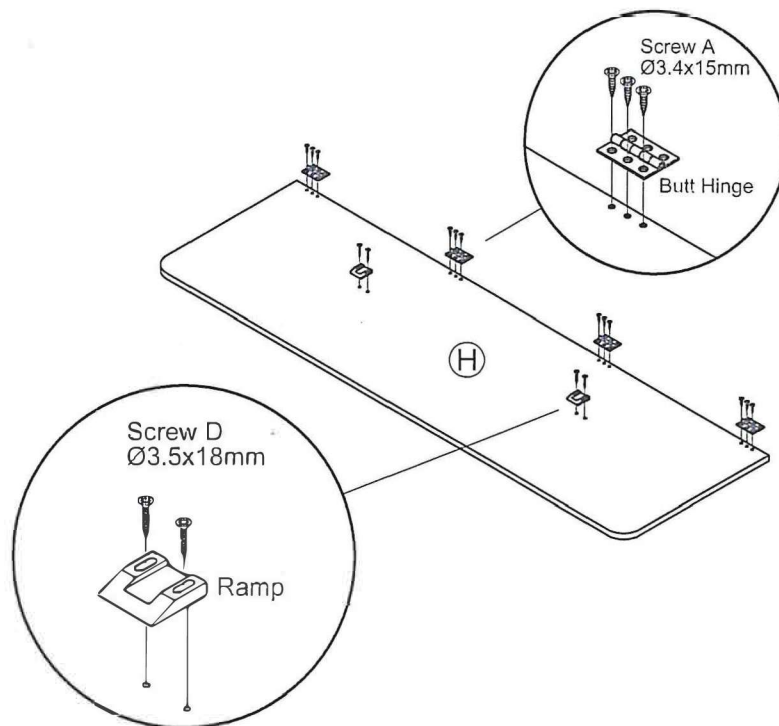
Ramp



Screw A Ø3.4 x 15mm (x12)



Screw D Ø3.5 x 18mm (x4)



Assembly Steps

1. Screw on Butt Hinge using Screw A Ø3.4 x 15mm.
2. Screw on Ramp using Screw D Ø3.5 x 18mm.

Ultimate Quilters Cabinet Assembly Instructions


8. Gate Leg Pre-Assembly


Gate Leg Button


Butt Hinge

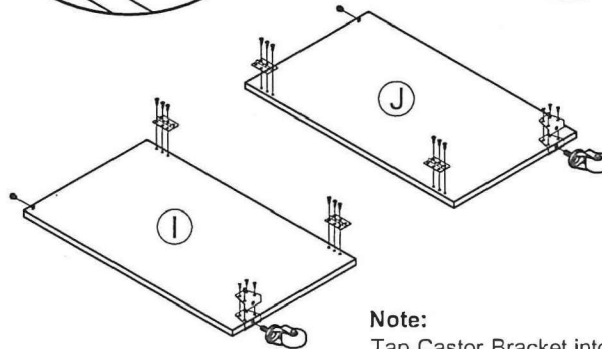
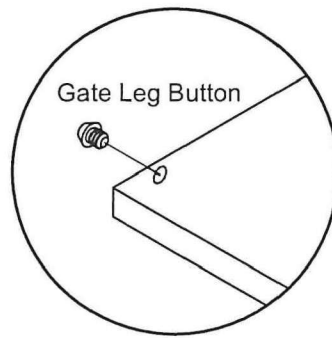
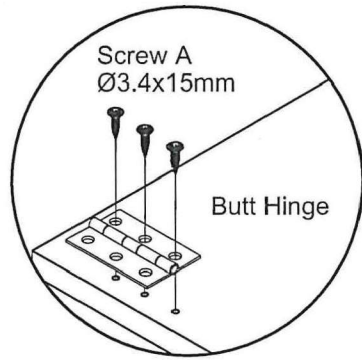

Castor Bracket


Castor Ø50


Screw A Ø3.4 x 15mm (x20)

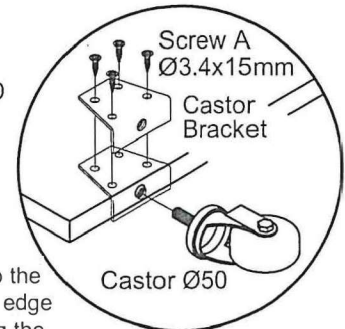
Assembly Steps

1. Screw on Butt Hinge using Screw A Ø3.4 x 15mm.
2. Screw on Castor Bracket using Screw A Ø3.4 x 15mm.
3. Screw on Castor Ø50.



