

Accessories not included

Monarch MKIII Sewing Cabinet

Congratulations on the purchase of your new Monarch MKIII Sewing Cabinet. Every effort has been taken to ensure your complete satisfaction with this custom designed product. For your convenience the Monarch MKIII Sewing Cabinet is supplied in three ready to assemble packs.

Helpful Assembly Hints

Read the instructions carefully before starting. Check to see that all the parts are included. Work in a spacious area preferably on a carpet or soft surface. You will need a phillips head and flat head screw driver for the assembly. A cordless drill is preferable. Make sure you tighten all the screws securely and tap dowels all the way in.

Warranty Information

Horn Australia Pty Ltd warrants this Monarch MKIII Sewing Cabinet to be free from faulty parts or workmanship for a period of 12 months from the date of purchase. Under the terms of this warranty the repair and replacement of any parts shall be at the discretion of the company or their designated representatives. The warranty does not cover damaged caused by abuse, alteration, accident or neglect. The warranty does not cover damage caused as a result of moving the cabinet when loaded. Should service become necessary during the warranty period please contact your nearest Horn retailer. Product transportation is the owner's responsibility.

Cabinet Care

Your Horn Monarch MKIII Sewing Cabinet normally requires a minimum amount of maintenance, however the following points are worth noting:





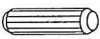
















Cleaning - To remove marks and enhance the surface, wipe over with a general purpose cleaner.




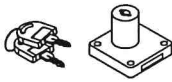
Caution - Do not use ammonia based cleaning agents. Do not use harsh chemicals or abrasive cleaners. The surface can be wiped with a damp cloth but should be dried quickly.

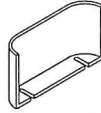

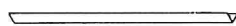
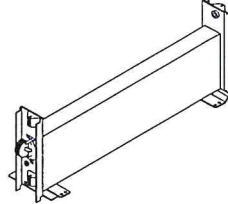




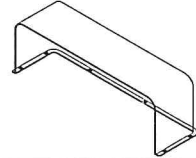
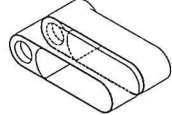
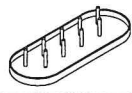
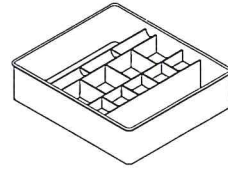

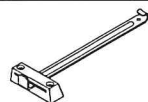


Horn Australia Pty Ltd

Web: www.horn.com.au E-mail: horn@horn.com.au

Monarch MKIII Assembly Instructions

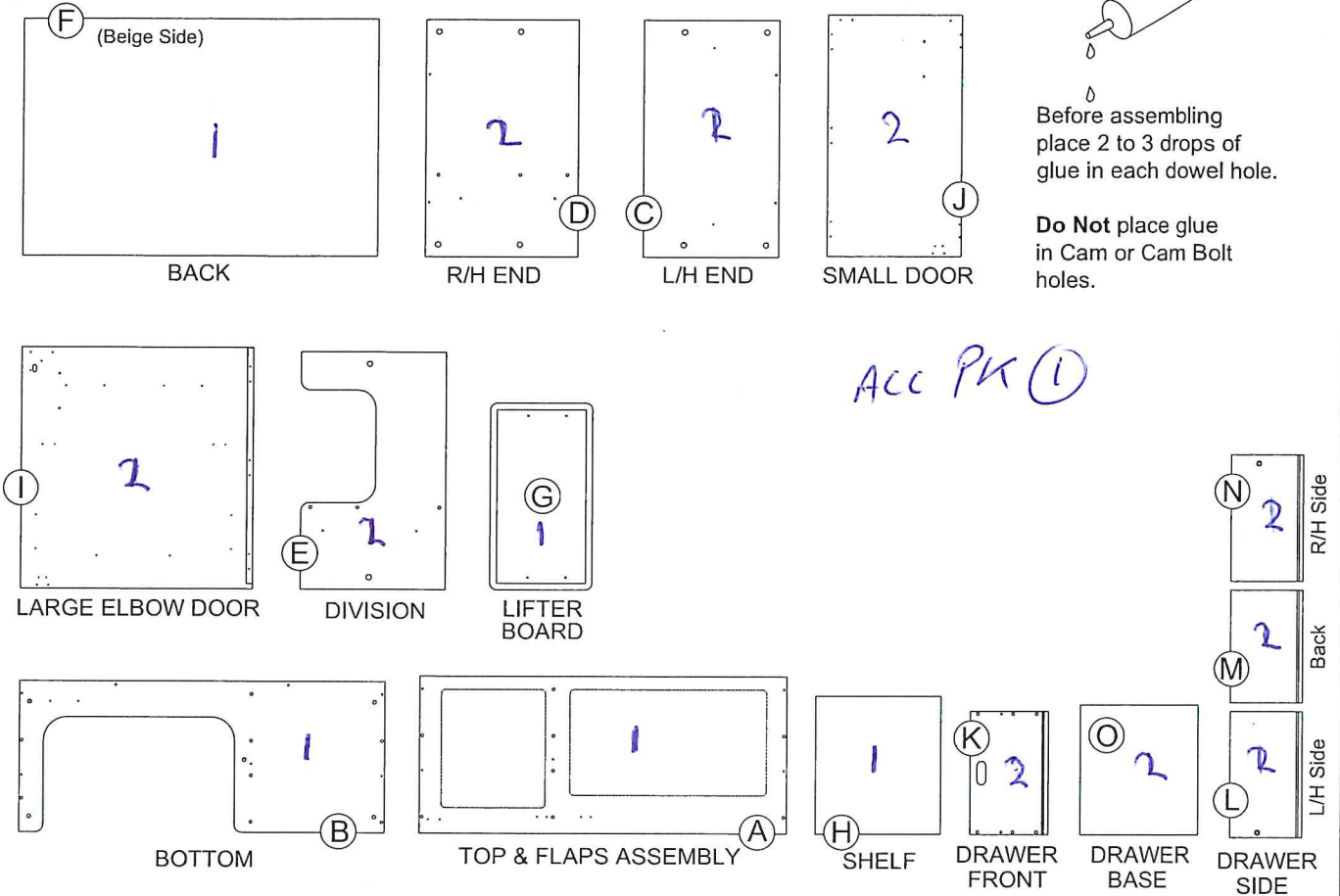
COMPONENTS		DESCRIPTION	QTY
		Cam Bolt 24mm	10
		Cam Ø15mm	10
		Screw Ø5 x 57mm	6
		Cover Cap (For Screw 5x57)	4
		Dowel Ø8 x 30mm	28
A		Screw Ø3.4x15mm C/S	60
D		Screw Ø3.5x18mm C/S	8
E		Screw Ø3 x 25mm C/S	10
F		Screw Ø6 x 10mm C/S	4
		Castor Washer	5
		Castor Ø50	5
		Castor Ø50 Lockable	2
		Castor Bracket	2
		Castor Spanner	1
		Cam Ø15 x10mm	2
		Screw Ø4 x 32mm	4
		Cam Bolt 24mm	2
		Flush Hinge (52mm)	6
		Drawer Runner 350	1 Set
		Bow Handle + Screws	2
		Glue Bottle	2

	Escutcheon	1
	Lock Striker	1
	Equalizer	2
	Lock & Key	1

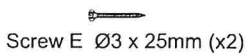
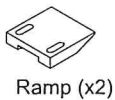
COMPONENTS		DESCRIPTION	QTY
		Insert Holder	1
		Lifter Rail (Right)	1
		Lifter Rail (Left)	1
		Lifter (612mm)	1
		Door Plate	2
		Swivel Tray Bracket	2
		Door Shelf (Right)	1
		Door Shelf (Left)	1
		Large Bucket	1
		Swivel Tray (Ass.)	2
		Cotton Reel Insert	2
		Drawer Tray & Tray Cover	1 Set
		Drawer Handle	1
		Stay Arm (Short)	1
		Stay Arm Bracket	1
		Ramp	2
		Basket Insert	1
		Pin Cushion Foam	2

Monarch MKIII panels and their descriptions

Note: Hole positions helps with panel orientation.

