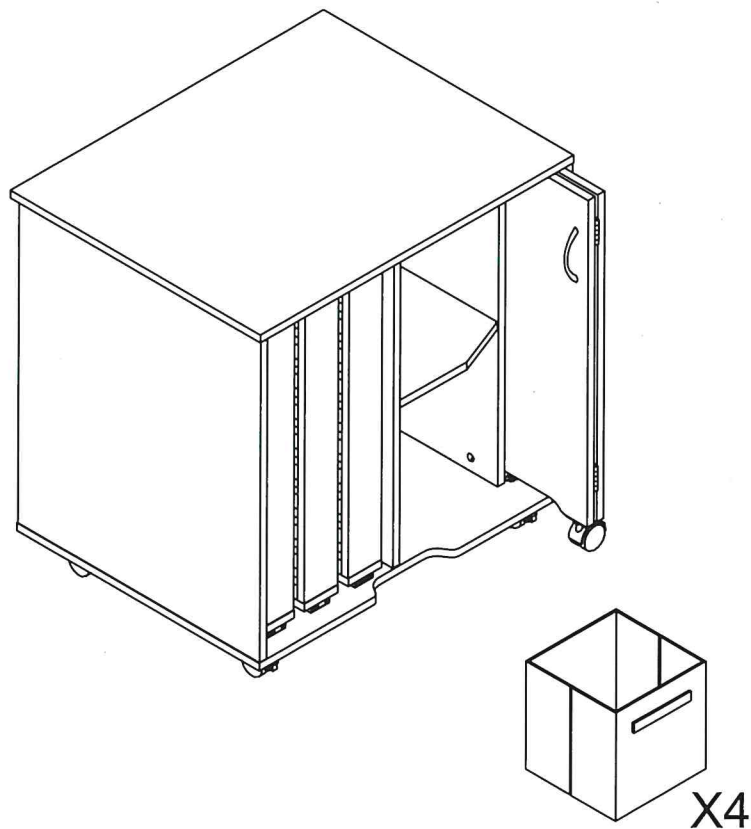


ASSEMBLY INSTRUCTIONS

ITEM No.:Horn Modular Pull out Thread
Holder Cabinet



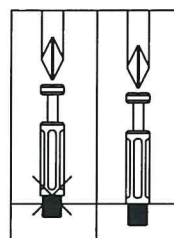


Turn clockwise to lock cam with bolt.

