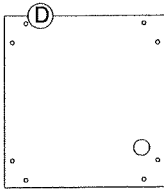
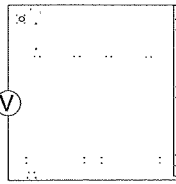


CROWN MKIII PANELS AND THEIR DESCRIPTIONS

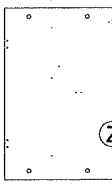
Note: Hole positions helps with panel orientation.



Back



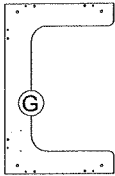
Door



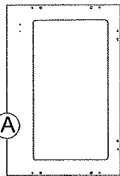
End Right



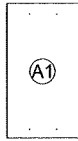
End Left



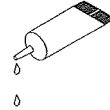
Bottom



Top & Flap Assembly



Lifter Board



Before assembling place 2 to 3 drops of glue in dowel holes.
Do Not place glue in cam or cam bolt holes.

COMPONENTS		DESCRIPTION	QTY	COMPONENTS		DESCRIPTION	QTY
c3		Cam Ø15mm	19			Ramp	1
c1		Cam Bolt 30mm	19			Equalizer	1
d1		Dowel Ø8x30mm	18			Insert Holder	1
c2		Cam Cover	19			Pin Cushion Foam Ø65	2
s1		Screw Ø4x14mm C/S	17			Box Bracket	4
s2		Screw Ø3x14mm C/S	12			Door Bucket	2
s3		Screw Ø3.5x20mm C/S	6			Scissors Box	1
h1		Bow Handle	1			Circular Bracket	1
d2		Handle Screw	2			Toolbox	2
		Glue Bottle	1			R/H Lifter Rail	1
t2		Castor Ø50mm	3			L/H Lifter Rail	1
t1		Castor Ø50mm (Lock)	2			Large Lifter (612mm)	1
g1		Castor Washer	4				
r3		Castor Spanner	1				
L2		Lock Striker	1				
h2		Flush Hinge 52mm	3				
L1		Lock & Key & Escutcheon	1				

<p>Cam Bolt Ø30mm (x6)</p> <p>Insert Holder</p> <p>Screw s1 Ø4x14mm (x2)</p> <p>Assembly Steps</p> <ol style="list-style-type: none"> 1. Screw Cam Bolts into the smaller holes as shown. 2. Locate the Insert Holder and secure using Screw s1 Ø4 x 14mm 	<p>1. Bottom Pre-Assembly</p>
<p>Cam Bolt Ø30mm (x6)</p> <p>Ramp</p> <p>Screw s3 Ø3.5x20mm (x2)</p> <p>Assembly Steps</p> <ol style="list-style-type: none"> 1. Screw Cam Bolts into the smaller holes as shown. 2. Locate and orientate the Ramp and secure using Screw s3 Ø3.5 x 20mm 	<p>2. Top & Flap Pre-Assembly</p>
<p>Cam Ø15mm (x4)</p> <p>Dowel Ø8x30mm (x4)</p> <p>L/H Lifter Rail</p> <p>Screw s1 Ø4x14mm (x3)</p> <p>Cam Bolt Ø30mm (x2)</p> <p>Assembly Steps</p> <ol style="list-style-type: none"> 1. Press fit Cams into the End. Ensure the arrow on the Cam points to the nearest edge. 2. Place 2 to 3 drops of Glue in dowel holes in the End then tap Dowels into place. 3. Locate the L/H Rail so it is flush with the top of the panel and secure using Screw s1 Ø4 x 14mm 4. Screw Cam Bolts into the smaller holes as shown. 	<p>3. Left Hand End Pre-Assembly</p> <p>Note: Arrow on the Cam points to the nearest edge.</p>

<p>Cam Ø15mm (x4)</p> <p>Dowel Ø8x30mm (x4)</p> <p>R/H Lifter Rail</p> <p>Lock Striker</p> <p>Screw s1 Ø4x14mm (x7)</p> <p>Cam Bolt Ø30mm (x2)</p> <p>Scissors Box (x1)</p> <p>Circular Bracket (x1)</p>	<p>4. Right Hand End Pre-Assembly</p>
<p>Assembly Steps</p> <ol style="list-style-type: none"> 1. Press fit Cams into the End. Ensure the arrow on the Cam points to the nearest edge. 2. Place 2 to 3 drops of Glue in dowel holes in the End then tap Dowels into place. 3. Locate the R/H Rail so it is flush with the top of the panel and secure using Screw s1 Ø4 x 14mm 4. Locate Lock Striker and secure using Screw s1 Ø4 x 14mm 5. Screw Cam Bolts into the smaller holes as shown. 6. Locate Circular Bracket and secure using Screw s1 Ø4 x 14mm 7. Insert Scissors Box into Circular Bracket 	