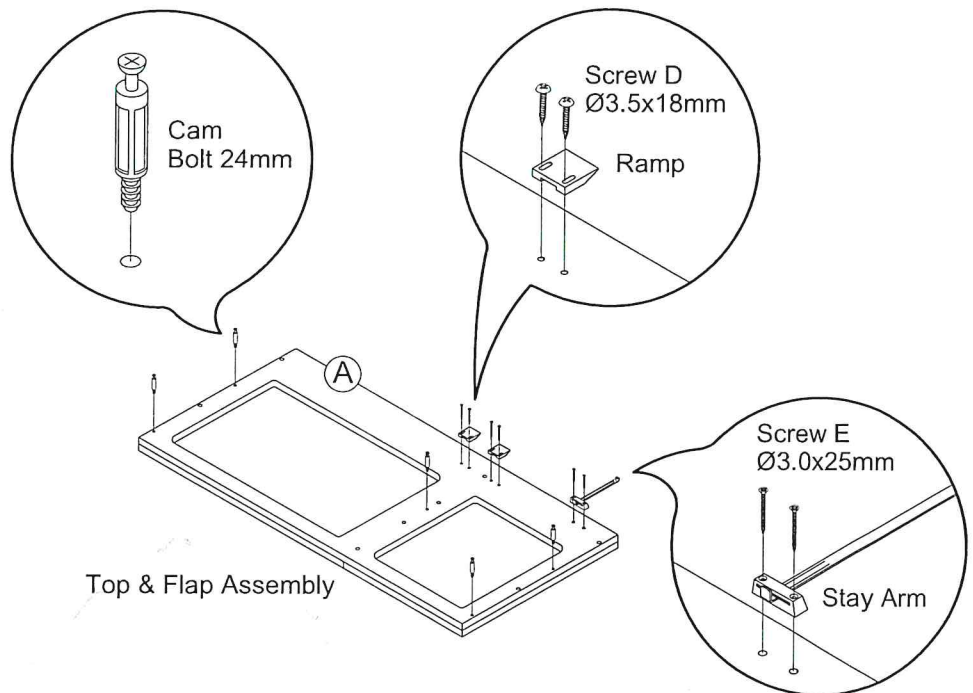


1. Top & Flap Pre-Assembly



Assembly Steps

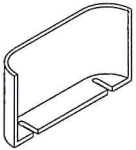
1. Screw the Cam Bolts into the smaller holes in the Top panel as shown.
2. Fix the Ramps to the Top using Screw D Ø3.5x18mm
Note: Check orientation
3. Fix the Stay Arm to the Top using Screw E Ø3x25mm



2. Bottom Pre-Assembly



Cam Bolt 24mm (x5)



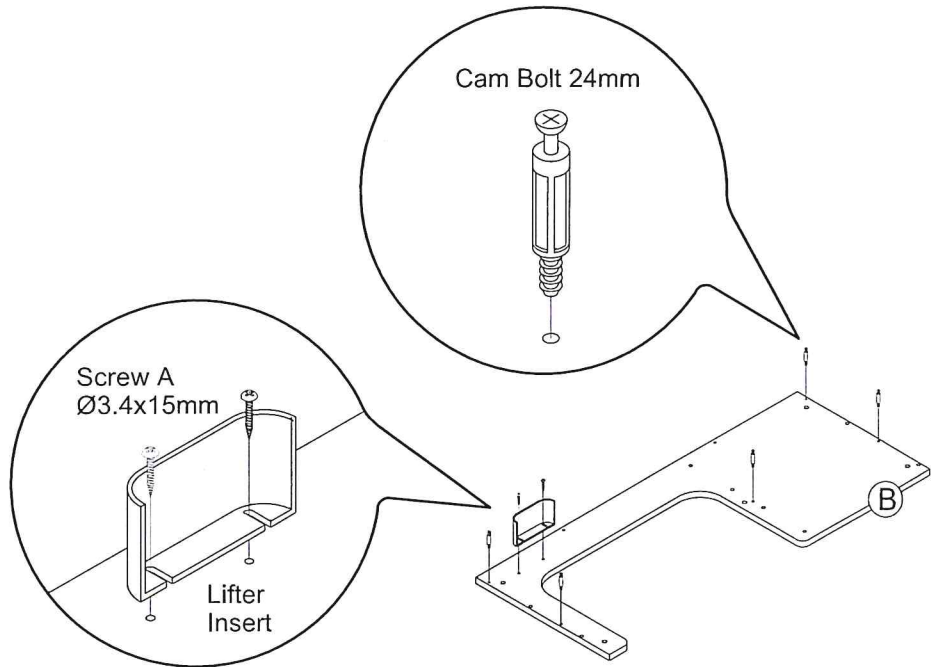
Insert Holder



Screw A Ø3.4x15mm (x2)

Assembly Steps

1. Screw Cam Bolts into the Bottom as shown.
2. Locate and fix the Insert Holder to the Bottom using Screw A Ø3.4x15mm C/S



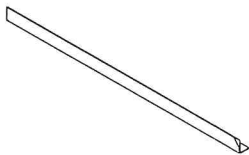
3. L/H End Pre-Assembly



Dowel Ø8x30mm (x4)



Cam Ø15mm (x4)



L/H Lifter Rail



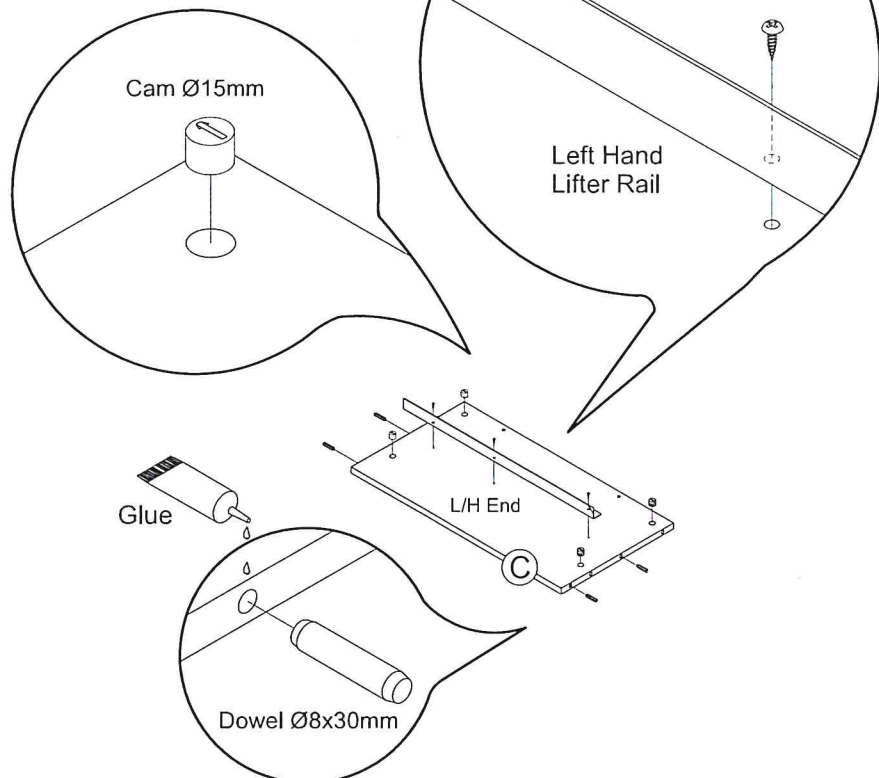
Screw A Ø3.4x15mm (x3)