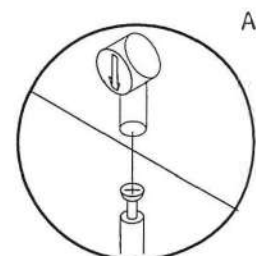
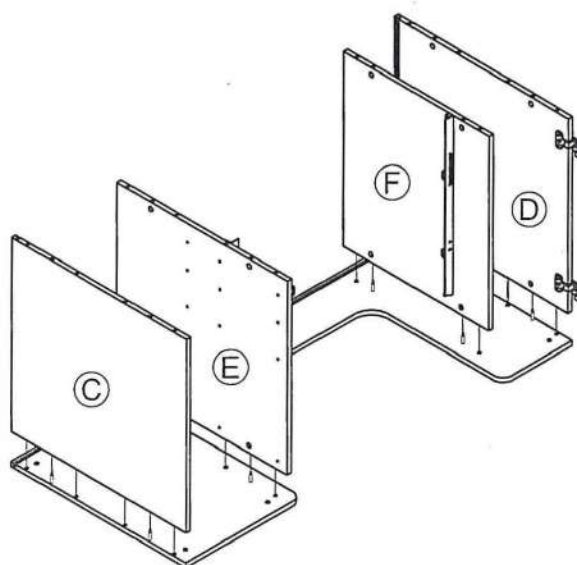
Note:

Tap Castor Bracket into the pre-located hole on the edge of the Door before fixing the Screws.

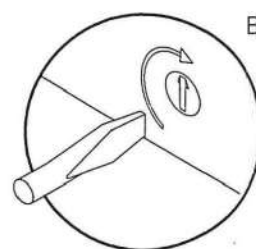


Ultimate Quilters Cabinet Assembly Instructions

9. Cabinet Assembly



A. Insert Cam Bolt

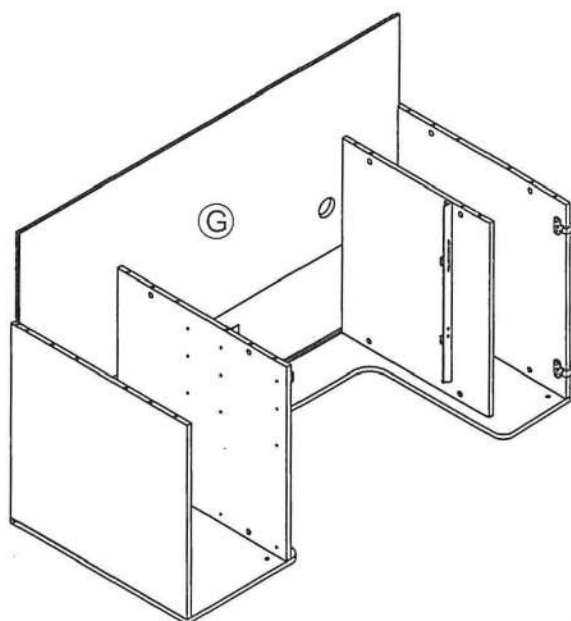
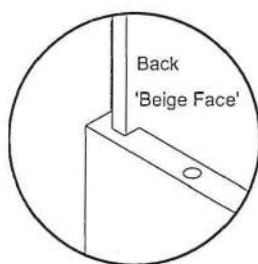


B. Half turn Clockwise to Tighten

Assembly Steps

1. Place 2 to 3 drops of Glue into the dowel holes in the Bottom.
2. Position the Cam holes in the End and Division over the Cam Bolts in the Bottom and insert. Secure by turning the Cam a half turn clockwise.

10. Cabinet Assembly



Assembly Steps

1. Slide Back into groove in L/H and R/H Ends and Bottom.

Note: With the Beige coloured face to the inside of the cabinet.

PROCEED TO ELECTRIC LIFTER INSTRUCTIONS FOLLOWING STEP 10

Electric Lifter Installation



Note these photos depict the 860 cabinet, but the installation is the same for the Ultimate cabinet.

WARNING: DO NOT OPERATE ELECTRIC LIFTER UNTIL CABINET IS FULLY ASSEMBLED



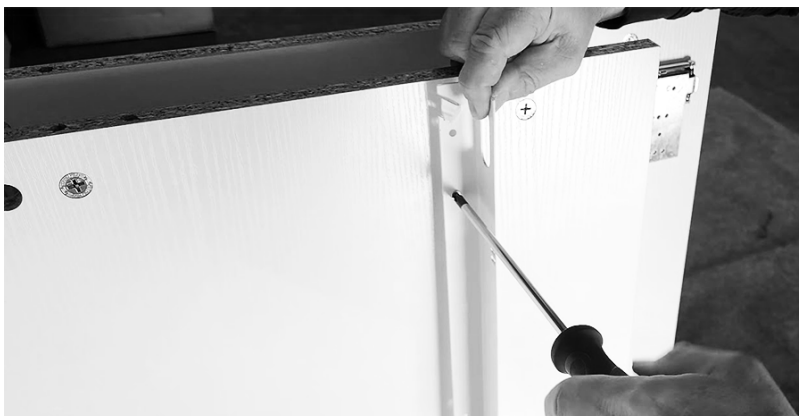
This box contains the electric lifter & accessories.



