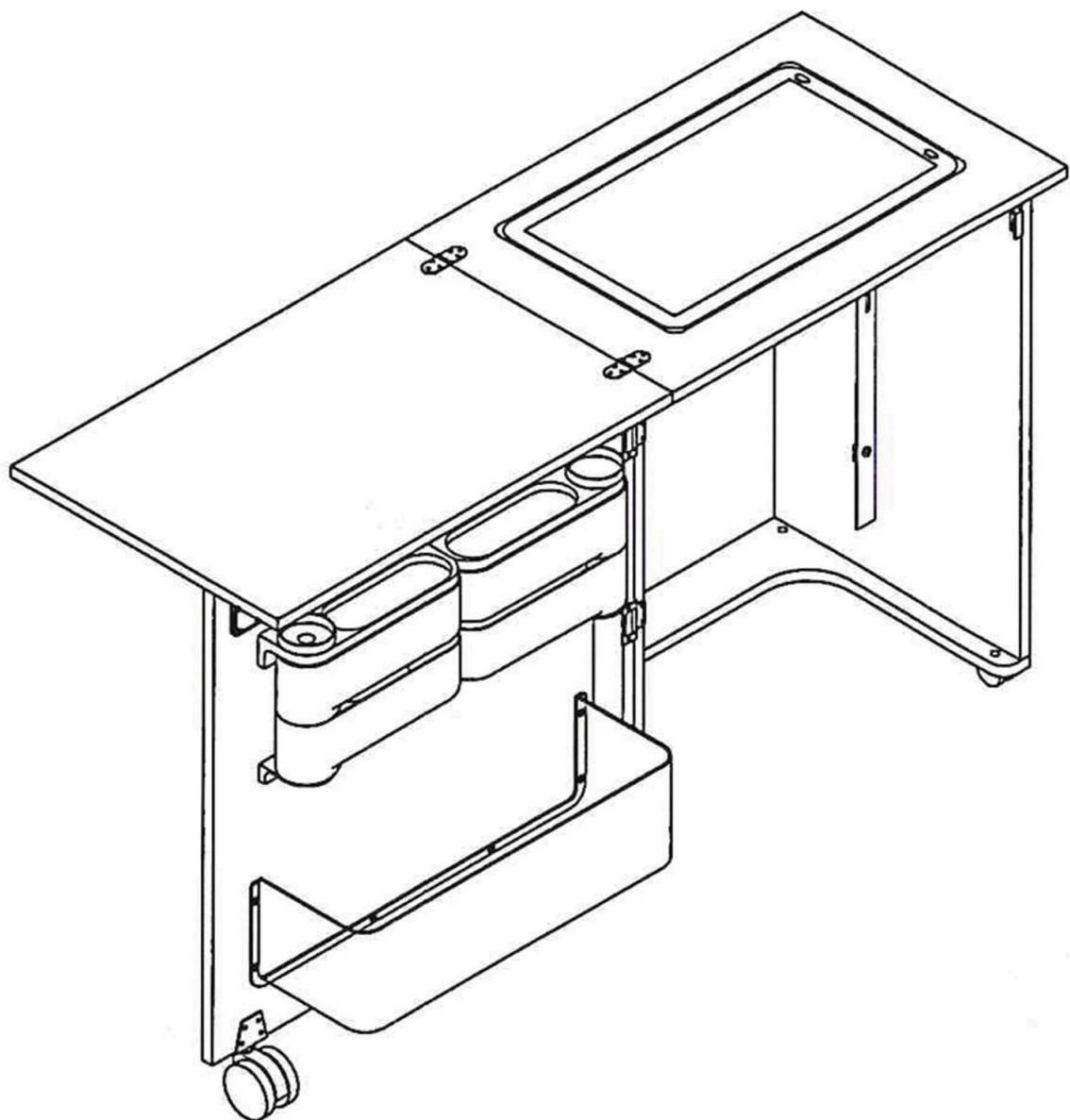


# CROWN MKIII

## ASSEMBLY INSTRUCTIONS



**PLEASE REFER TO  
THESE INSTRUCTIONS  
UPDATED - 13/01/2026**

 **HORN**

**Scan the QR code below for follow-along video instructions on assembling your Crown MKIII. Ideally, use the manual alongside the video instructions.**



**A power drill / screwdriver is recommended for assembling this product, allowing for an easier and faster build.**



## ELECTRIC LIFT OPTION

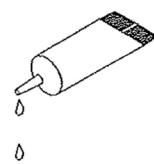
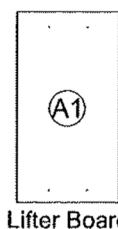
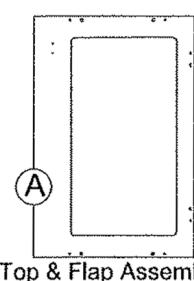
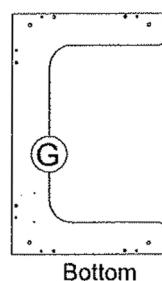
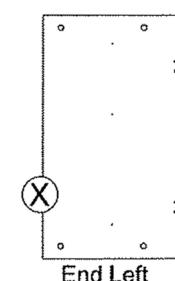
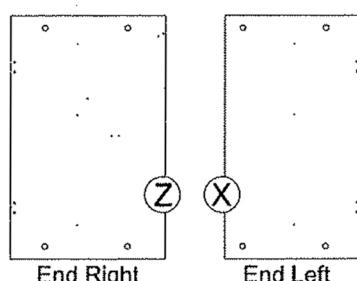
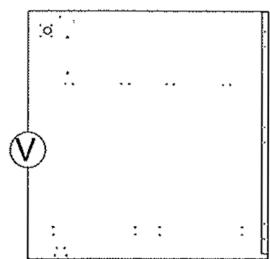
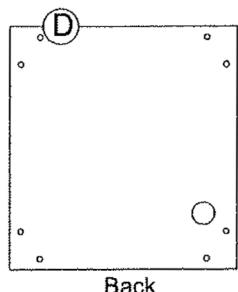
**If you have chosen for the electric lift upgrade.  
When installing the lift, you need to follow  
the electric lift guide. This will be extra  
documentation packed inside the lifter box.**