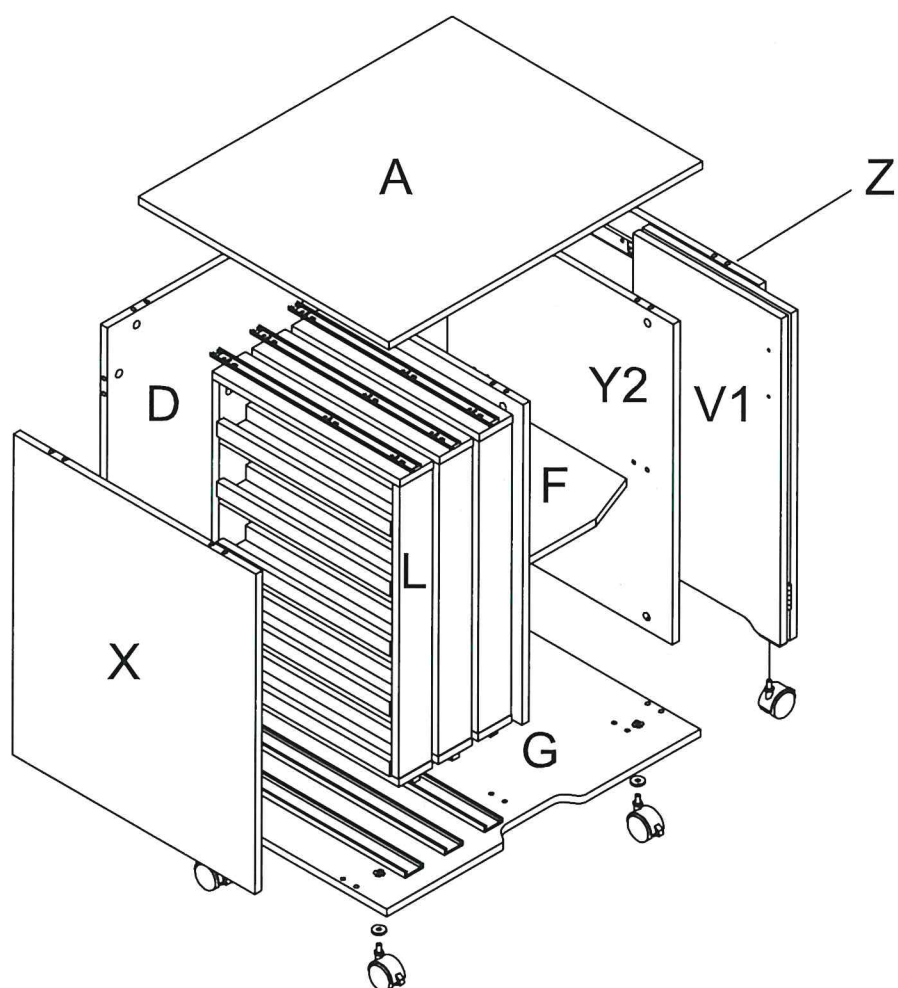


The arrow direction=front

Incorrect Correct



Screw cam bolts all the way in.



PARTS LIST

ITEM	DESCRIPTION	QTY.
A	Top panel	1
G	Panel	1
X	Panel	1
Z	Panel	1
Y1	Panel	1
Y2	Panel	1
D	Panel	1
E	Panel	1
V1	Panel	1
V2	Panel	1
F	Panel	1
L	Drawer	3
	Fabric box	4

PARTS LIST

ITEM	DESCRIPTION	QTY.	ITEM	DESCRIPTION	QTY.
(c1)	6*35 Cam Bolt	26	(h)	Handle	2
(d1)	8*30 Dowel pin	28	(h1)	Hinge	2
(c2)	(5/8") Cam Cover	28	(b2)	Fix Bolt	4
(t1)	Castor	5	(b4)	Washer	4
(r3)	14mm Spanner	1	(s1)	4*14 Screw	18
(s7)	4*6 Screw	4	(g1)	Hinge Body	2
(m)	Magnet	1	(g2)	Hinge Stand	2
			(s4)	3.5*10 Screw	2
			(s20)	6*50 Fix Bolt	2