Cam Ø15mm (x8)
Dowel Ø8x30mm (x8)

Assembly Steps

1. Press fit Cams into the Back. Ensure the arrow on the Cam points to the nearest edge.
2. Place 2 to 3 drops of Glue in dowel holes in the Back then tap Dowels into place.

5. Back Pre-Assembly

Cam Ø15mm

BACK

Dowel Ø8x30

Cam Ø15mm (x3)
Dowel Ø8x30mm (x2)
Cam Bolt Ø30mm (x3)

Assembly Steps

1. Press fit Cams into the Stud. Ensure the arrow on the Cam points to the nearest edge.
2. Place 2 to 3 drops of Glue in dowel holes in the Stud then tap Dowels into place.
3. Screw Cam Bolts into the smaller holes as shown.
4. Place 2 to 3 drops of Glue into the dowel holes in the Door. Locate the Cam holes in the Stud over the Cam Bolts in the Door and insert. Secure by turning the Cam a half turn clockwise.

6. Door Pre-Assembly

Step 1

Cam Ø15mm

Step 2

Dowel Ø8x30

Stud

Cam Bolt 30mm

Step 3

Door

Step 4

Door

A. Insert Cam Bolt

B. A half turn clockwise to tighten

8. Bottom, Back, R/H End & L/H End Assembly

Step 1

Back

R/H End

L/H End

Assembly Steps

1. Place 2 to 3 drops of Glue into the dowel holes in the End. Locate the Cam holes in the End over the Cam Bolts in the Back and insert. Secure by turning the Cam a half turn clockwise.
2. Place 2 to 3 drops of Glue into the dowel holes in the Bottom. Locate the Cam holes in the End with Back over the Cam Bolts in the Bottom and insert. Secure by turning the Cam a half turn clockwise.

Step 2

Bottom

A. Insert Cam Bolt

B. A half turn clockwise to tighten

9. Lifter Board Pre-Assembly

Lifter Board

Lifter

Screw s1 Ø4x14mm (x4)

Note: Lifter orientation on lifter board.

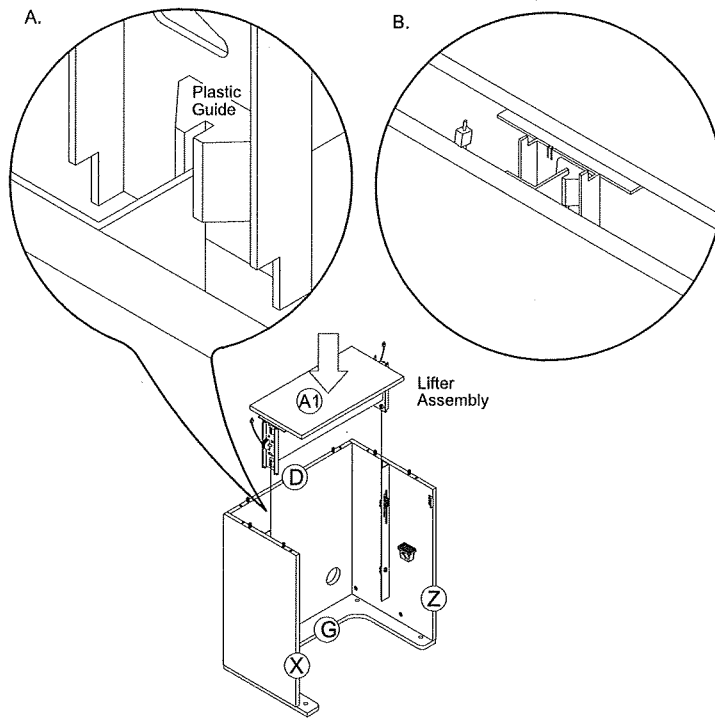
Screw s1 Ø4x14mm

Assembly Steps

1. Locate the Lifter on the Lifter Board and secure using Screw s1 Ø4x14mm

Note: Check the Lifter is orientated correctly as shown.