**Please refrain from testing the electric lift  
prior to completing assembly.**

# Crown MKIII Assembly Instructions

## CROWN MKIII PANELS AND THEIR DESCRIPTIONS

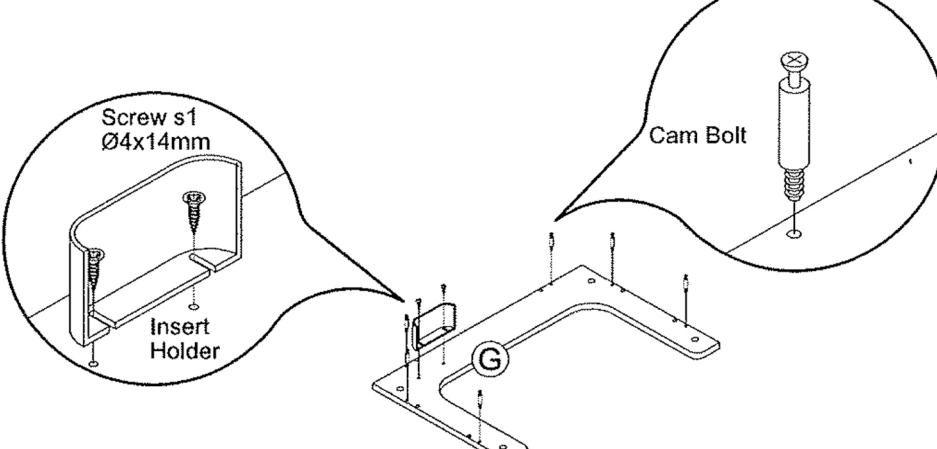
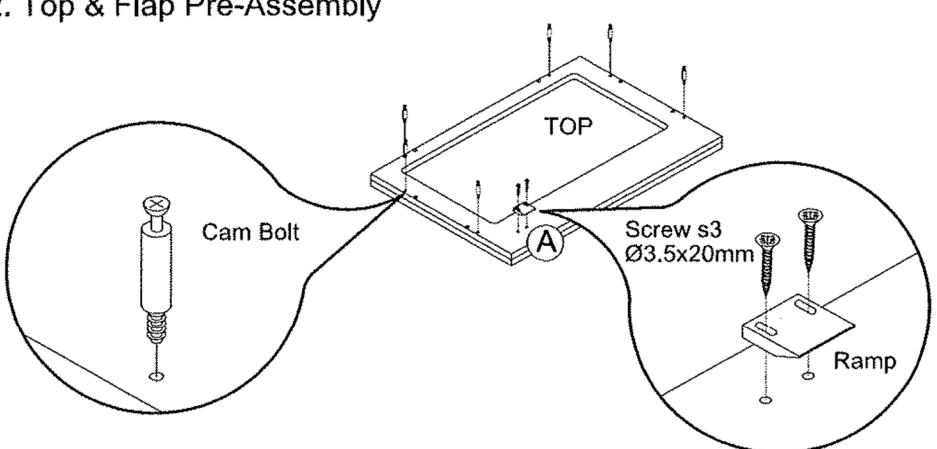
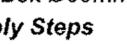
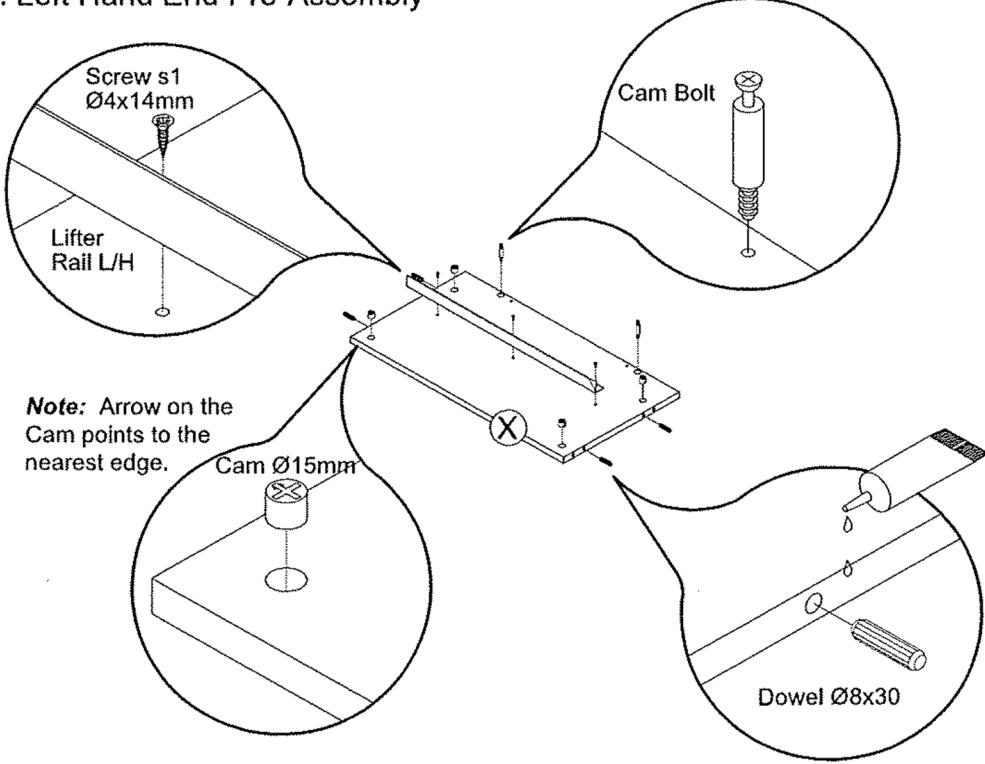
Note: Hole positions helps with panel orientation.