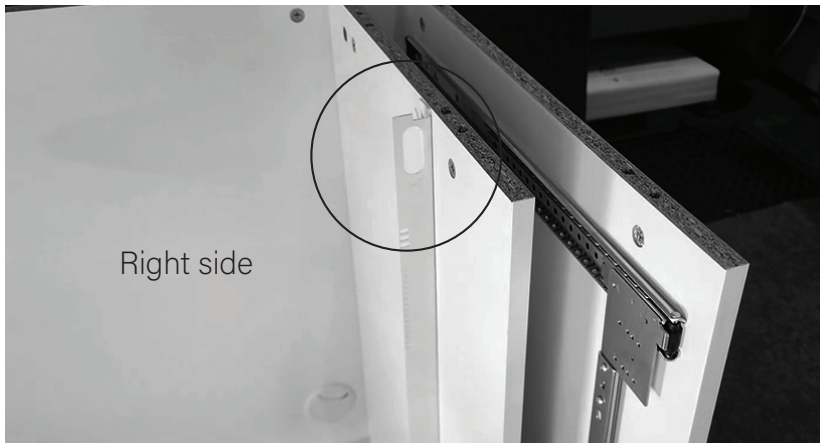
1. Take out your lifter & accessories. Cut the two cable ties on the sides, **not the one in the middle holding the wire loops together.**



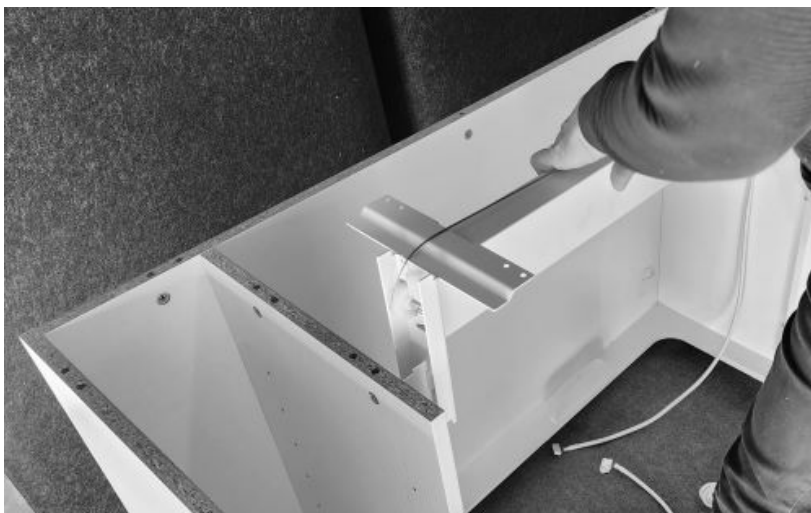
2. Cut these outside cable ties on the lifter. Do not cut the cable tie holding the loops together in the middle.



3. Secure the lifter rails to the inside of the cabinet using the 6 screws provided in the main cabinet box, not in the electric lifter box. Also shown in step 5 of Assembly Instructions.



4. Check the top of the lifter rails are facing the correct way. Note the hole for the cables to feed through later.



5. Slide the lifter into the side rails. It should slide to the bottom.



6. Slide rail between guides on carriage.



Carriage should slide up & down easily, supported by guides.