10. Lifter Assembly

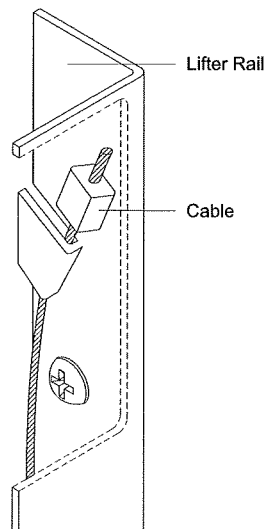


11. Lifter Cable Attachment

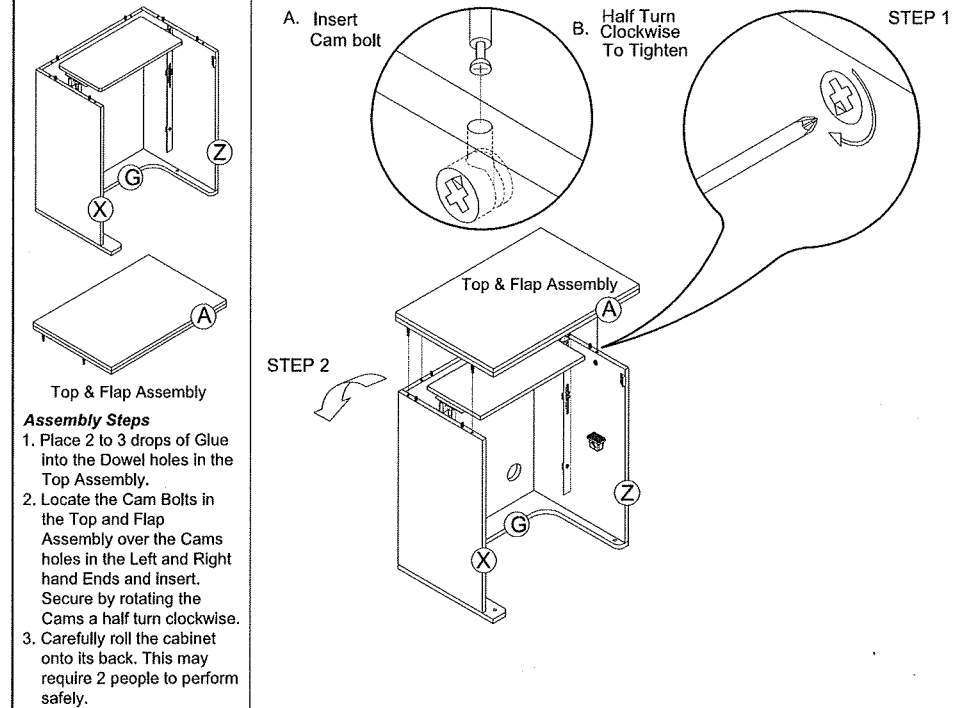
- Assembly Steps**
1. Loop Cable through Metal Tabs on the Lifter Rails. Ensure the cables are located on both the Left and Right Rails.
 2. When fitted push down on the Lifter until it clicks into the first stop position. This may require a little force.

Note:
When the Lifter is clicked into the first stop position a small block of timber will disengage from the rear of the Lifter.

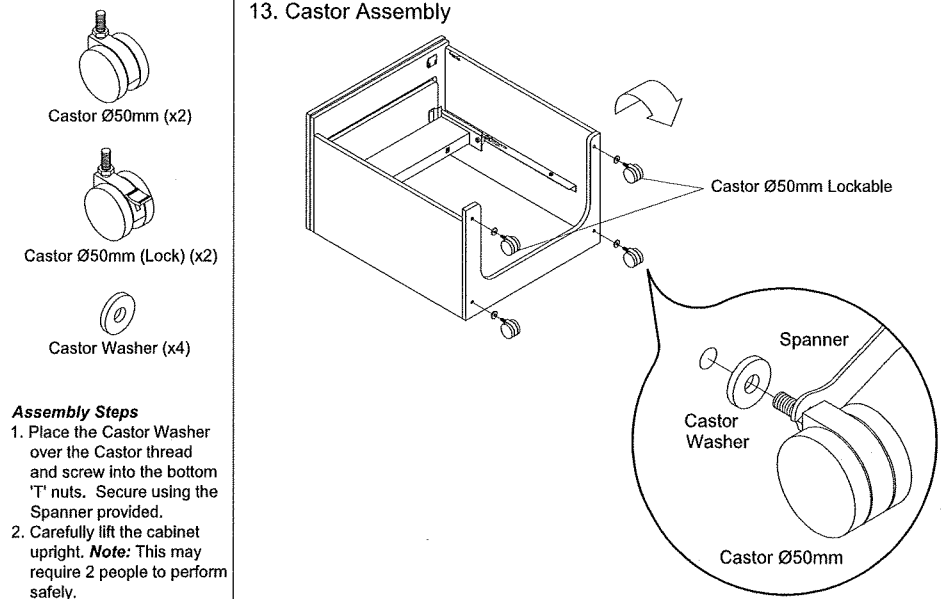
Discard the block.