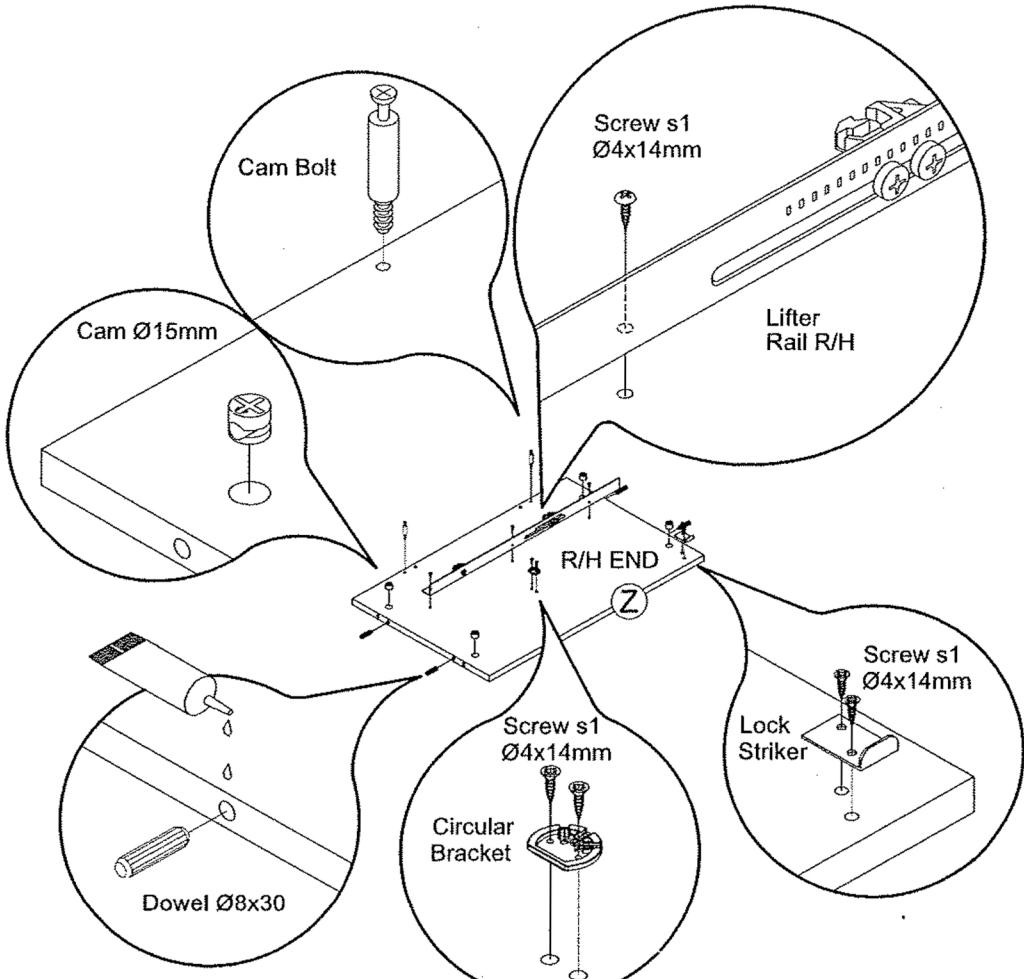
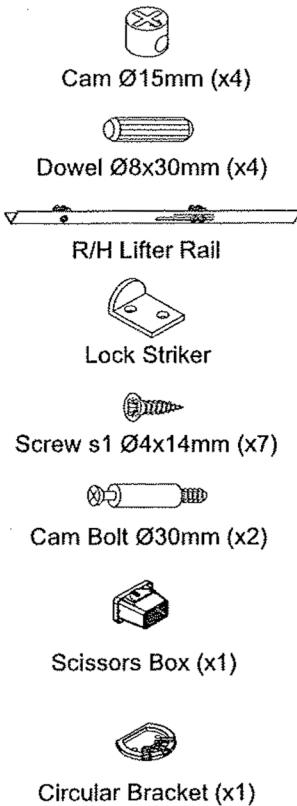
Before assembling  
place 2 to 3 drops of  
glue in dowel holes.  
Do Not place glue  
in cam or cam bolt  
holes.

COMPONENTS		DESCRIPTION	QTY
c3		Cam Ø15mm	19
c1		Cam Bolt 30mm	19
d1		Dowel Ø8x30mm	18
c2		Cam Cover	19
s1		Screw Ø4x14mm C/S	17
s2		Screw Ø3x14mm C/S	12
s3		Screw Ø3.5x20mm C/S	6
h1		Bow Handle	1
d2		Handle Screw	2
		Glue Bottle	1
t2		Castor Ø50mm	3
t1		Castor Ø50mm (Lock)	2
g1		Castor Washer	4
r3		Castor Spanner	1
L2		Lock Striker	1
h2		Flush Hinge 52mm	3
L1		Lock & Key & Escutcheon	1

ACCESSORY BOX	DESCRIPTION	QTY
	Ramp	1
	Equalizer	1
	Insert Holder	1
	Box Bracket	4
	Door Bucket	2
	Scissors Box and Circular Bracket	1
	Toolbox	2
	R/H Lifter Rail	1
	L/H Lifter Rail	1
	Large Lifter (612mm)	1

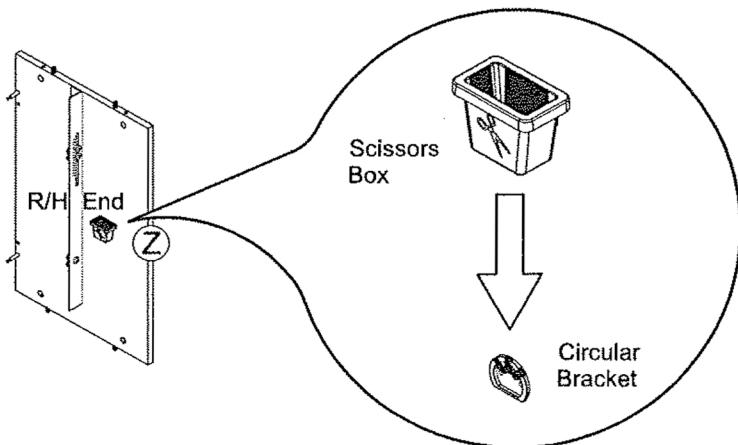
 Cam Bolt Ø30mm (x6)  Insert Holder  Screw s1 Ø4x14mm (x2) <b>Assembly Steps</b> 1. Screw Cam Bolts into the smaller holes as shown. 2. Locate the Insert Holder and secure using Screw s1 Ø4 x 14mm	<h3>1. Bottom Pre-Assembly</h3> 
 Cam Bolt Ø30mm (x6)  Ramp  Screw s3 Ø3.5x20mm (x2) <b>Assembly Steps</b> 1. Screw Cam Bolts into the smaller holes as shown. 2. Locate and orientate the Ramp and secure using Screw s3 Ø3.5 x 20mm	<h3>2. Top &amp; Flap Pre-Assembly</h3> 
 Cam Ø15mm (x4)  Dowel Ø8x30mm (x4)  L/H Lifter Rail  Screw s1 Ø4x14mm (x3)  Cam Bolt Ø30mm (x2) <b>Assembly Steps</b> 1. Press fit Cams into the End. Ensure the arrow on the Cam points to the nearest edge. 2. Place 2 to 3 drops of Glue in dowel holes in the End then tap Dowels into place. 3. Locate the L/H Rail so it is flush with the top of the panel and secure using Screw s1 Ø4 x 14mm 4. Screw Cam Bolts into the smaller holes as shown.	<h3>3. Left Hand End Pre-Assembly</h3>  <p><b>Note:</b> Arrow on the Cam points to the nearest edge.</p>

4. Right Hand End Pre-Assembly



**Assembly Steps**

1. Press fit Cams into the End. Ensure the arrow on the Cam points to the nearest edge.
2. Place 2 to 3 drops of Glue in dowel holes in the End then tap Dowels into place.
3. Locate the R/H Rail so it is flush with the top of the panel and secure using Screw s1 Ø4 x 14mm
4. Locate Lock Striker and secure using Screw s1 Ø4 x 14mm
5. Screw Cam Bolts into the smaller holes as shown.
6. Locate Circular Bracket and secure using Screw s1 Ø4 x 14mm
7. Insert Scissors Box into Circular Bracket