7. Move carriage to the bottom & cut the cable tie holding wires together.

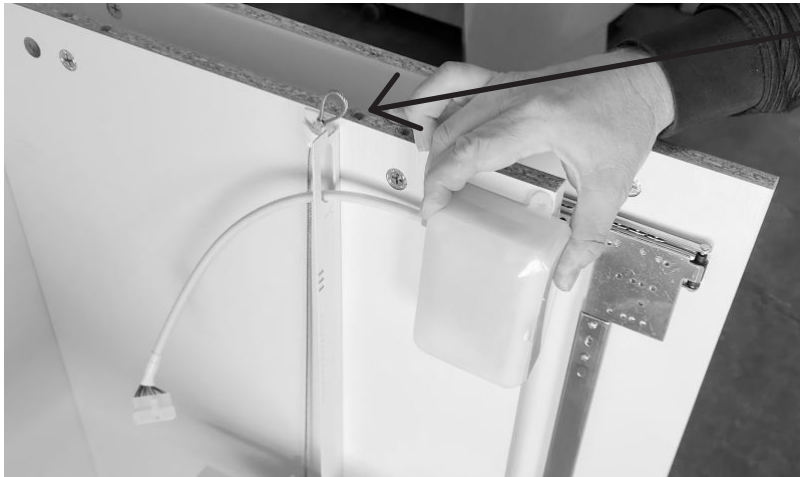


8. Raise carriage up enough to hook wire on to top of side rails. Hold the wires by the loop.



IMPORTANT DO NOT USE LOOP

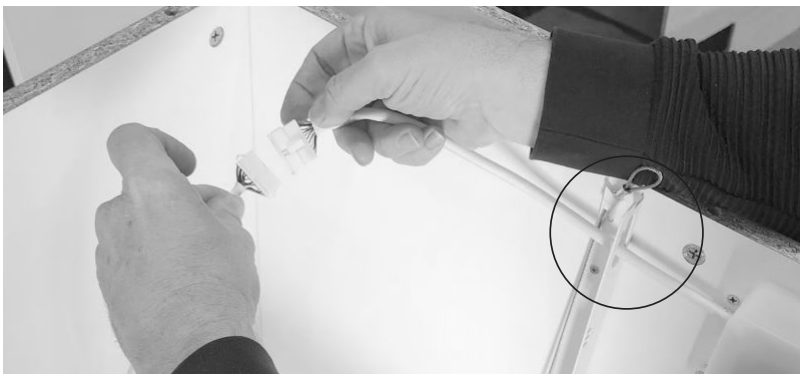
9. Slide wire into hook on side rail, just underneath loop. **The loops are simply a pulling mechanism, they are not to be hooked onto the side rails.**



10. Position the buttons panel like so, with the screw hole in the corner.



11. Screw it in.



12. Connect the cables and ensure the cord goes through the hole on the right-hand side rail.





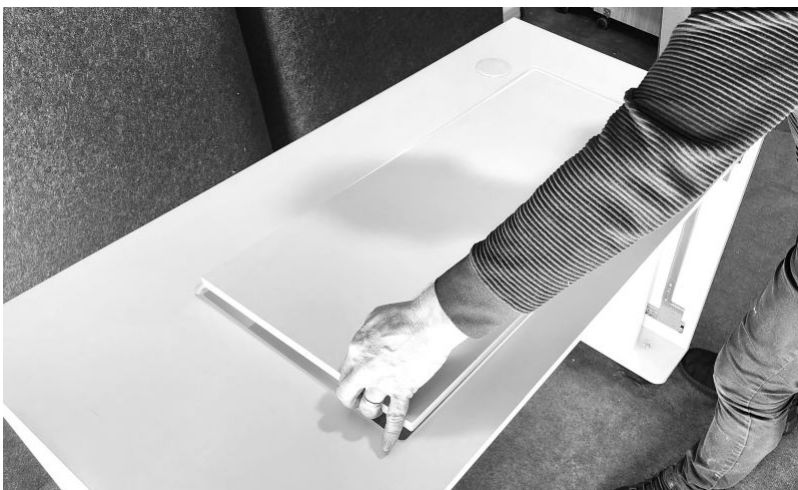
13. Plug the power cord into the buttons panel, feeding it through the same hole as the other cable.



14. Use the provided clips to secure the cords to the interior of the cabinet, so that they are out of the way of the lifter. Ensure there is some slack to allow the platform to raise all the way up.

15. DO NOT TEST LIFTER UNTIL THE CABINET IS FULLY ASSEMBLED

Otherwise, you may risk the lifter carriage coming off the rails.



Now proceed with remaining Cabinet Assembly Instructions. Electric Lifter operation procedures can be found at the end of the assembly instructions.

Ultimate Quilters Cabinet Assembly Instructions

11. Top and Cabinet Assembly

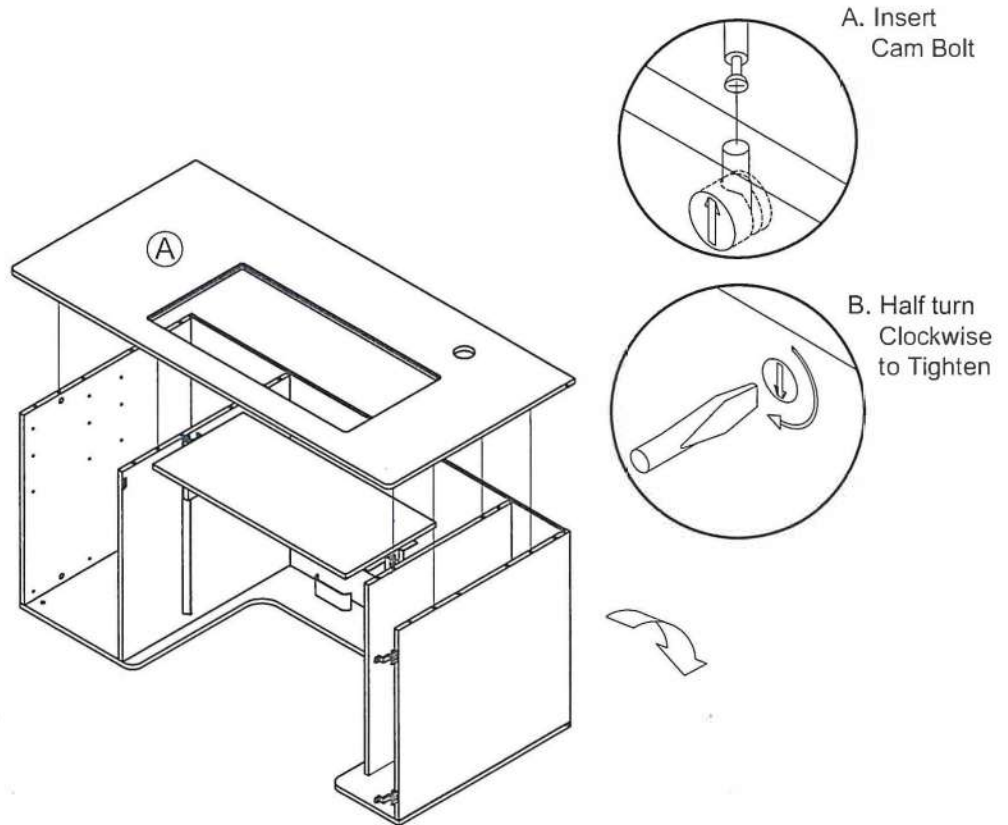
(Continue Cabinet Assembly upon completing Electric Lifter Installation)