Assembly Steps

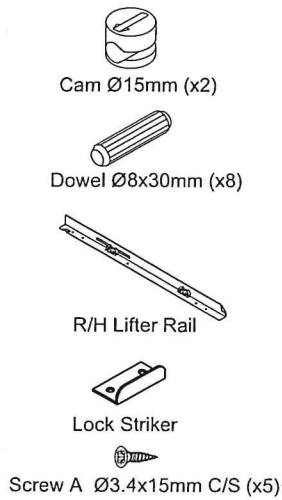
1. Insert Dowels using 2 to 3 drops of Glue in each Dowel hole in the End.
2. Press fit Cams into the End. Ensure the arrow on the Cam points to the nearest edge.
3. Screw L/H Lifter Rail onto the End using Screw A Ø3.4x15mm C/S

Note:
Lifter Rail will be level with the panel edge.

Note:
Arrow on Cam points towards the closest edge



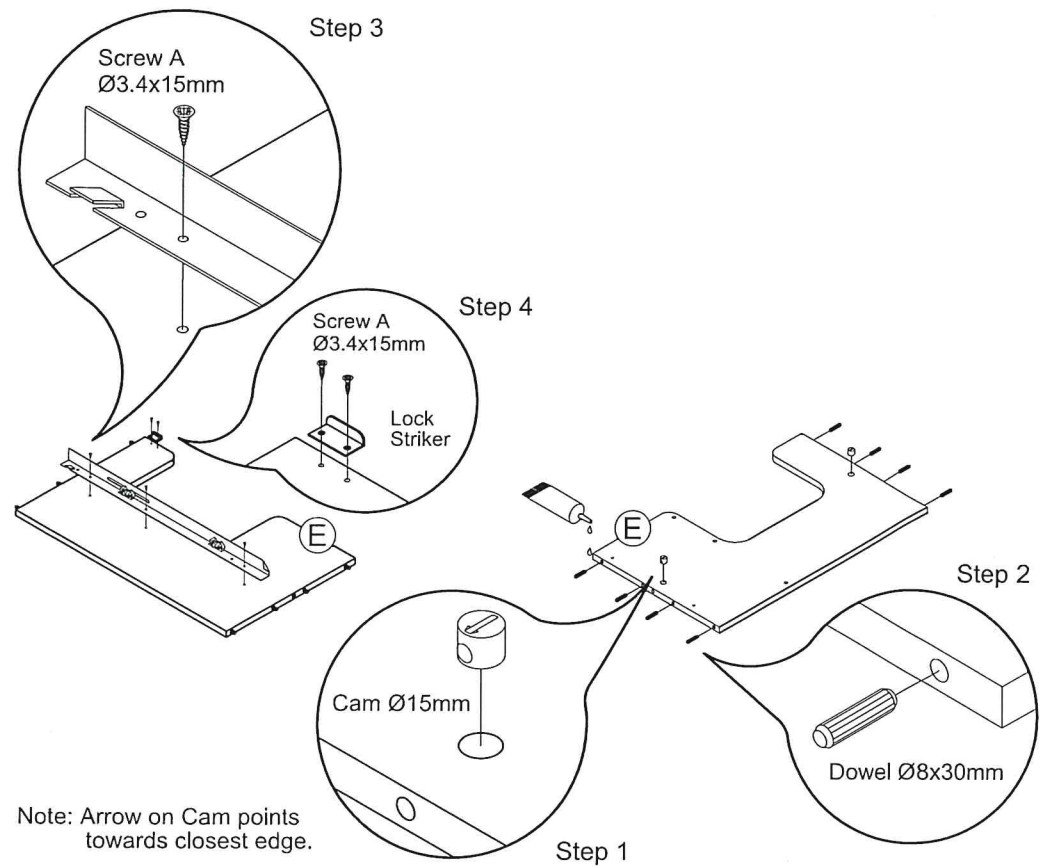
4. Division Pre-Assembly



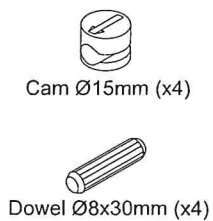
Assembly Steps

1. Press fit Cams into the Division. Ensure the arrow on the Cam points to the closest edge.
2. Place 2 to 3 drops of glue in the dowel holes in the Division then tap Dowels into place.
3. Screw on R/H Lifter Rail using Screw A Ø3.4x15mm C/S
4. Screw on Lock Striker using Screw A Ø3.4x15mm C/S

Note:
Rail will be level with panel edge

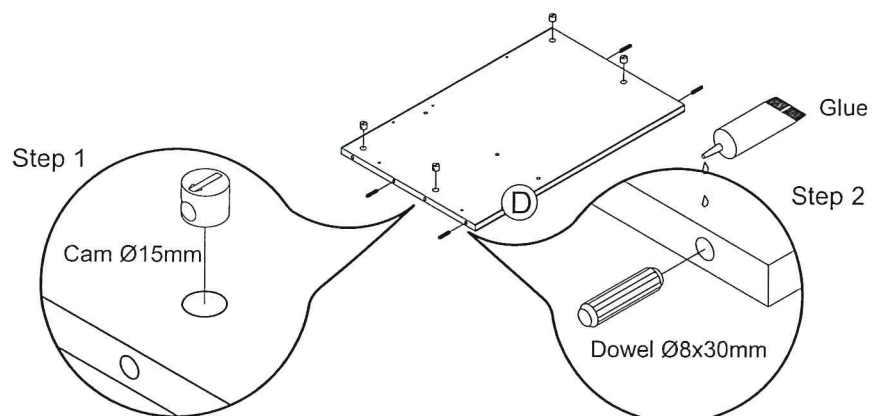


5. R/H End Pre-Assembly



Assembly Steps

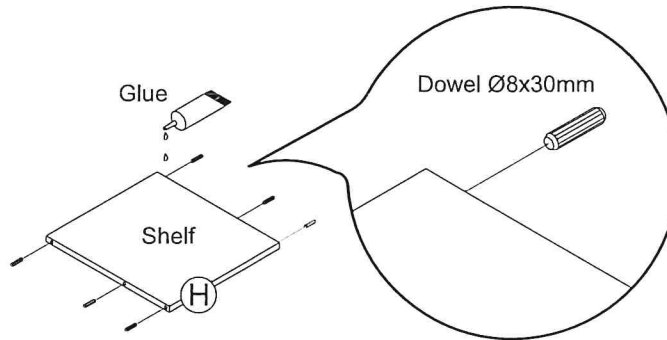
1. Press fit Cams in the R/H End. Ensure the arrow on the Cams points to the nearest edge.
2. Place 2 to 3 drops of Glue in the dowel holes and insert the Dowels.