(c1) 6*35 Cam Bolt-26



(d1) 8*30 Dowel Pin-28



(c2) (5/8") Cam Cover-28



(t1) Castor-5



(r3) 14mm Spanner-1



(s1) 4*14 Screw-18



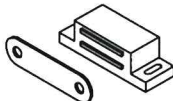
(h) Handle-2



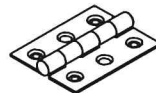
(b2) 4*20 Fix Bolt-4



(b4) Washer-4



(m) Magnet-1



(h1) Hinge-2



(s7) 4*6 Screw-4



(g1) Hinge Body-2



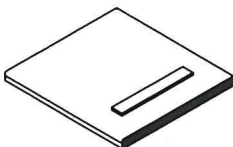
(g2) Hinge Stand-2



(s20) 6*50 Fix Bolt-2



(s4) 3.5*10 Screw-2

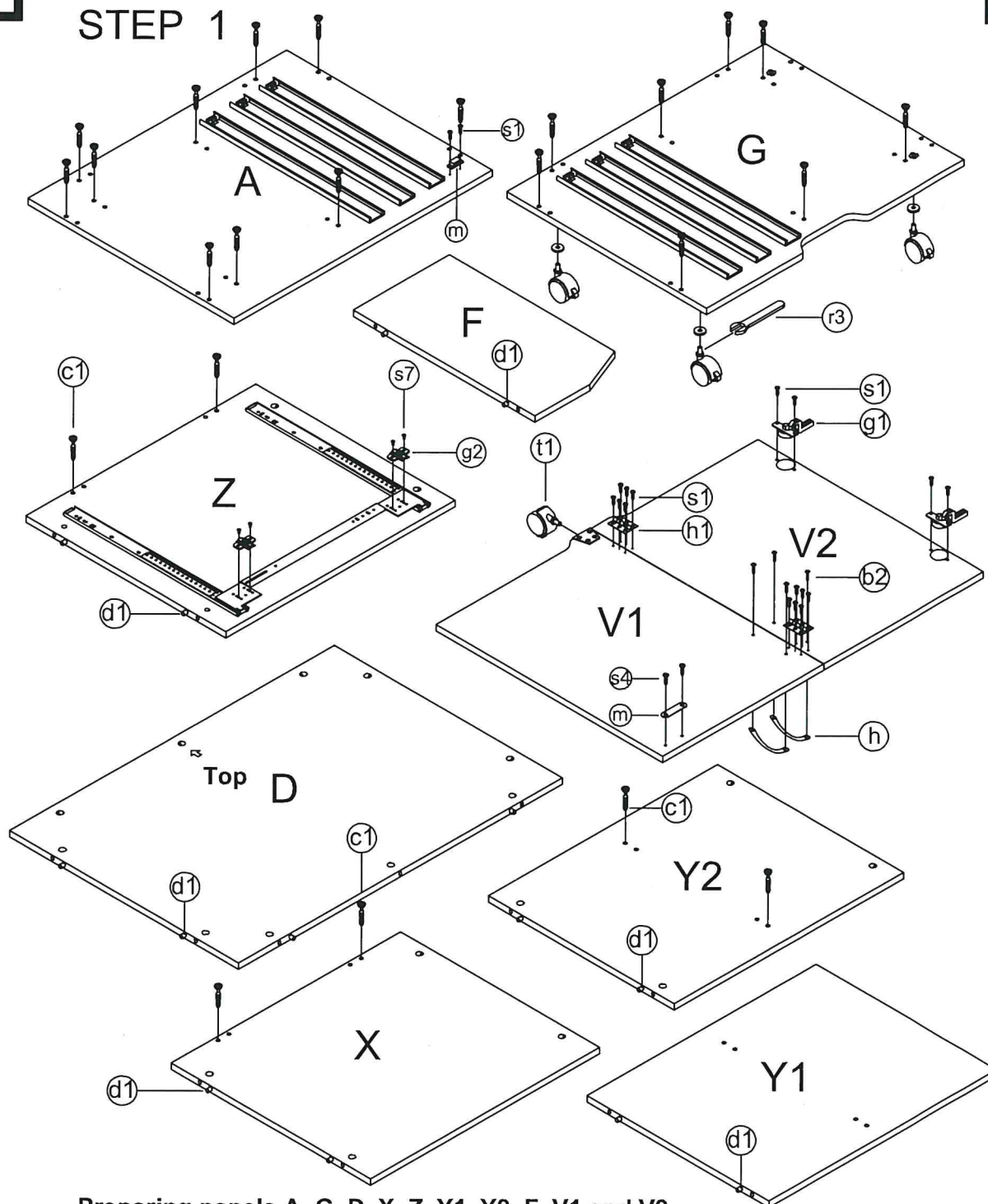


Pre-installed parts



(c5) Cam

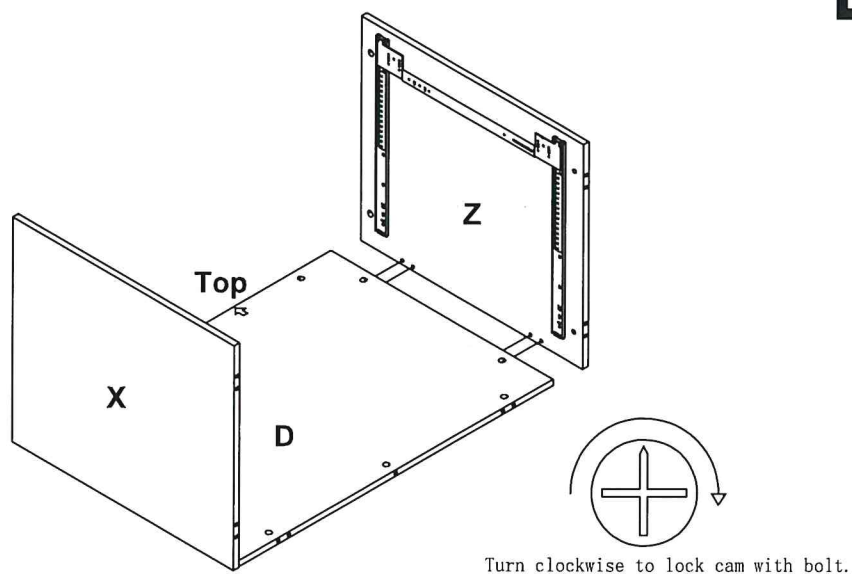
STEP 1



Preparing panels A, G, D, X, Z, Y1, Y2, F, V1 and V2

1. Insert cam bolts (c1) into panels A, G, X, and Z as illustrated above.
2. Insert dowel pins (d1) to panels X, Z, Y1, Y2, F and D as illustrated above.
3. Fix handles (h) to panels V1 and V2 with fix bolts (b2) as illustrated above.
4. Fix hinge bodies (g1) to panels V1 and V2 with screws (s1) as illustrated above.
5. Fix hinge stands (g2) to panels Z with screws (s7) as illustrated above.
6. Fix Hinges (h1) with screws (s1) into panels V1, V2 as illustrated above.