Assembly Steps

1. Place 2 to 3 drops of Glue into each Dowel hole.
2. Position the Top Panel Assembly over the Cabinet Assembly locating the Cam Bolts and Dowels.
3. Secure by rotating Cams a half turn clockwise.
4. Rotate Cabinet onto its Back and then Top carefully.

Note:

It will require 2 people to lift and rotate cabinet onto its top



12. Castor Attachment



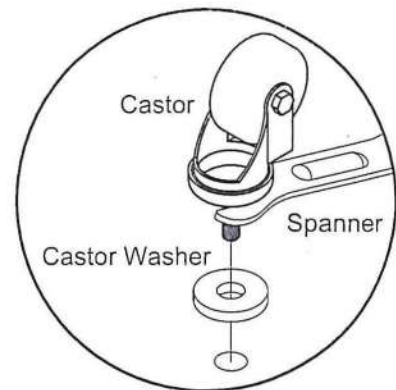
Castor Ø50mm



Washer

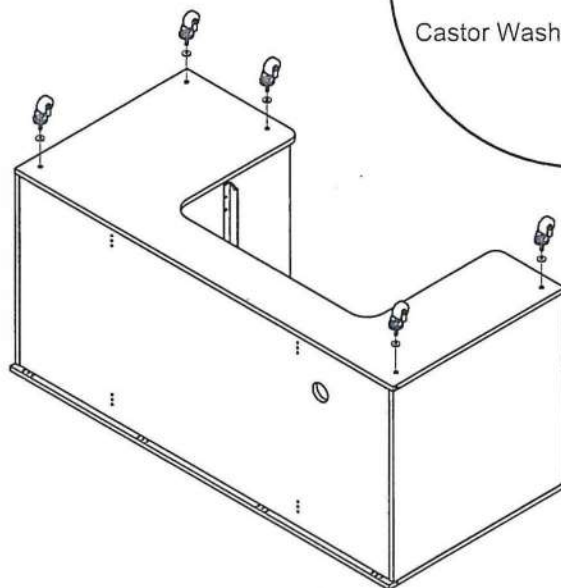


Spanner




Assembly Steps

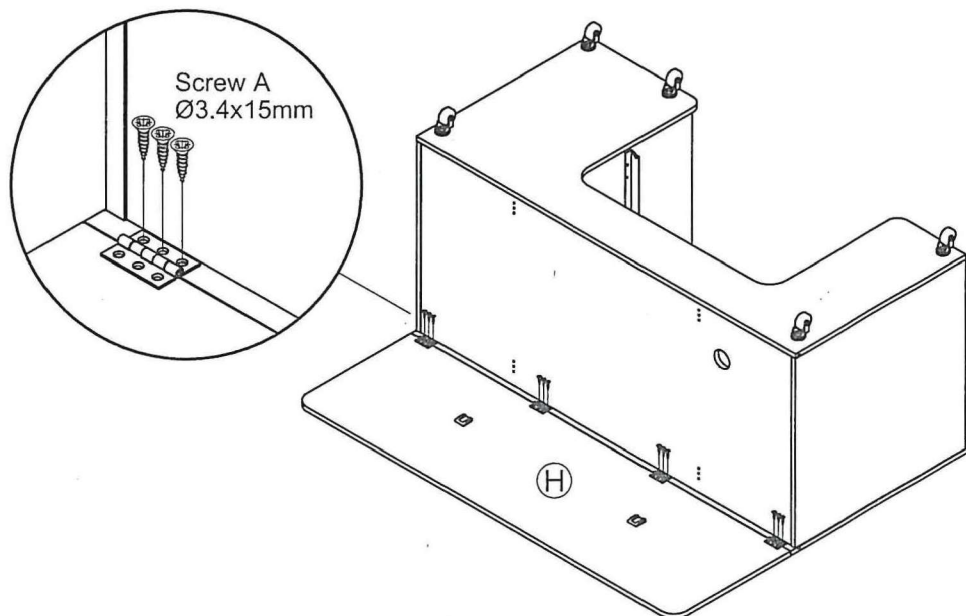
1. Place Castor Washers over Castor thread and screw into Bottom and secure using the Spanner.