6. Shelf Pre-assembly



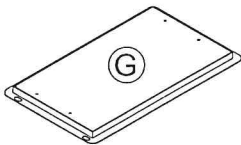
Dowel Ø8x30mm (x6)



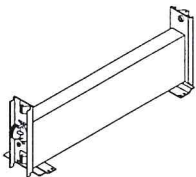
Assembly Steps

1. Place 2 to 3 drops of Glue into the dowel holes in the Shelf then tap the Dowels in.

7. Lifter / Lifter Board Pre-assembly



Lifter Board

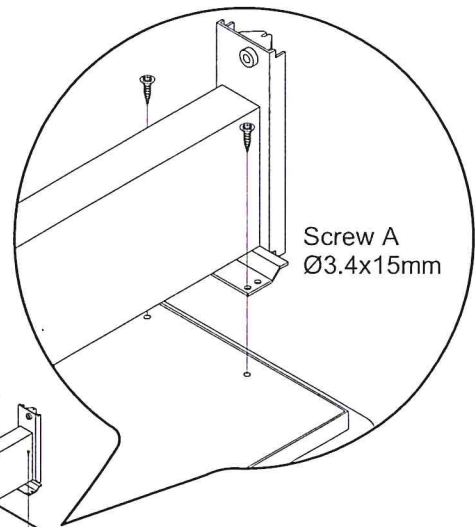
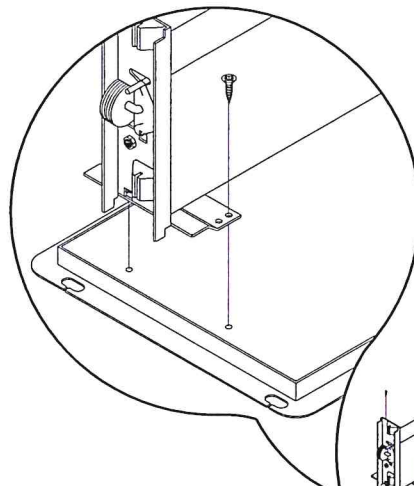


Lifter



Screw A Ø3.4x15mm C/S (x4)

Note: Lifter orientation on lifter board.



Screw A
Ø3.4x15mm

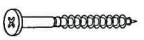
Assembly Steps

1. Locate the Lifter on the Lifter Board and secure using Screw A Ø3.4x15mm C/S

Note: Make sure the Lifter and Lifter Board are orientation as shown

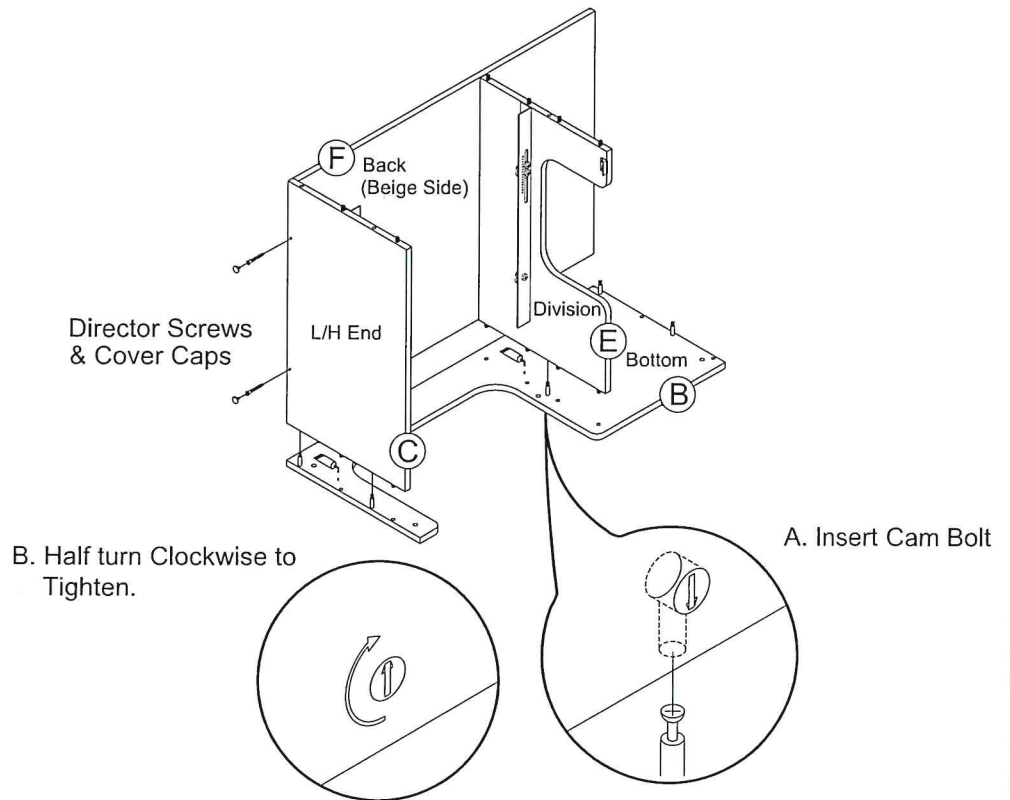
8. Cabinet Assembly

 Cover Cap (x2)

 Screw Ø5.0x57mm (x2)


Assembly Steps

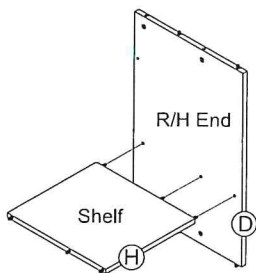
1. Place 2 to 3 drops of glue into the dowel holes in the Bottom.
2. Locate the Cam holes in the L/H End over the Cam Bolts in the Bottom and insert. Secure by turning the Cam a half turn clockwise.
3. Insert Division into Bottom Cam Bolts and tighten.
4. Position Back against the L/H End and secure using Screw Ø5.0 x 57mm & then press fit the Cover Cap



9. Cabinet Assembly

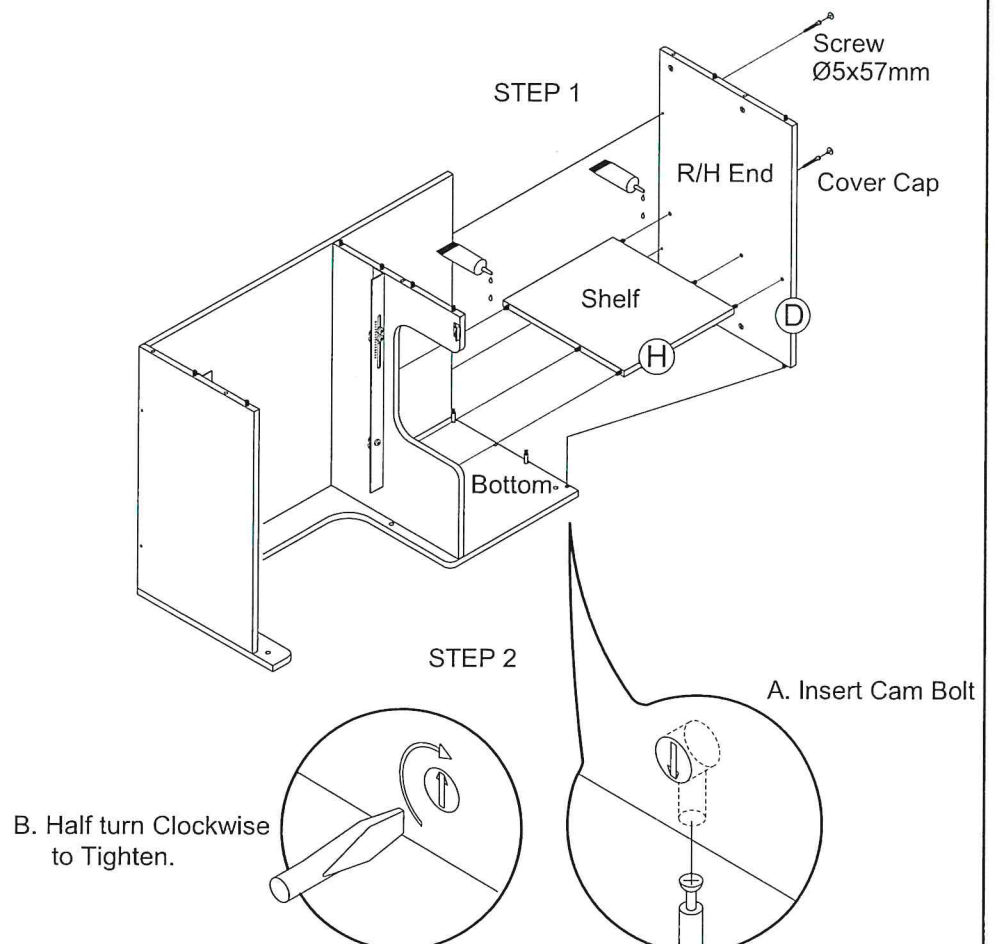
 Cover Cap (x2)