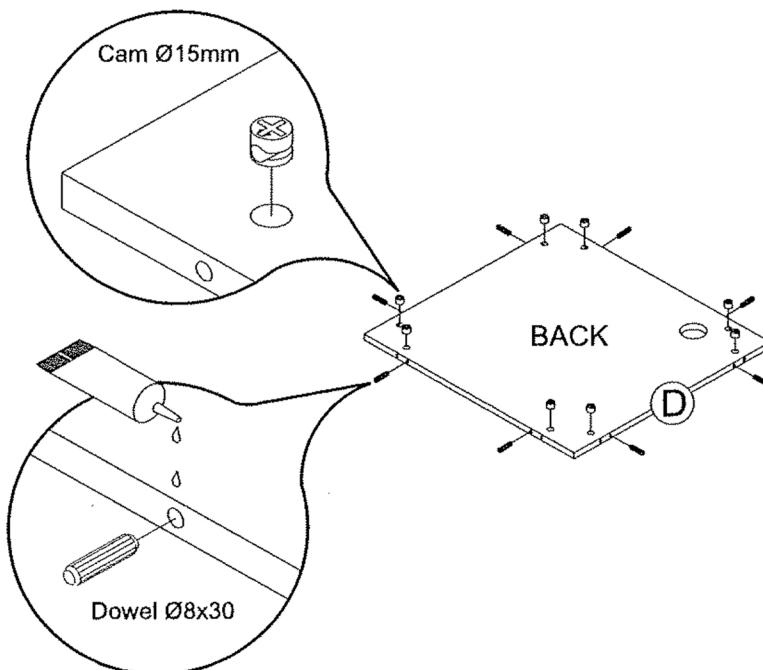


Cam Ø15mm (x8)



Dowel Ø8x30mm (x8)

### 5. Back Pre-Assembly



#### Assembly Steps

1. Press fit Cams into the Back. Ensure the arrow on the Cam points to the nearest edge.
2. Place 2 to 3 drops of Glue in dowel holes in the Back then tap Dowels into place.



Cam Ø15mm (x3)

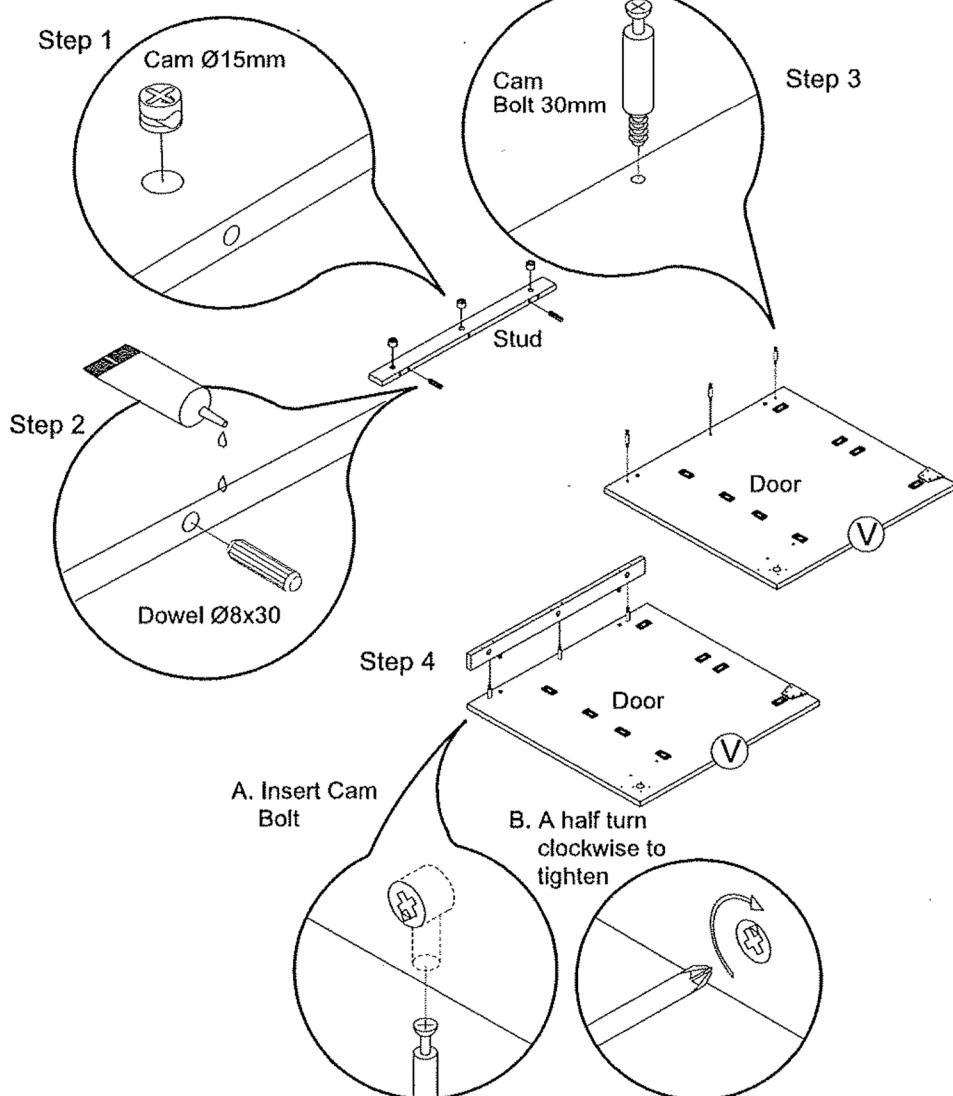


Dowel Ø8x30mm (x2)



Cam Bolt Ø30mm (x3)

### 6. Door Pre-Assembly

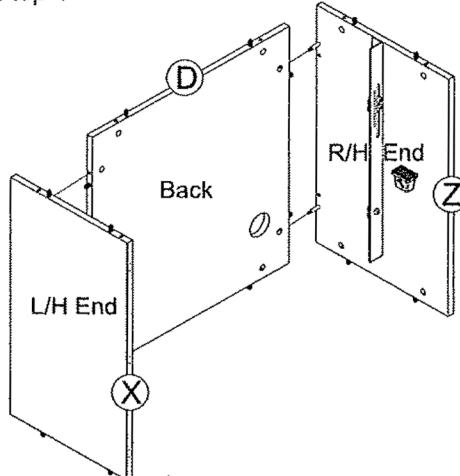


#### Assembly Steps

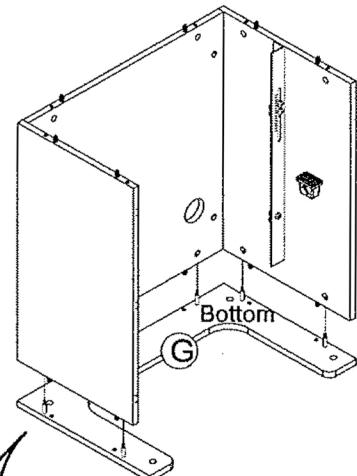
1. Press fit Cams into the Stud. Ensure the arrow on the Cam points to the nearest edge.
2. Place 2 to 3 drops of Glue in dowel holes in the Stud then tap Dowels into place.
3. Screw Cam Bolts into the smaller holes as shown.
4. Place 2 to 3 drops of Glue into the dowel holes in the Door. Locate the Cam holes in the Stud over the Cam Bolts in the Door and insert. Secure by turning the Cam a half turn clockwise.