Ultimate Quilters Cabinet Assembly Instructions

13. Back Flap Assembly

 Screw A Ø3.4 x 15mm (x12)

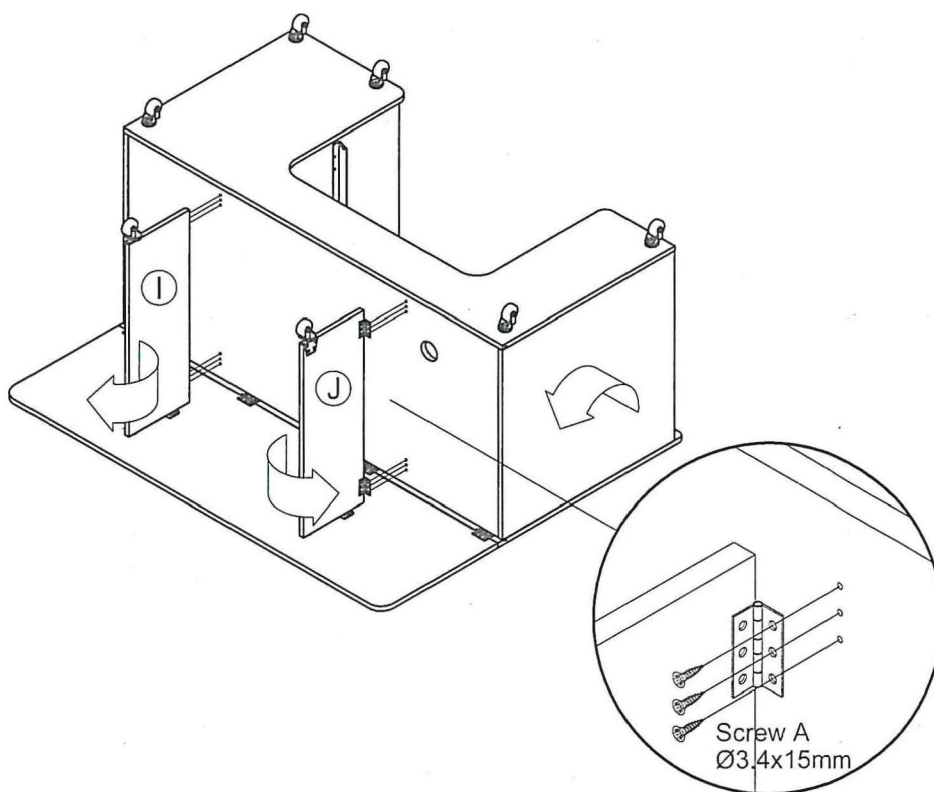


Assembly Steps

1. Fix the Back Flap to the Cabinet using Screw A Ø3.4x15mm.

14. Gate Leg Assembly

 Screw A Ø3.4 x 15mm (x12)



Assembly Steps

1. Fix Gate Leg to the back of Cabinet using Screw A Ø3.4x15mm.
2. Swing Gate Leg against Back.
3. Roll Cabinet back over onto Castors

Note:

It will require 2 people to lift and rotate Cabinet safely.

Ultimate Quilters Cabinet Assembly Instructions

15. Drawer Runner Assembly



L/H & R/H
Drawer Runner 450mm



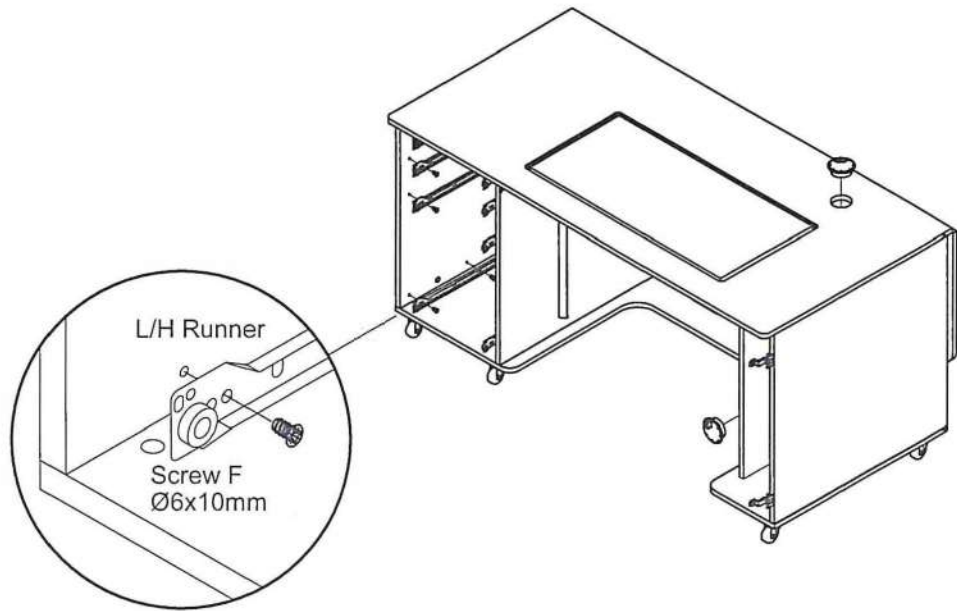
Screw F Ø6 x 10mm (x24)