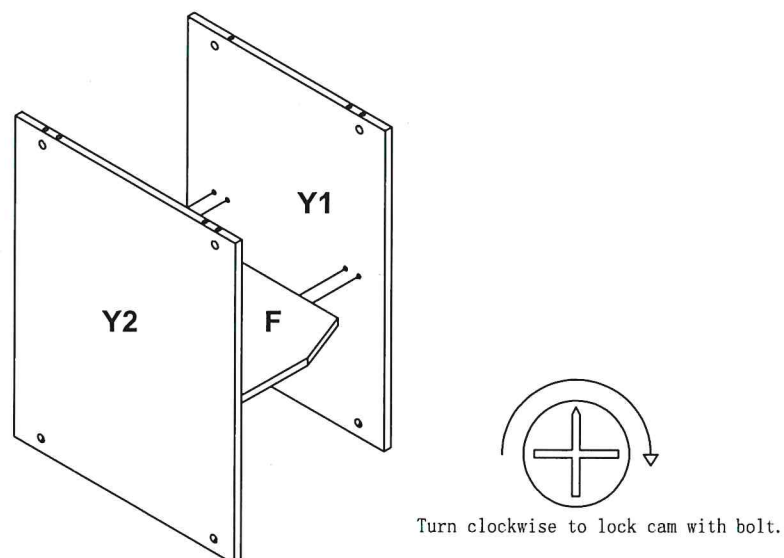
STEP 2



Panel D,X, and Z assembly.

1. Insert cam bolts (C1) on panel X and Z into cams on panels D and tighten in a clockwise direction as illustrated above.

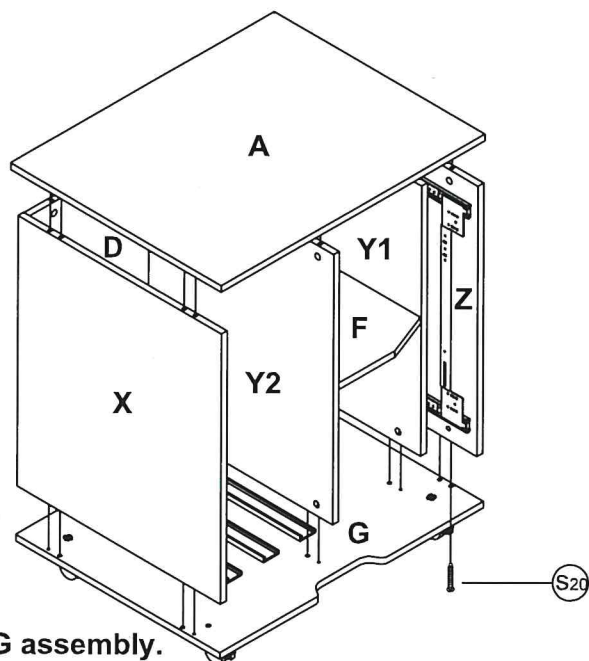
STEP 3



Panel F assembly.

1. Insert cam bolts (C1) on panel Y1 and Y2 into cams on panels F and tighten in a clockwise direction as illustrated above.

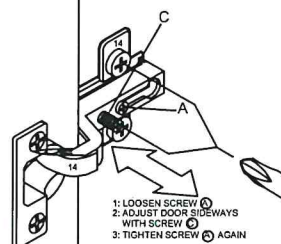
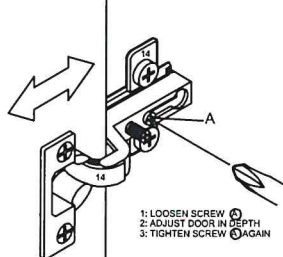
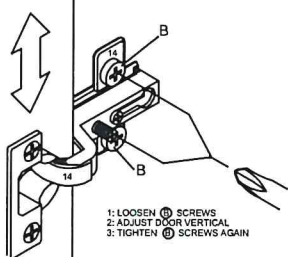
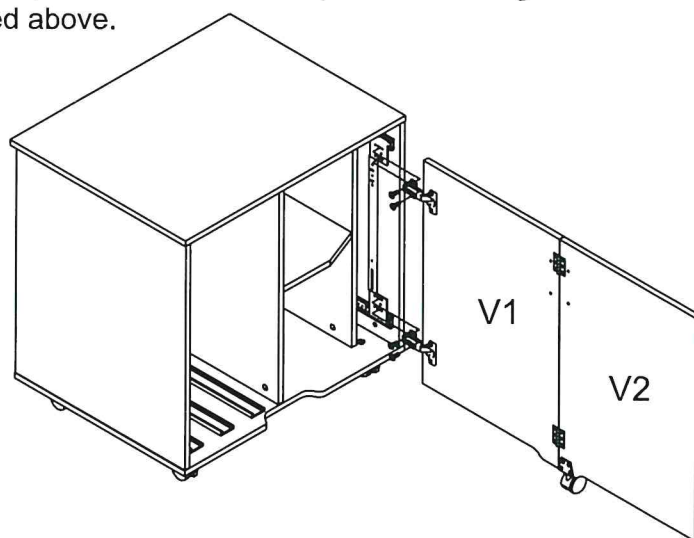
STEP 4



Panel A,Y1,Y2,F and G assembly.

