













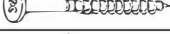

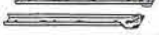













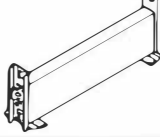




Ultimate Quilters Cabinet Assembly Instructions

COMPONENTS	DESCRIPTION	QTY
	Cam Bolt 24mm Long	16
	Cam Ø15mm	16
	Dowel Ø8 x 30mm	48
A 	Screw Ø3.4x15mm CS ZP	98
D 	Screw Ø3.5x18mm CS ZP	8

F 	Screw Ø6 x 10mm C/S	24
H 	Hinge Screw Ø6 x 15mm	4
	Castor Washer	5
	Castor Ø50	7
	Castor Ø50 Lockable	2
	Castor Bracket	4
	Castor Spanner	1
	Cam Bolt 24mm	8
	Cam Ø15x10mm	8
	Screw Ø4 x 32mm	16
	Butt Hinge	10
	Drawer Runner 450	4 sets
	Bow Handle + Screws	5
	Glue Bottle	3
	Hinge Mounting Plate	2
	<i>Note: Hinge & Mounting Plate may be supplied together. Please separate before assembly.</i> Hinge	2
	Tube	1
	Screw Ø4 x 38mm	4
	Lock & Key	1
	Lock Striker	1
	Escutcheon <i>Attached to the lock shaft in packaging</i>	1
	Cover Cap	2

COMPONENTS	DESCRIPTION	QTY
	Insert Holder	1
	Lifter Rail (Right)	1
	Lifter Rail (Left)	1
	Lifter	1
	Gate Leg Button	2
	Ramp	2



HORN AUSTRALIA
FURNITURE

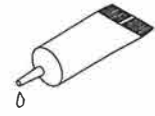
PV 4

ACC PK-3

Ultimate Quilters Cabinet Assembly Instructions

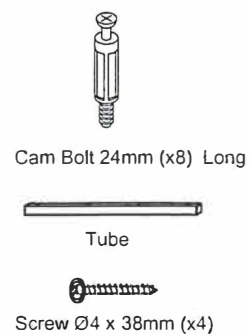
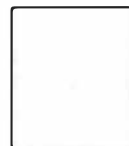
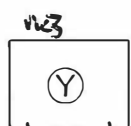
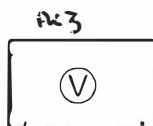
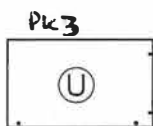
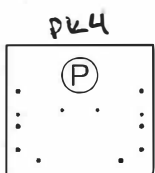
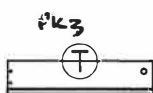
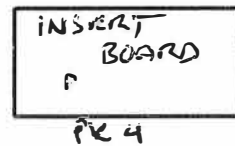
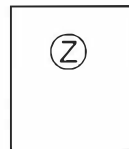
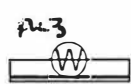
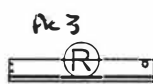
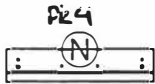
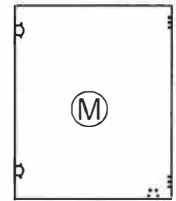
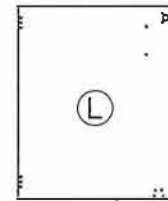
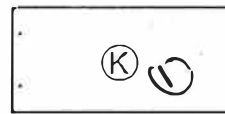
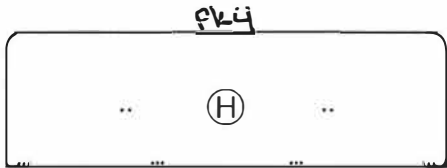
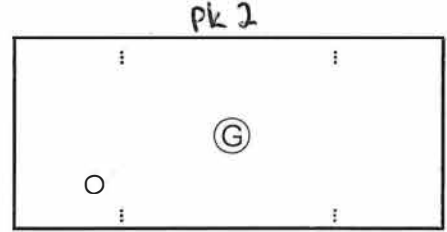
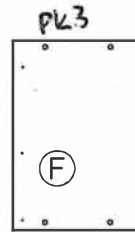
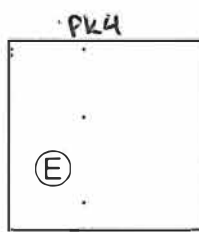
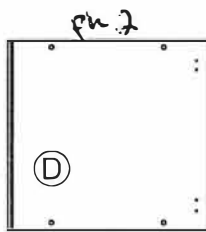
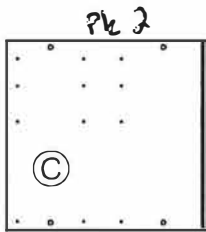
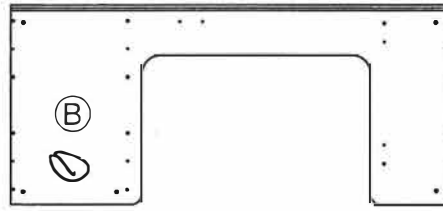
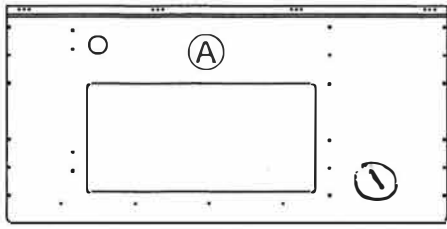
Ultimate Quilters Cabinet panels and their descriptions