Cover Cap (x2)

Assembly Steps

1. Fit Left Hand and Right Hand Runners using Screw F Ø6x10mm.
2. Press Cover Cap into the holes of Top and Back.



16. Drawer Assembly



Cam (x8)



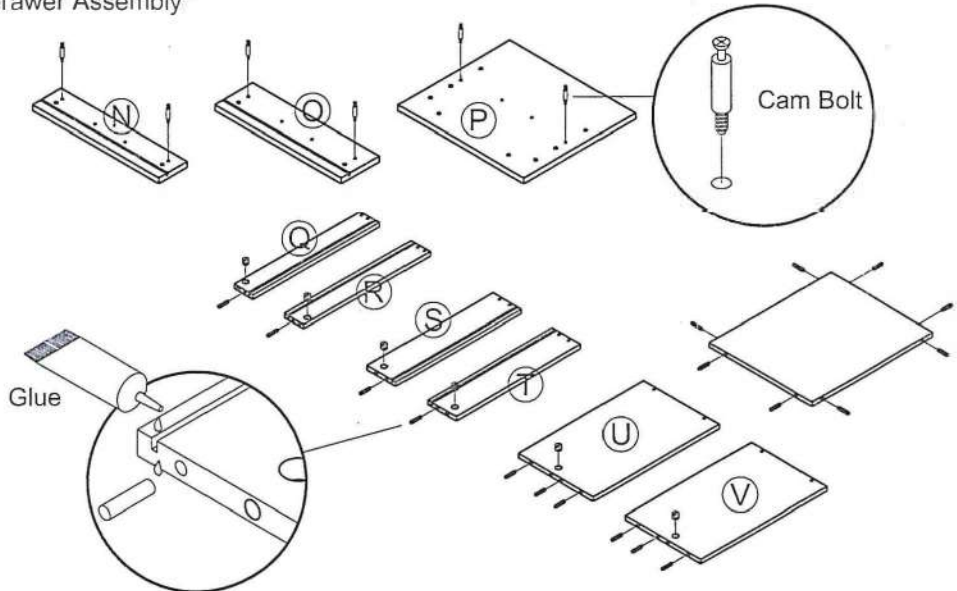
Dowel (x20)



Cam Bolt 24mm (x8)

Assembly Steps

1. Place 2 to 3 drops of glue in each dowel hole in the Drawer Sides and insert Dowels.
2. Screw the Cam Bolts into the Drawer Front as shown.
3. Insert Cams into the Drawer Sides ensuring the arrow points to the front edge.



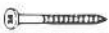
17. Drawer Assembly



Bow Handle (x3)



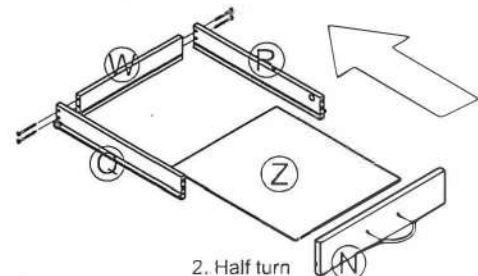
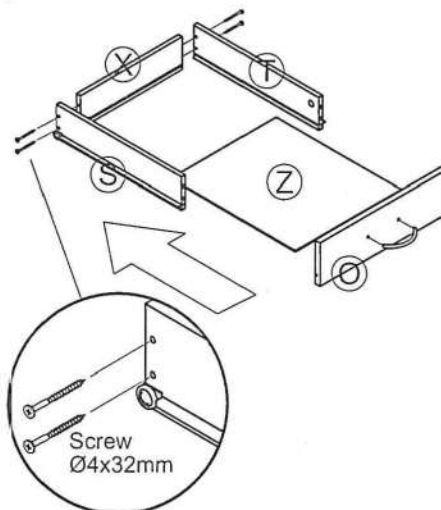
Handle Screw (x6)



Screw Ø4 x 32mm (x12)

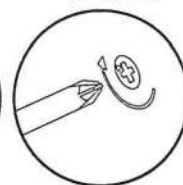
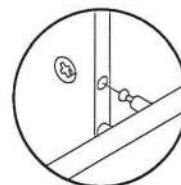
Assembly Steps

1. Secure L/H & R/H Drawer Sides to Drawer Back using Screw Ø4x32mm.
2. Slide Drawer Bottom into the Drawer Side groove.
3. Place 2 to 3 drop of glue in the dowel holes in Drawer Front. Locate the Drawer Front and secure by turning the Cam a half turn clockwise.
4. Fix Handle onto Drawer Front using screws supplied.