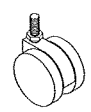


12. Top Assembly




13. Castor Assembly







Castor Ø50mm (x1)



Flush Hinge (x3)



Equalizer



Lock

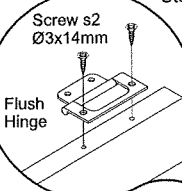
Screw s1 Ø4x14mm (x1)

Screw s2 Ø3x14mm (x6)

Screw s3 Ø3.5x20mm (x4)

14. Door Assembly

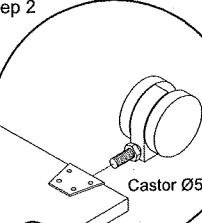
Step 1



Screw s2 Ø3x14mm

Flush Hinge

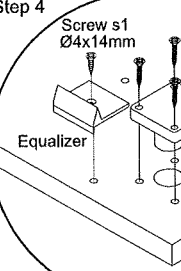
Step 2



Castor Ø50

Note:
Tap Castor Bracket into the hole in the edge of the Door before inserting screws.

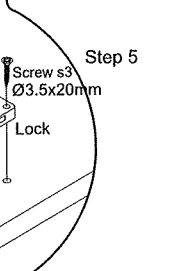
Step 4



Screw s1 Ø4x14mm

Equalizer

Step 5




Screw s3 Ø3.5x20mm

Lock

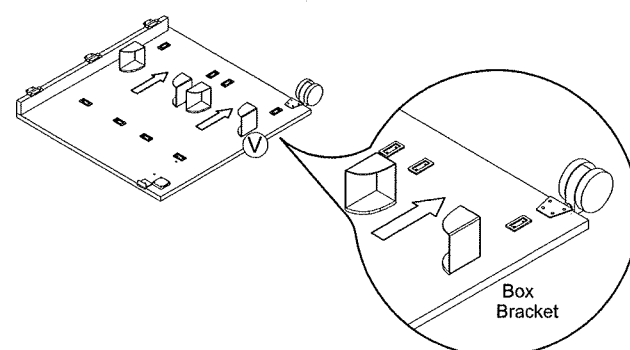
Assembly Steps

1. Screw on Flush Hinge using Screw s2 Ø3x14mm C/S
2. Screw on Castor Ø50mm
3. Screw on Equalizer using Screw s1 Ø4x14mm C/S
4. Screw on Lock using Screw s3 Ø3.5x20mm C/S



Box Bracket (x4)

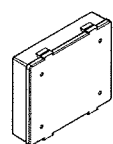
15. Box Bracket Assembly



Box Bracket

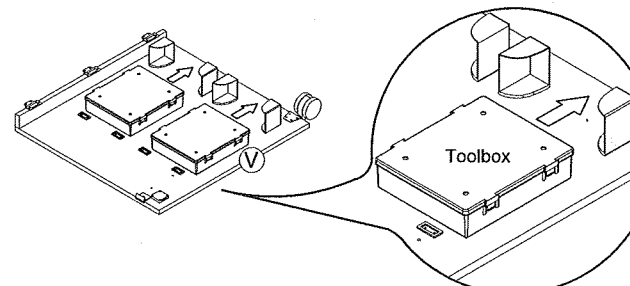
Assembly Steps

1. Insert Box Bracket assembly into the Door Bracket



Toolbox (x2)