## 8. Bottom, Back,R/H End &amp; L/H End Assembly

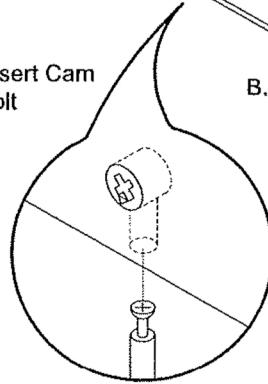
Step 1



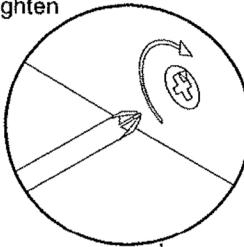
Step 2



A. Insert Cam Bolt

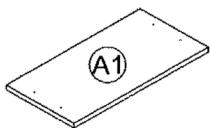


B. A half turn clockwise to tighten

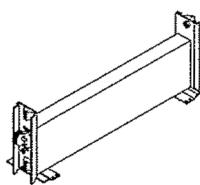
**Assembly Steps**

1. Place 2 to 3 drops of Glue into the dowel holes in the End. Locate the Cam holes in the End over the Cam Bolts in the Back and insert. Secure by turning the Cam a half turn clockwise.
2. Place 2 to 3 drops of Glue into the dowel holes in the Bottom. Locate the Cam holes in the End with Back over the Cam Bolts in the Bottom and insert. Secure by turning the Cam a half turn clockwise.

## 9. Lifter Board Pre-Assembly



Lifter Board



Lifter

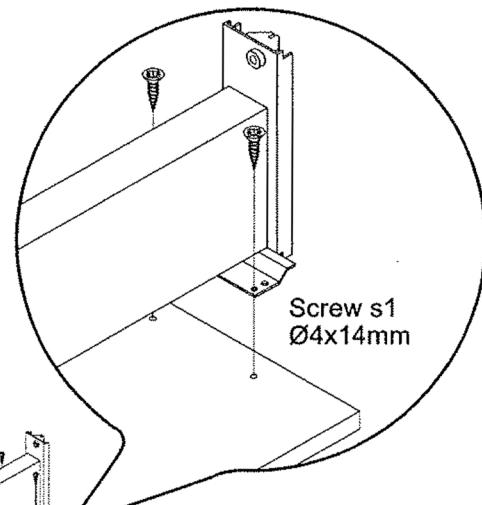
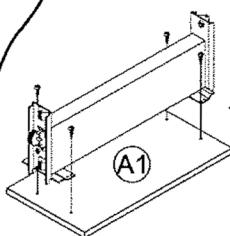
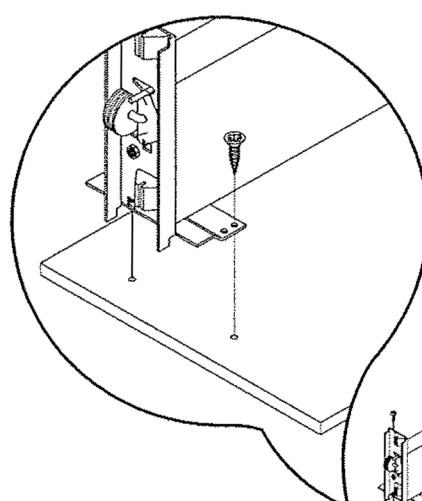
Screw s1 Ø4x14mm (x4)

**Assembly Steps**

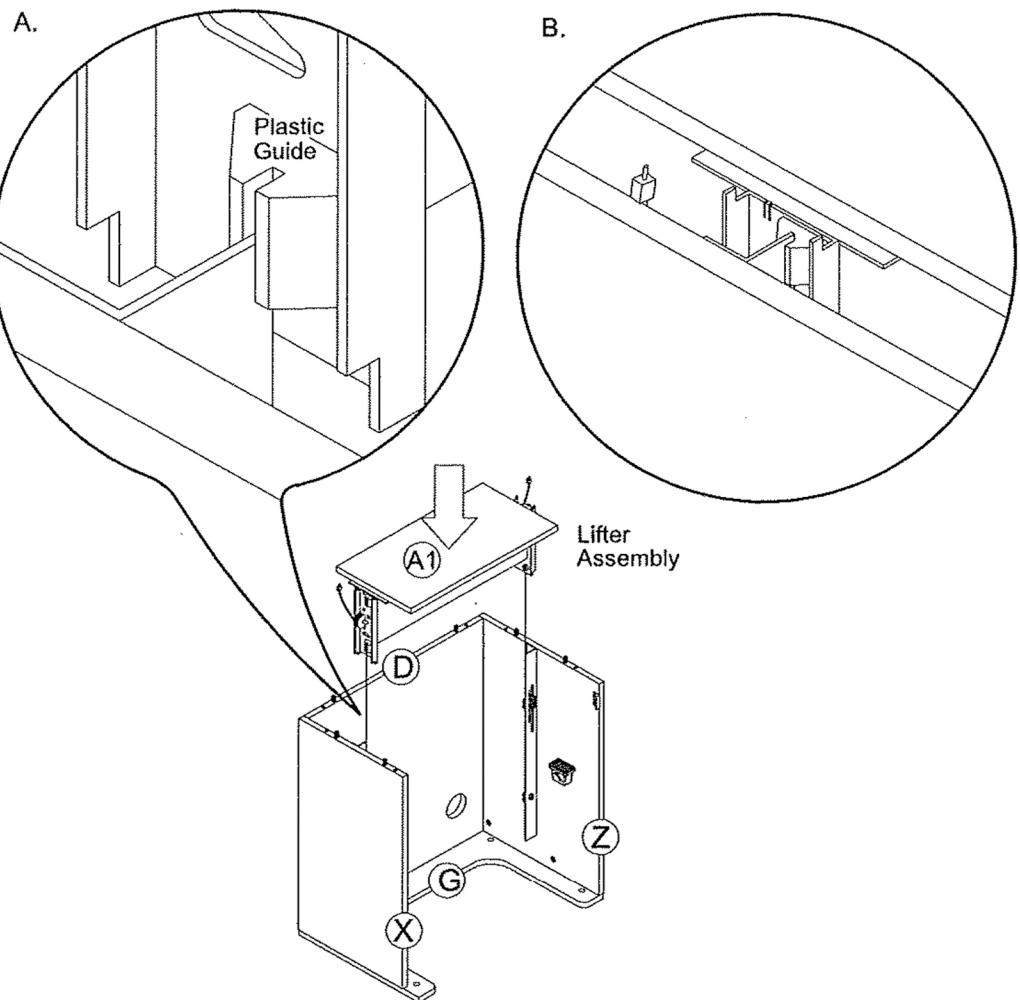
1. Locate the Lifter on the Lifter Board and secure using Screw s1 Ø4x14mm

**Note:** Check the Lifter is orientated correctly as shown.

Note: Lifter orientation on lifter board.