1. Insert
Cam Bolt

2. Half turn
Clockwise
to Tighten



Ultimate Quilters Cabinet Assembly Instructions

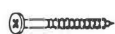
18. Drawer Assembly



Bow Handle



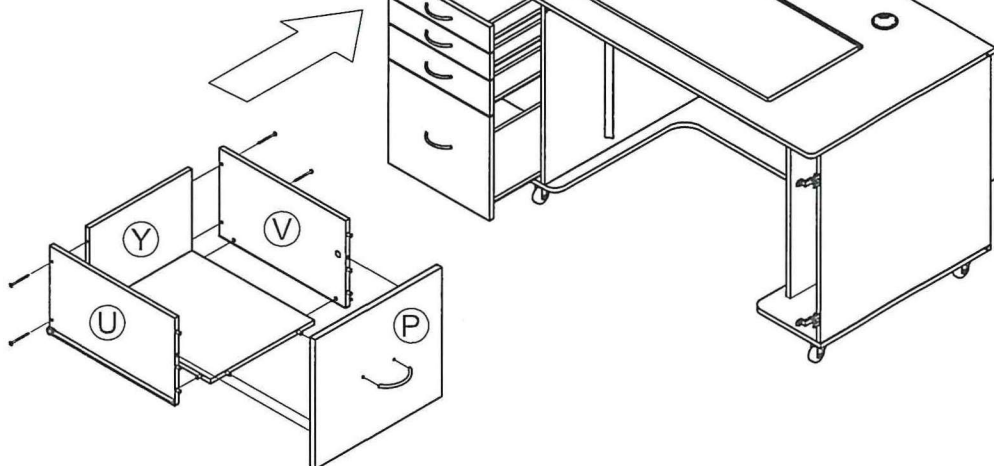
Handle Screw (x2)



Screw Ø4 x 32mm (x4)

Assembly Steps

1. Place 2 to 3 drop of glue in the dowel holes.
2. Attach Drawer Bottom onto Drawer back.
3. Secure L/H & R/H Drawer Sides to Drawer Back using Screw Ø4x32mm.
4. Locate the Drawer Front and secure by turning the Cam a half turn clockwise.
5. Fix Handle onto Drawer Front using screws supplied.
6. Locate the Drawer on the runners and slide into Cabinet.



19. Door Assembly



Escutcheon



Bow Handle



Handle Screw (x2)

Assembly Steps

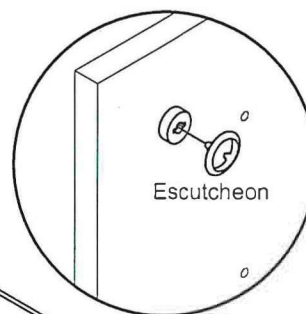
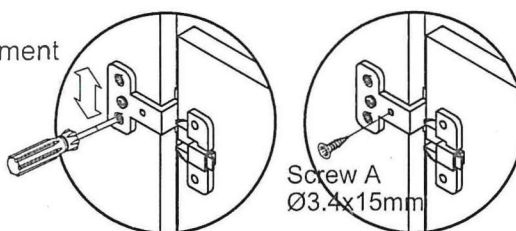
1. Press Escutcheon into Door.
2. Fix Handle onto the Door using screws supplied.
3. Locate and slide the Hinge Plate onto the Hinge.

Hinge Adjustment Steps

Vertical

1. Partially loosen the Hinge Screws on one Door.
2. Lift the Door until it is 2mm from the Top and re-tighten the Hinge Screws.
3. When Doors are adjusted fit Screw A Ø3.4x15mm to secure Hinges.

Vertical Adjustment



Escutcheon

Electric Lifter - Operation

This is a **gravity feed lifter** that requires platform for weight. **DO NOT TEST** until cabinet is fully assembled.

INITIAL SETUP

1. Place your machine on the lifter platform as the weight of your machine may affect the height of the platform and thus the ideal memory position.
2. Turn on power.

SETTING LIFTER REFERENCE POINT. YOU MUST PERFORM THIS STEP FIRST.

1. Press the down button first and allow the platform to reach the bottom. **If Platform is not moving turn off immediately** – This could be due to an issue with the installation. This will need to be resolved before continuing.
2. Once the platform has reached the bottom, turn off the power on the control panel for 10 seconds, then turn back on. Once this procedure is complete, the control panel has now set its reference point.
3. Press the up button so that the platform reaches the top.
4. This up & down movement can be repeated a few times to help stretch the cable and ensure everything is working smoothly.

SETTING MEMORY POSITION

1. Ensure the platform is in the bottom position.
2. Press the up button until your machine is at the desired height, then hit the down button to halt the lifter.
3. Hold the memory button until the green light flashes on the control panel, then release.
4. To test the memory is working, you can drop the platform back to the bottom position and bring it back up again. It should stop at your specified height.
5. If you want to wipe the memory position, simply hold the memory button until it flashes red. This can be done at any height. Note this will wipe all 3 memory positions at once if you have set multiple.
6. Repeat until satisfied. It can take several tries to get it perfect, as the cables adjust. Once working, it is very consistent.