 Screw Ø5.0x57mm (x2)

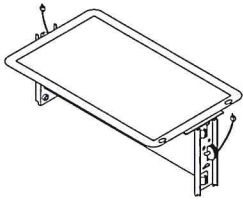


Assembly Steps

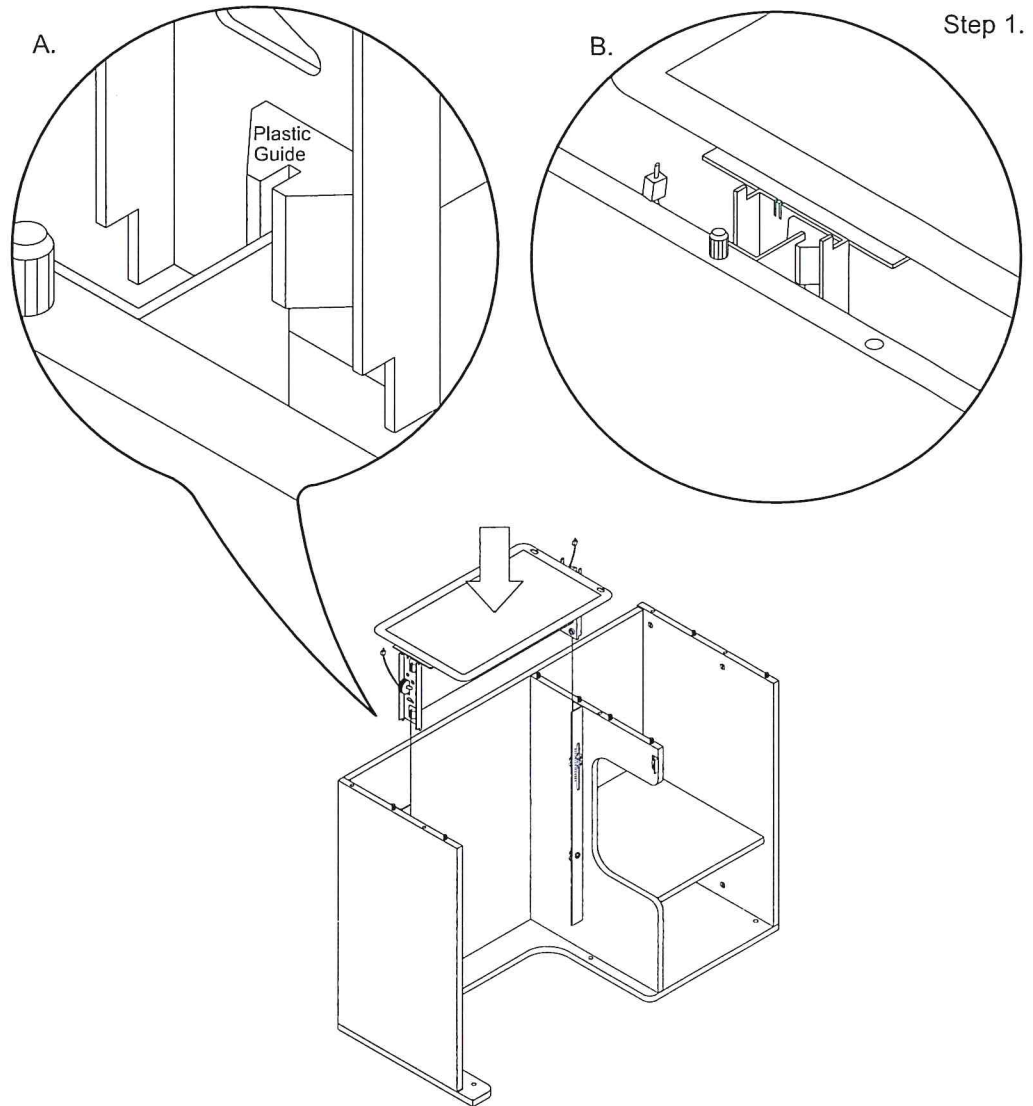
1. Place 2 to 3 drops of Glue into the dowel holes in the R/H End and insert the shelf.
2. Place 2 to 3 drops of glue into the dowel holes in the Division and insert the shelf and then secure onto the Bottom.
3. Fix Back to R/H End using Screw Ø5.0x57mm
4. Press Cover Cap into Screw



10. Lifter & Cabinet Assembly



Lifter Board Assembly



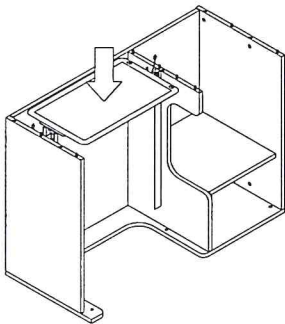
Assembly Steps

1. Position Lifter guides over Rails and gently slide the Lifter into position.

Note:

Ensure all 4 plastic guides (2 on each side are positioned correctly.

11. Lifter Cable Attachment



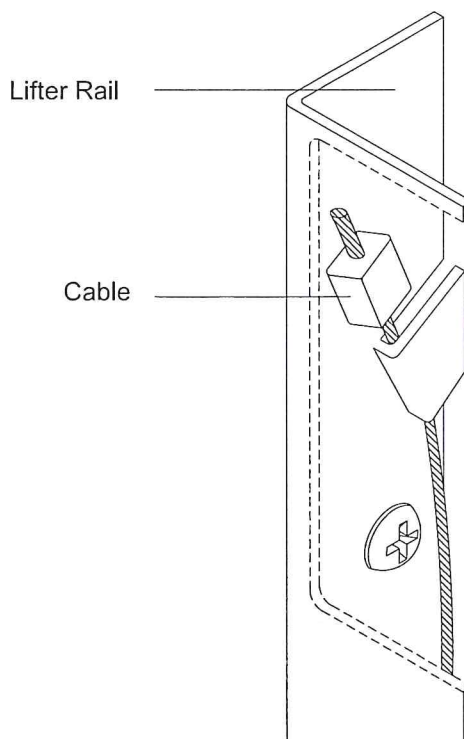
Assembly Steps

1. Loop Cable through Metal Tab on Lifter Rails and secure.
2. Push Lifter down and click into first stop position.

Note:

When the Lifter is clicked into this first stop position a small block of timber will disengage from the rear of the Lifter.