Screw s1  
Ø4x14mm

## 10. Lifter Assembly

**Assembly Steps**

1. Position the Lifter Guides directly over the Rails and gently slide the Lifter into position.

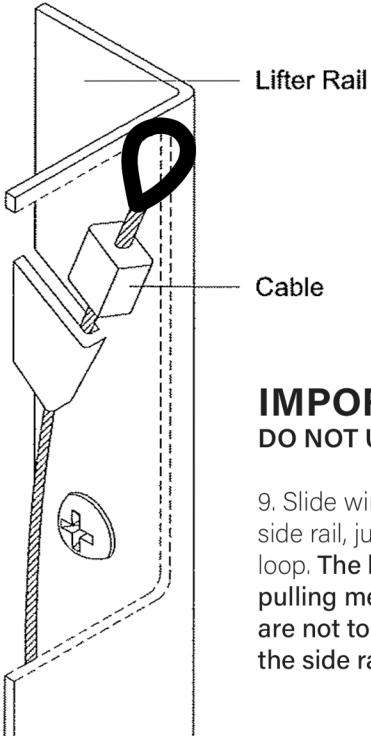
**Note:**

Ensure all 4 plastic guides (2 on each side) are positioned correctly before going to the next step.

**Note:**

Lifter orientation when fitting

## 11. Lifter Cable Attachment

**Assembly Steps**

1. Loop Cable through Metal Tabs on the Lifter Rails. Ensure the cables are located on both the Left and Right Rails.
2. When fitted push down on the Lifter until it clicks into the first stop position. This may require a little force.

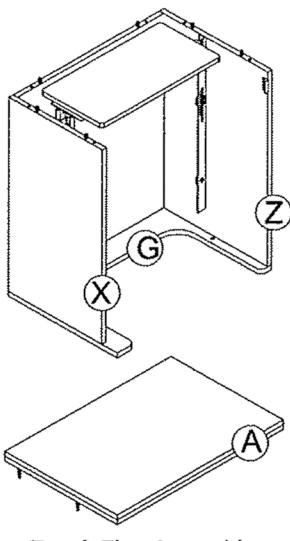
**Note:**

When the Lifter is clicked into the first stop position a small block of timber will disengage from the rear of the Lifter.

Discard the block.

**IMPORTANT**  
DO NOT USE LOOP

9. Slide wire into hook on side rail, just underneath loop. The loops are simply a pulling mechanism, they are not to be hooked onto the side rails.



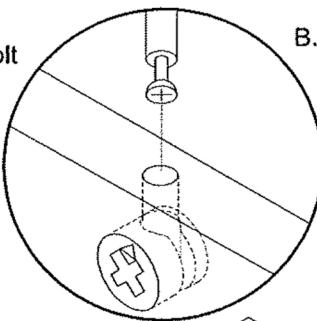
Top & Flap Assembly

**Assembly Steps**

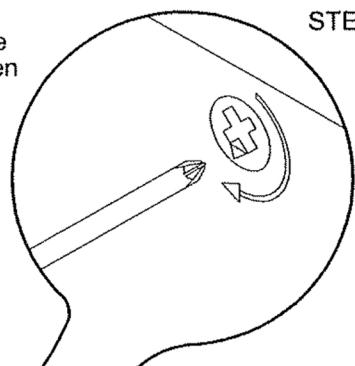
1. Place 2 to 3 drops of Glue into the Dowel holes in the Top Assembly.
2. Locate the Cam Bolts in the Top and Flap Assembly over the Cams holes in the Left and Right hand Ends and insert. Secure by rotating the Cams a half turn clockwise.
3. Carefully roll the cabinet onto its back. This may require 2 people to perform safely.