1. Insert cam bolts (C) on panel A and G into cams on panels D,X,Y1,Y2 and Z and tighten in a clockwise direction as illustrated above.
2. Insert screws (S20) on panel G into cams on panels Z and tighten in a clockwise direction as illustrated above.

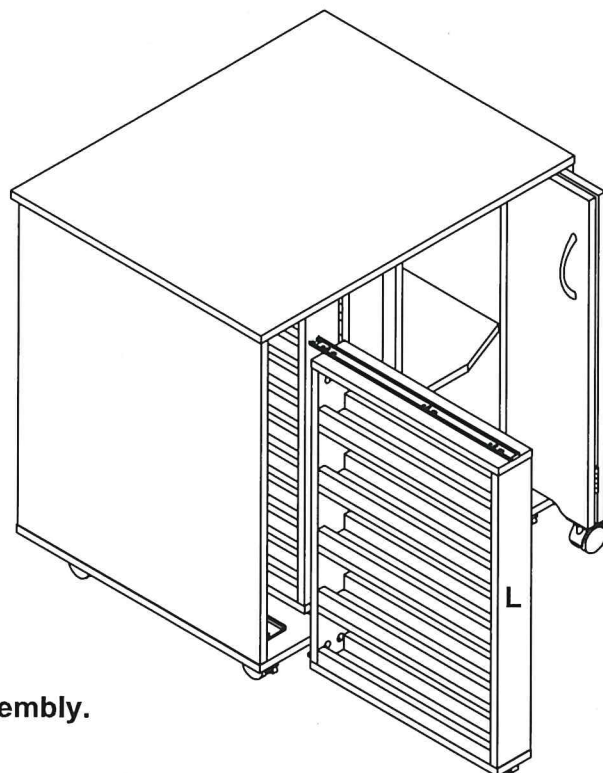
STEP 4



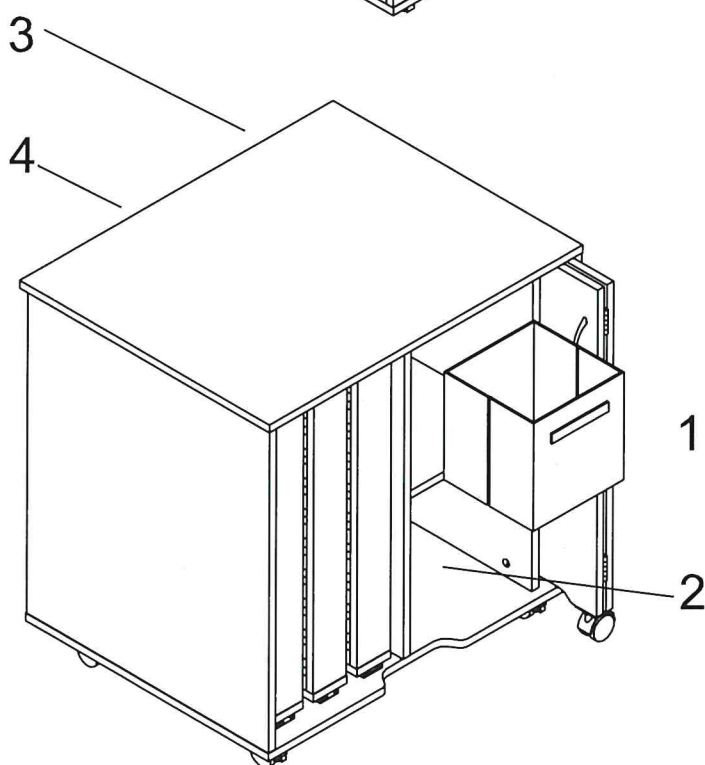
Door panel V1,V2 assembly.

1. Attach door assembly V1 and V2 to cabinet with screws S7 to panel Z runners as illustrated above.

STEP 5



Drawers assembly.



Insert fabric boxes

You have now successfully completed the
assembly on item:

ITEM No.:Horn Modular Pull out Thread Holder Cabinet