Discard block



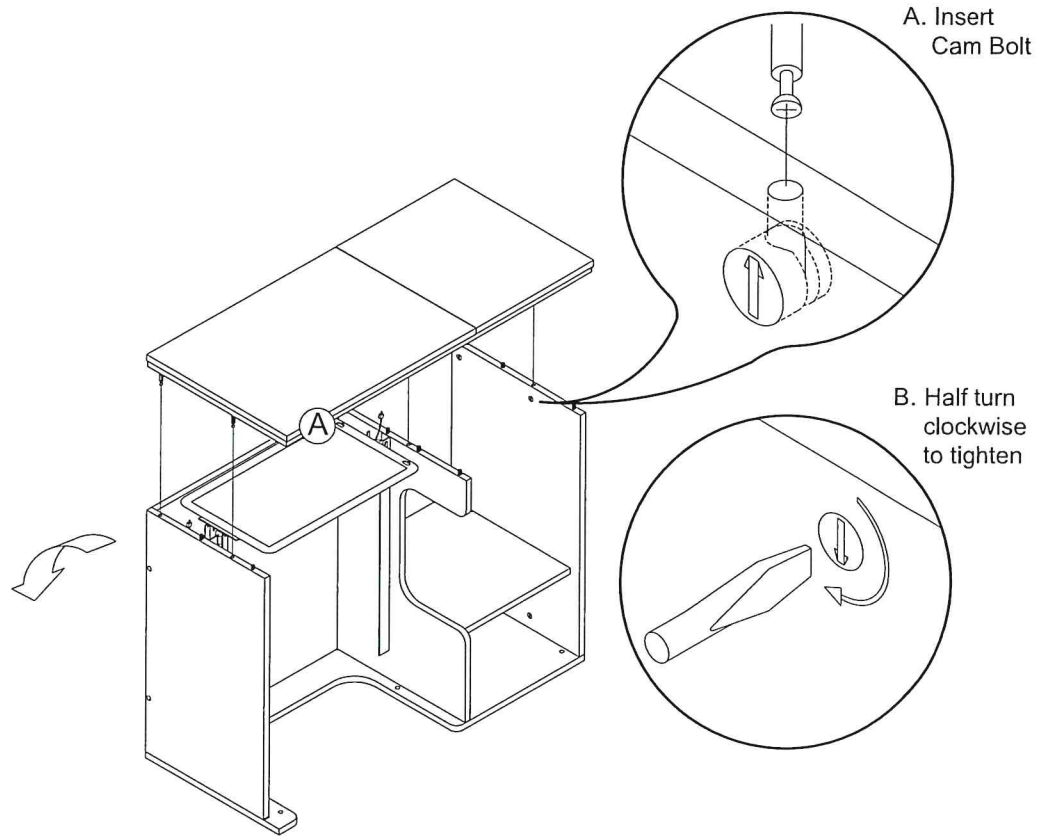
12. Top & Cabinet Assembly

Assembly Steps


1. Place 2 to 3 drops of Glue in the Dowel holes in the Top & Flap assembly.
2. Position the Cam Bolts in the Top Panel over the Cam holes in the Ends & Division and insert. Secure by turning the Cams a half turn clockwise.
3. Rotate Cabinet onto its Back and then Top carefully.

Note:

It will require 2 people to lift and rotate cabinet onto its top



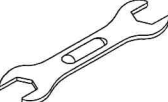
13. Castor Attachment

 Screw Ø5x57mm (x2)

 Cover Cap (x2)

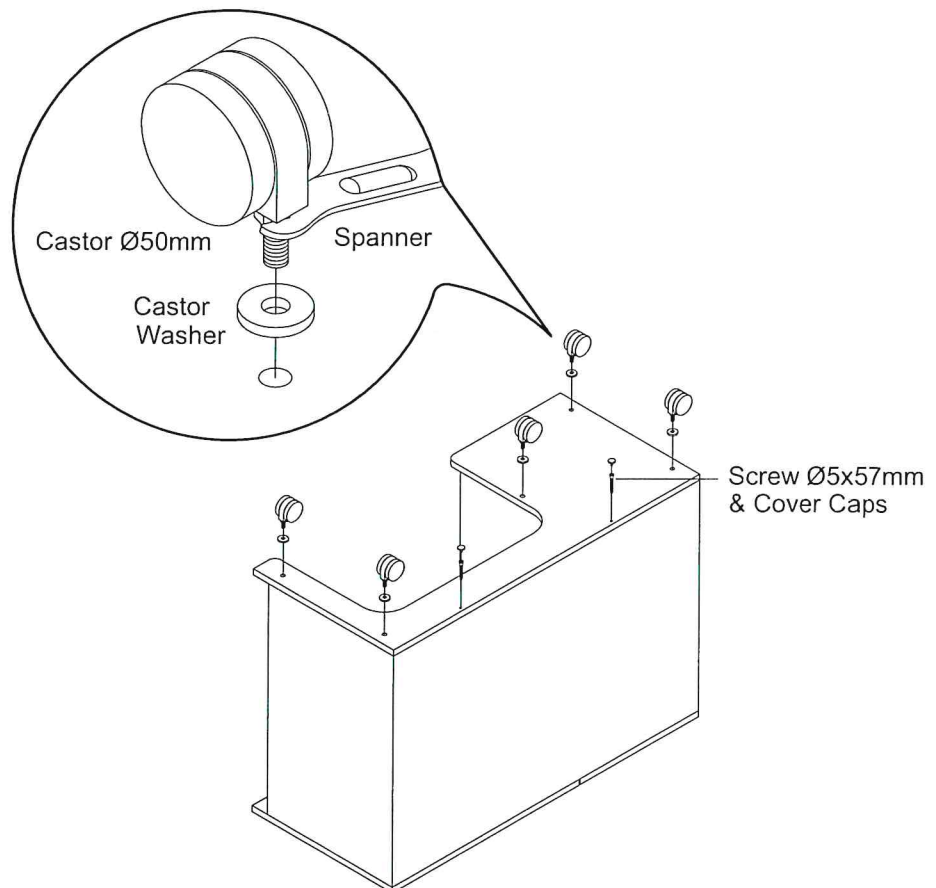
 Castor Ø50mm (x5)

 Washer (x5)

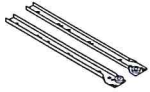
 Spanner

Assembly Steps

1. Secure the Bottom and Back together using Screw Ø5x57mm C/S
2. Press Cover Caps into the Screws
3. Place Castor Washer over Castor thread and screw into Bottom and secure using the Spanner.