**12. Top Assembly**

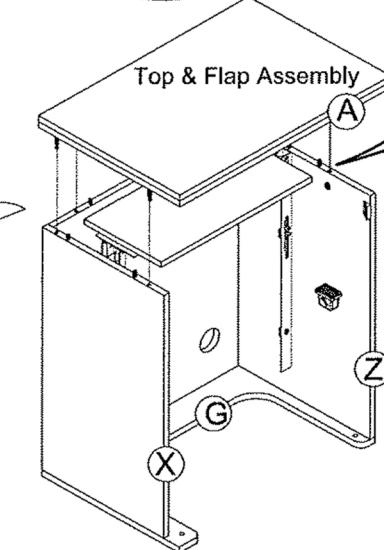
A. Insert Cam bolt



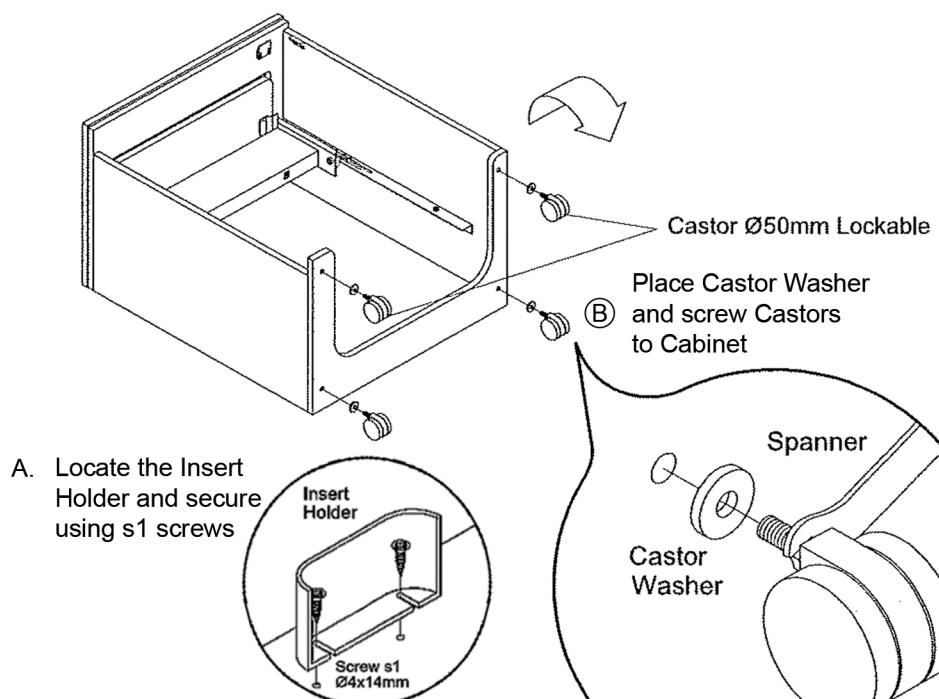
B. Half Turn Clockwise To Tighten



STEP 1

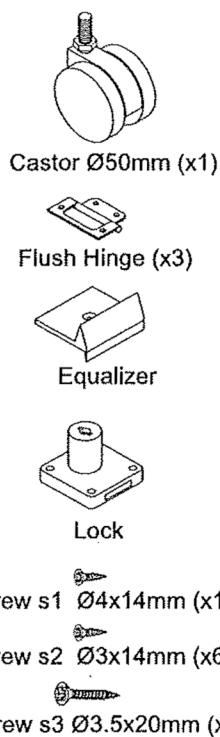


**13. Castor Assembly**



**Assembly Steps**

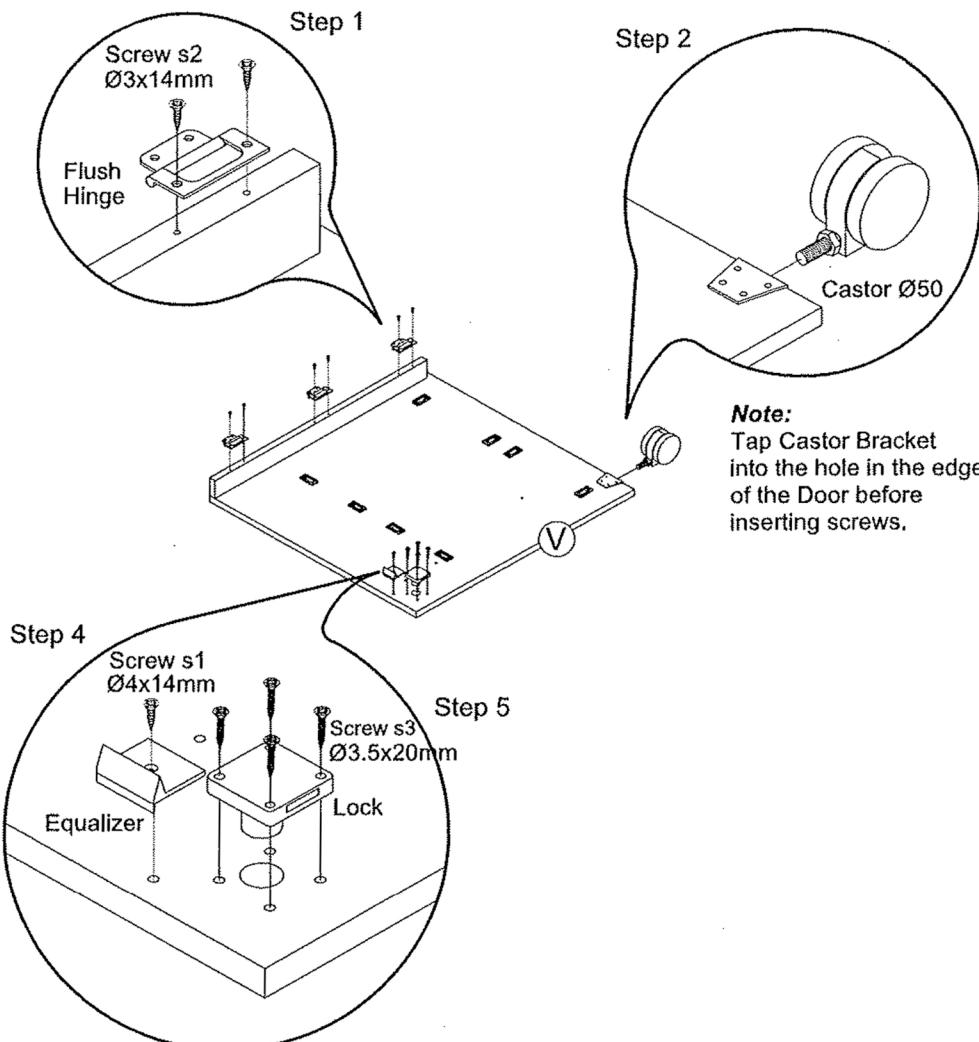
1. Locate the Insert Holder and secure using Screw s1 Ø4 x 14mm
2. Place the Castor Washer over the Castor thread and screw into the bottom 'T' nuts. Secure using the Spanner provided.
3. Carefully lift the cabinet upright. **Note:** This may require 2 people to perform safely.



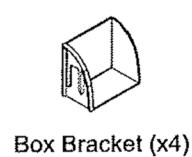
**Assembly Steps**

1. Screw on Flush Hinge using Screw s2 Ø3x14mm C/S
2. Screw on Castor Ø50mm
3. Screw on Equalizer using Screw s1 Ø4x14mm C/S
4. Screw on Lock using Screw s3 Ø3.5x20mm C/S

**14. Door Assembly**



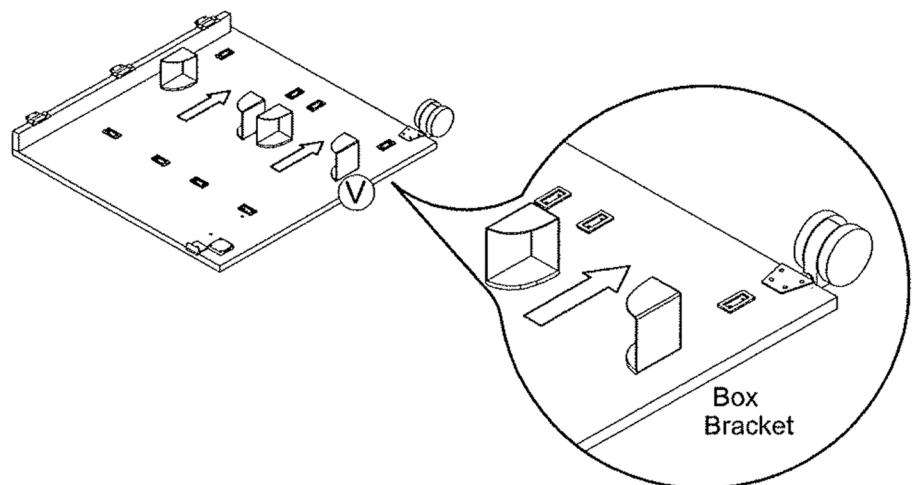
15. Box Bracket Assembly



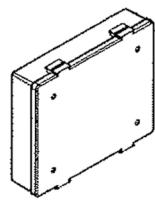
Box Bracket (x4)

**Assembly Steps**

1. Insert Box Bracket assembly into the Door Bracket



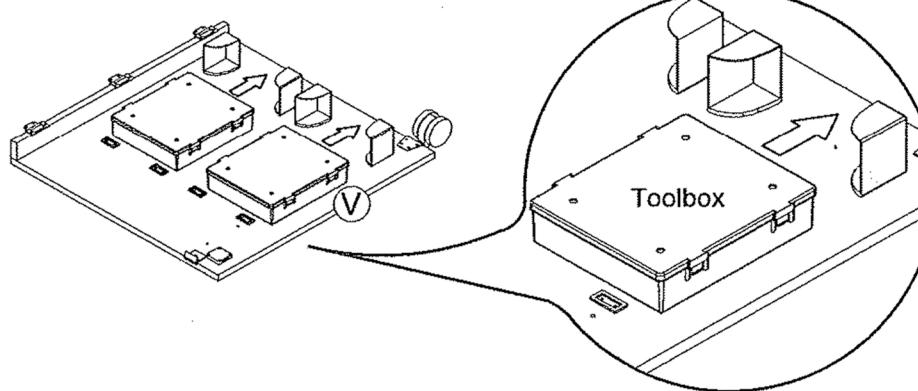
16. Toolbox Assembly



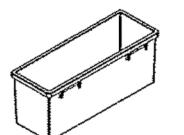
Toolbox (x2)