Note: Hole position helps with panel orientation



Before assembling
place 2 to 3 drops of
glue in each dowel hole.

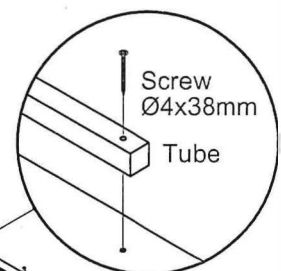
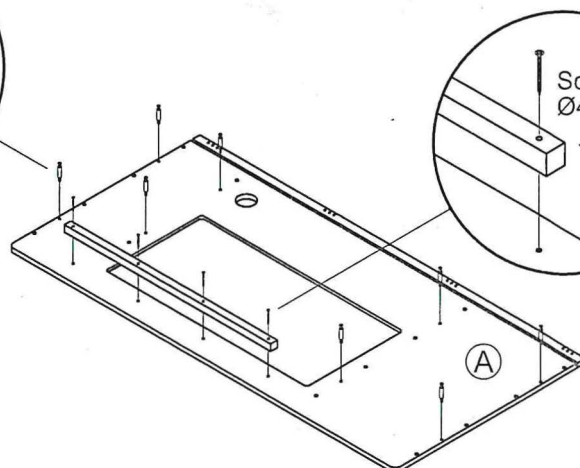
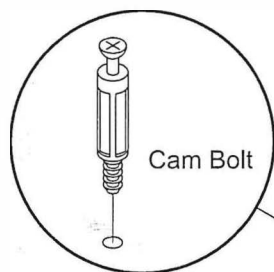
Do Not place glue
in Cam or Cam Bolt
holes.



Assembly Steps

1. Screw Cam Bolts into Top as shown.
2. Fix Tube onto the Top using Screw Ø4 x 38mm.

1. Top Pre-Assembly



Ultimate Quilters Cabinet Assembly Instructions

2. Bottom Pre-Assembly



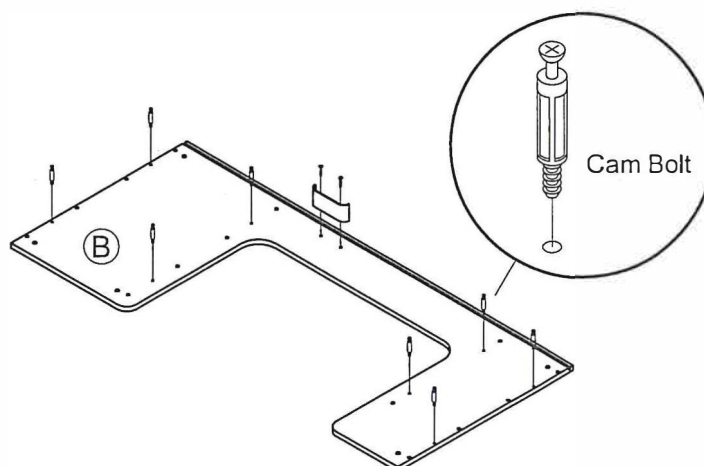
Cam Bolt 24mm (x8) Long



Screw A Ø3.4 x 15mm (x2)

Assembly Steps

1. Screw Cam Bolts into Bottom as shown.
2. Fix Insert Holder to the Bottom using Screw A Ø3.4 x 15mm.



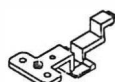
3. R/H and L/H End Pre-Assembly



Dowel (x16)



Cam (x8)