14. Drawer Runner Assembly



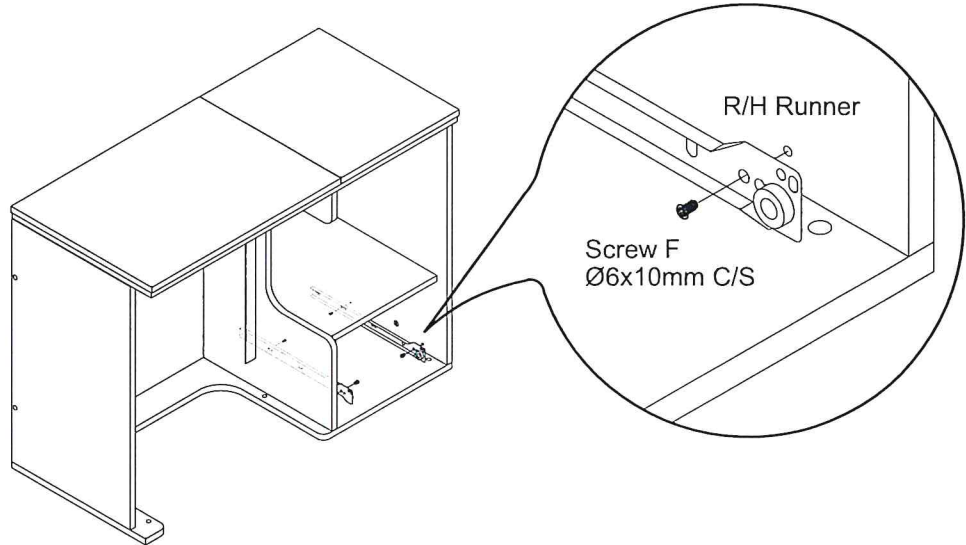
L/H & R/H
Drawer Runner 350mm



Screw F Ø6x10mm (x4)

Assembly Steps

1. Fit Left Hand and Right Hand Runners using Screw F Ø6x10mm



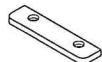
15. Small Door Pre-assembly



Stay Arm Bracket



Flush Hinge 52mm (x3)



Door Plate (x2)



Castor Bracket



Castor Ø50mm Locking



Screw A Ø3.4x15mm (x17)

Assembly Steps

1. Screw on Stay Arm Bracket using Screw A Ø3.4 x 15mm
2. Screw on Flush Hinge using Screw A Ø3.4 x 15mm C/S
3. Screw on Castor Bracket using Screw A Ø3.4 x 15mm C/S
4. Screw on Castor (Lockable)
5. Screw on Equalizer using Screw A Ø3.4 x 15mm C/S
6. Screw on Door Plates using Screw A Ø3.4 x 15mm C/S

STEP 2

Screw A
Ø3.4x15mm

Flush
Hinge

STEP 3

Screw A
Ø3.4x15mm

Castor
Bracket

Castor Ø50
Locking

Door
Plate

STEP 4

Note:

Tap Castor Bracket into the pre-located hole on the edge of the Door before fixing the Screws.

STEP 1

Screw A
Ø3.4x15mm

Stay Arm
Bracket

STEP 5

Screw A
Ø3.4x15mm

Equalizer

STEP 6

Screw A
Ø3.4x15mm

Door
Plate



Castor Ø50mm (Locking)



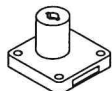
Flush Hinge (x3)



Castor Bracket



Equalizer



Lock



Screw A Ø3.4x15mm (x11)



Screw D Ø3.5 x 18mm (x4)

Assembly Steps

1. Screw on Flush Hinge using Screw A Ø3.4x15mm C/S
2. Screw on Castor Bracket using Screw A Ø3.4x15mm C/S
3. Screw on Castor Ø50mm
4. Screw on Equalizer using Screw A Ø3.4x15mm C/S
5. Screw on Lock using Screw D Ø3.5x18mm C/S

16. Large Elbow Door Pre-assembly

Step 1

Screw A
Ø3.4x15mm

Flush
Hinge

Step 2

Screw A
Ø3.4x15mm

Castor Ø50
Locking

Note:

Tap Castor Bracket into the hole in the edge of the Door before inserting screws.

Step 4

Screw A
Ø3.4x15mm

Screw D
Ø3.5x18mm

Equalizer

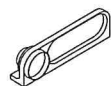
Lock

Step 5

17. Door Shelf Assembly



Door Tray (Left)



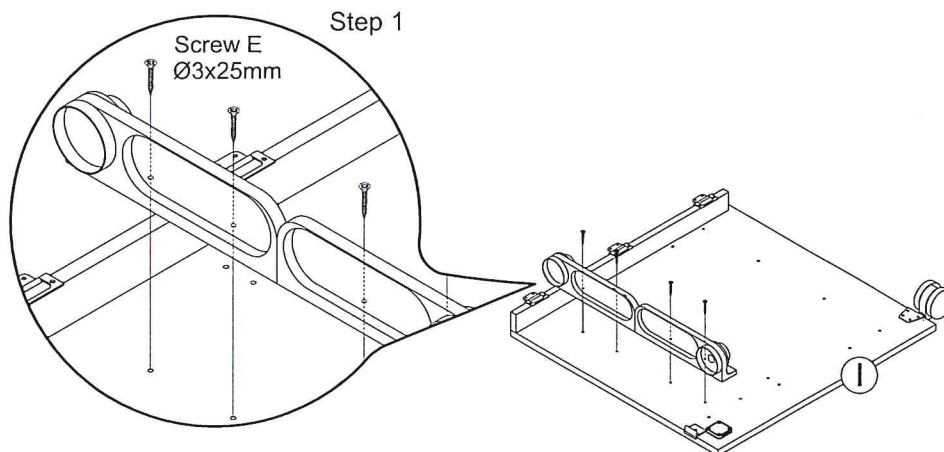
Door Tray (Right)



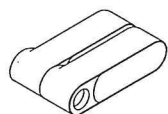
Screw E Ø3.0 x 25mm (x4)

Assembly Steps

1. Screw on Left Hand & Right Hand Door Shelves using Screw Ø3.0 x 25mm.



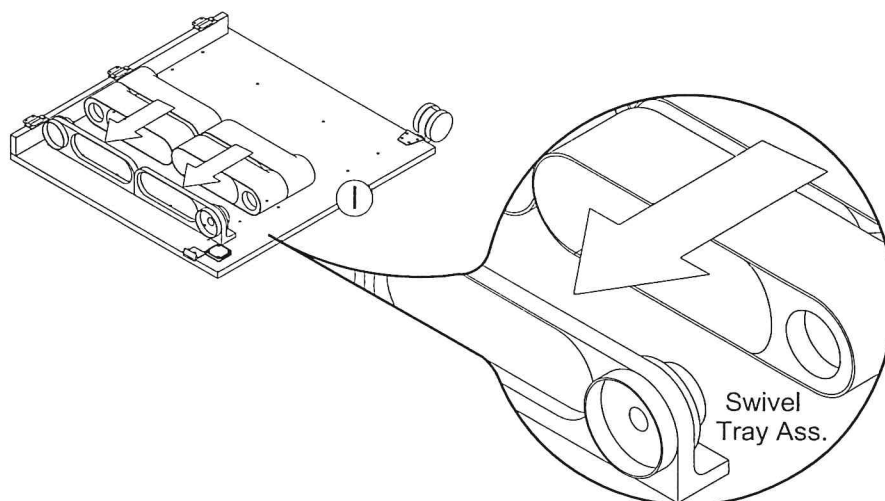
18. Swivel Tray Assembly



Swivel Tray Assembly (x2)