**Assembly Steps**

1. Put the Toolbox into the Box Bracket



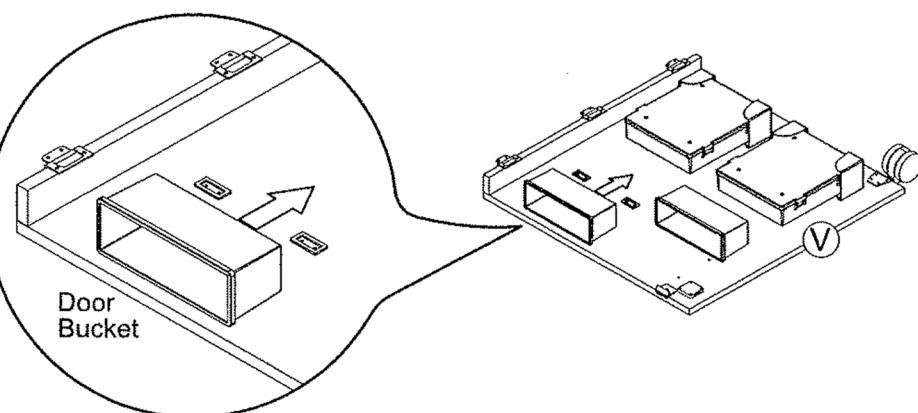
17. Door Bucket Assembly



Door Bucket (x2)

**Assembly Steps**

1. Insert Door Bucket into the Square Bracket



 Screw s2 Ø3x14mm (x6)

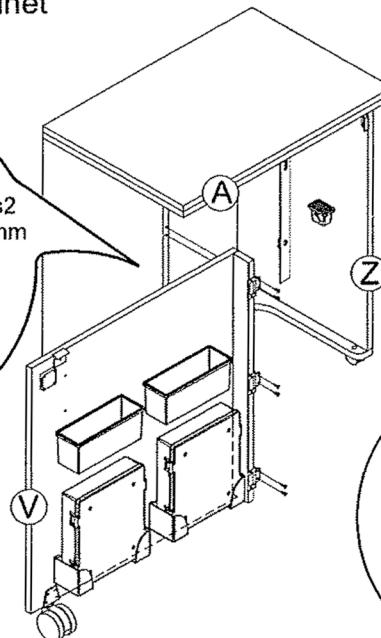
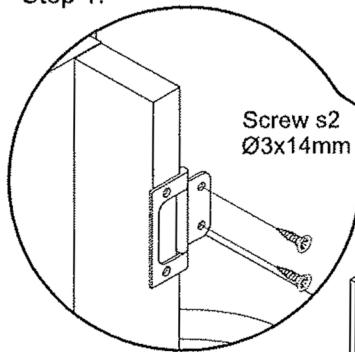


**Assembly Steps**

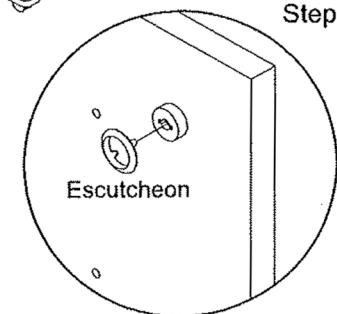
1. Carefully position the Door and secure using Screw s2 Ø3x14mm
2. Press the Escutcheon into the Large Door.

**18. Fitting Door to Cabinet**

Step 1.



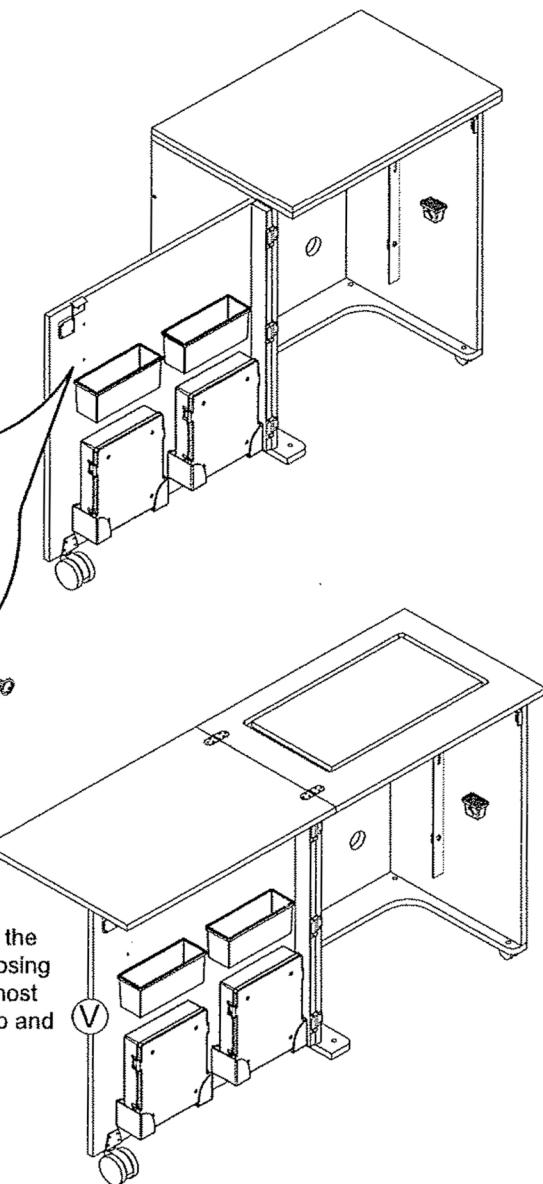
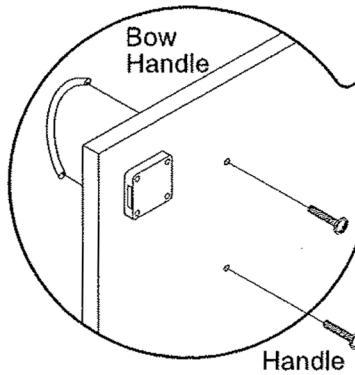
Step 2.



 Bow Handle

 Handle Screw (x2)

**19. Fitting Door Handle**



**Warning**

Under no circumstances must the Door be closed without first closing the Top Flap. Damage will almost certainly be caused to the Flap and Door.

**Assembly Steps**

1. Fit the Bow Handle using Handle Screws