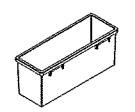
16. Toolbox Assembly



Toolbox

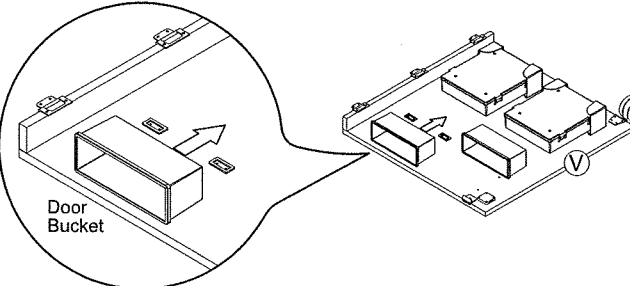
Assembly Steps

1. Put the Toolbox into the Box Bracket



Door Bucket (x2)

17. Door Bucket Assembly



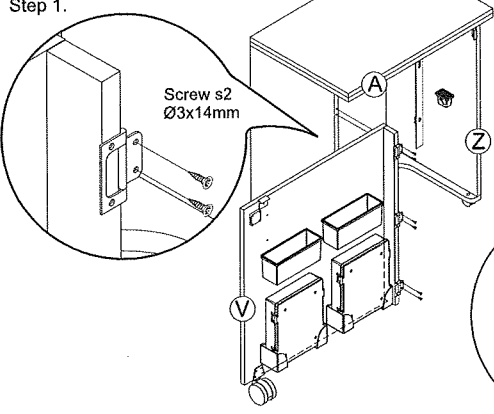
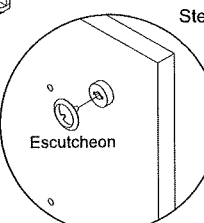


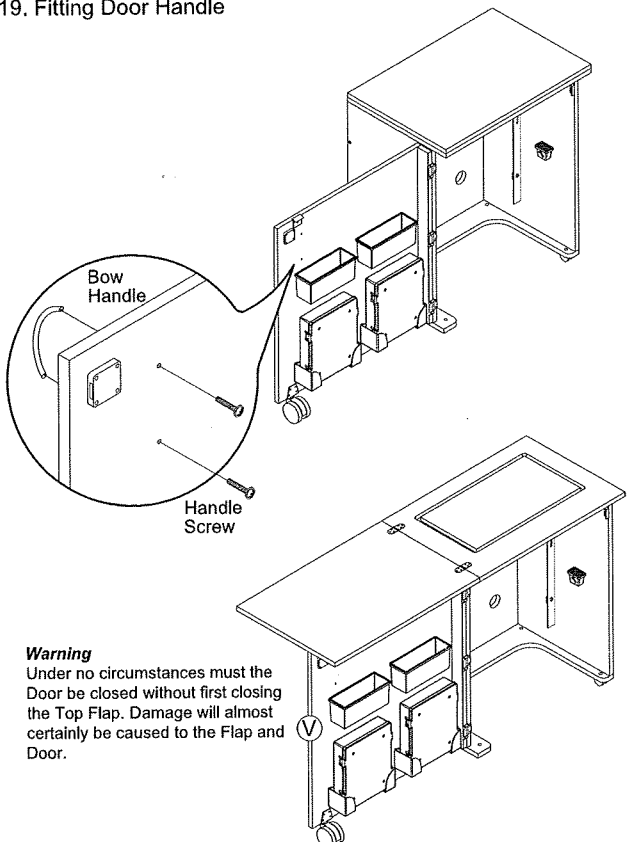


Door Bucket

Assembly Steps

1. Insert Door Bucket into the Square Bracket

Crown MKIII Assembly Instructions

 <p>Screw s2 Ø3x14mm (x6)</p>  <p>Escutcheon</p> <p>Assembly Steps</p> <ol style="list-style-type: none"> 1. Carefully position the Door and secure using Screw s2 Ø3x14mm 2. Press the Escutcheon into the Large Door. 	<h3>18. Fitting Door to Cabinet</h3> <p>Step 1.</p>  <p>Step 2.</p> 
 <p>Bow Handle</p>  <p>Handle Screw (x2)</p> <p>Assembly Steps</p> <ol style="list-style-type: none"> 1. Fit the Bow Handle using Handle Screws 	<h3>19. Fitting Door Handle</h3>  <p>Warning Under no circumstances must the Door be closed without first closing the Top Flap. Damage will almost certainly be caused to the Flap and Door.</p>