Assembly Steps

1. Insert Swivel Tray assembly into the Left Hand and Right Hand Door Shelves



19. Swivel Bracket Assembly



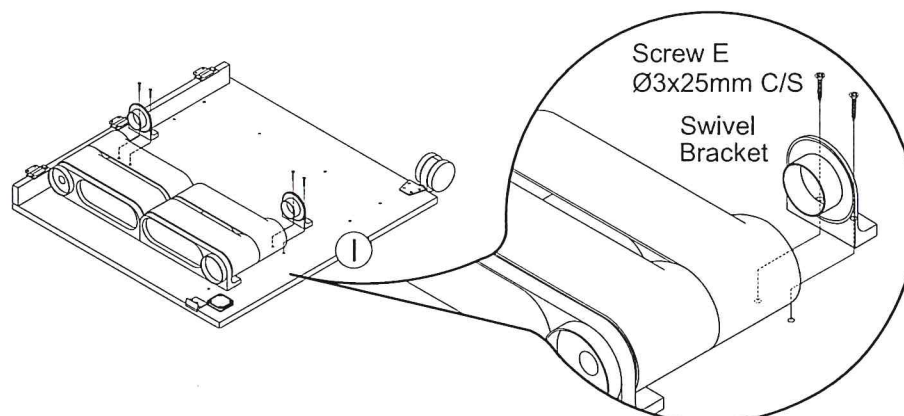
Swivel Bracket (x2)



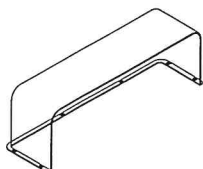
Screw E Ø3x25mm (x4)

Assembly Steps

1. Press fit the Swivel Bracket into the base of Swivel Tray assemblies and secure to the Door using Screw E Ø3.0 x 25mm



20. Large Bucket Assembly



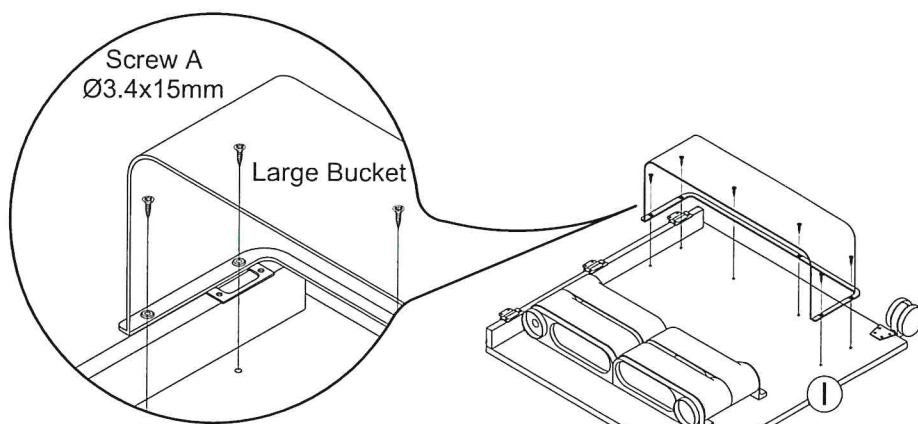
Large Bucket



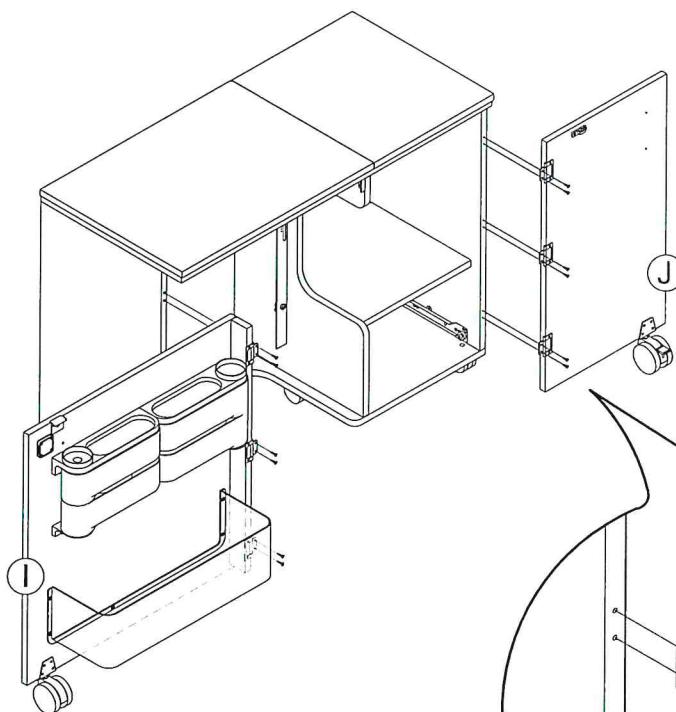
Screw A Ø3.4x15mm (x6)

Assembly Steps

1. Position the Large Bucket and secure using Screw A Ø3.4x15mm C/S



21. Small & Large Door Assembly



Screw A Ø3.4x15mm (x12)



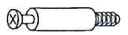
Assembly Steps

1. Fit Small & Large Doors to Cabinet Ends using Screw A Ø3.4x15mm

Note:

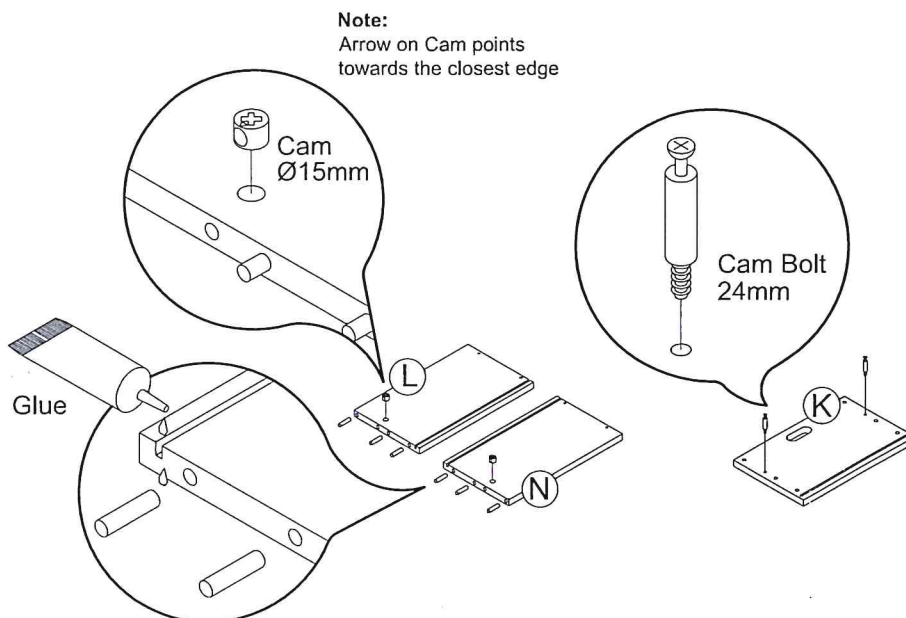
Fit Screws into pre-drilled holes and secure

22. Drawer Assembly

-  Cam Ø15x10mm (x2)
 Dowel Ø8x30mm (x6)
 Cam Bolt 24mm (x2)

Assembly Steps

1. Place 2 to 3 drops of glue in each dowel hole in the Drawer Sides and insert Dowels.
2. Screw the Cam Bolts into the Drawer Front as shown.
3. Insert Cams into the Drawer Sides ensuring the arrow points to the front edge.



23. Drawer Assembly

-  Drawer Handle
 Screw Ø4x32mm (x4)

Assembly Steps

1. Place 4 to 5 drops of glue around the Drawer handle and press fit into Drawer Front
2. Secure the L/H & R/H Drawer Sides to the Drawer Back using Screw Ø4x32mm
3. Slide the Drawer Bottom into the Drawer Side groove.
4. Place 2 to 3 drop of glue in the dowel holes in the Drawer Front. Locate the Drawer Front and secure by turning the Cam a half turn clockwise.
5. Locate the Drawer on the runners and slide into Cabinet.