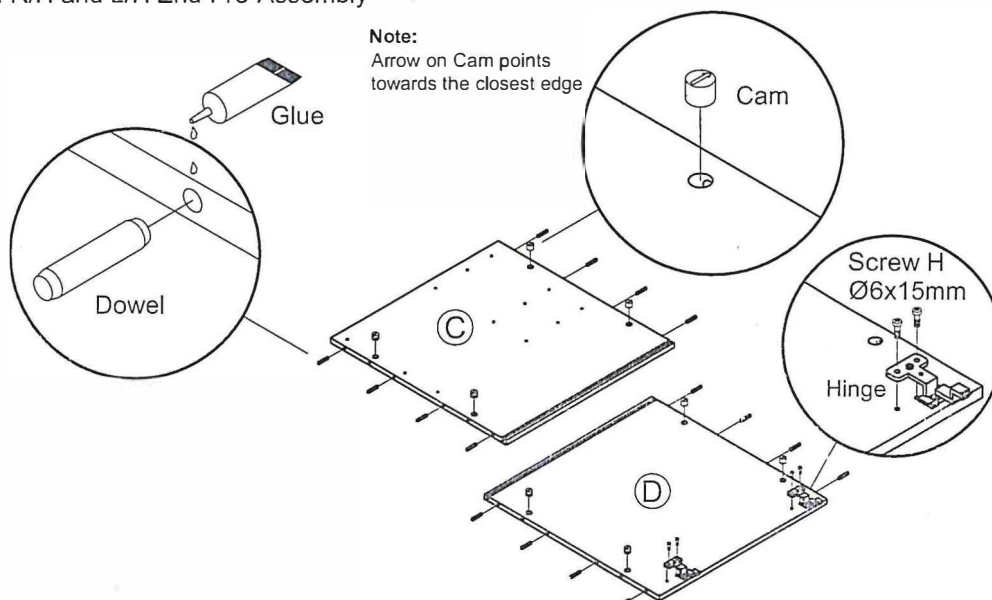
Hinge (x2)



Screw H Ø6 x 15mm (x4)

Assembly Steps

1. Insert Dowels using 2 to 3 drops of Glue into each end.
2. Place Cams into holes shown.
3. Fix the Hinges using Screw H Ø6 x 15mm.



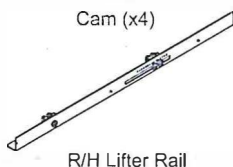
4. R/H Division Pre-Assembly



Dowel (x4)



Cam (x4)



R/H Lifter Rail



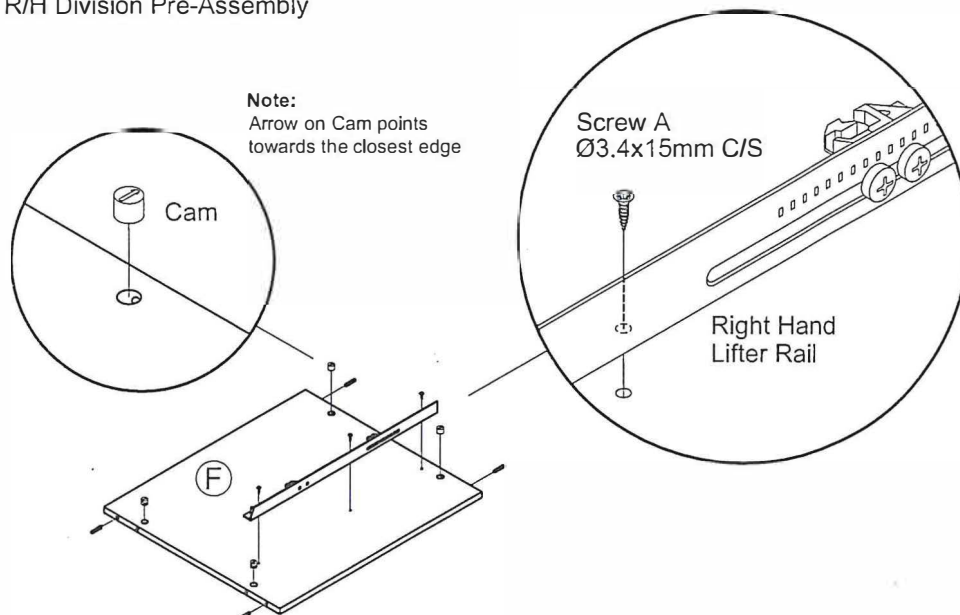
Screw A Ø3.4 x 15mm (x3)

Assembly Steps

1. Insert Dowels using 2 to 3 drops of Glue into each end.
2. Place Cams into holes shown.
3. Screw on R/H Lifter Rail using Screw A Ø3.4 x 15mm.

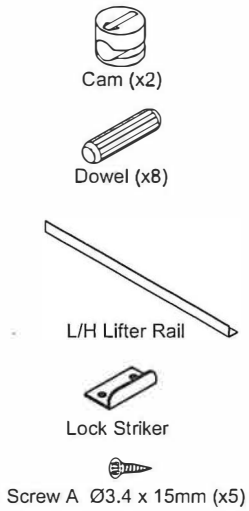
Note:

Rail will be level with the panel edge.



Ultimate Quilters Cabinet Assembly Instructions

5. L/H Division Pre-Assembly

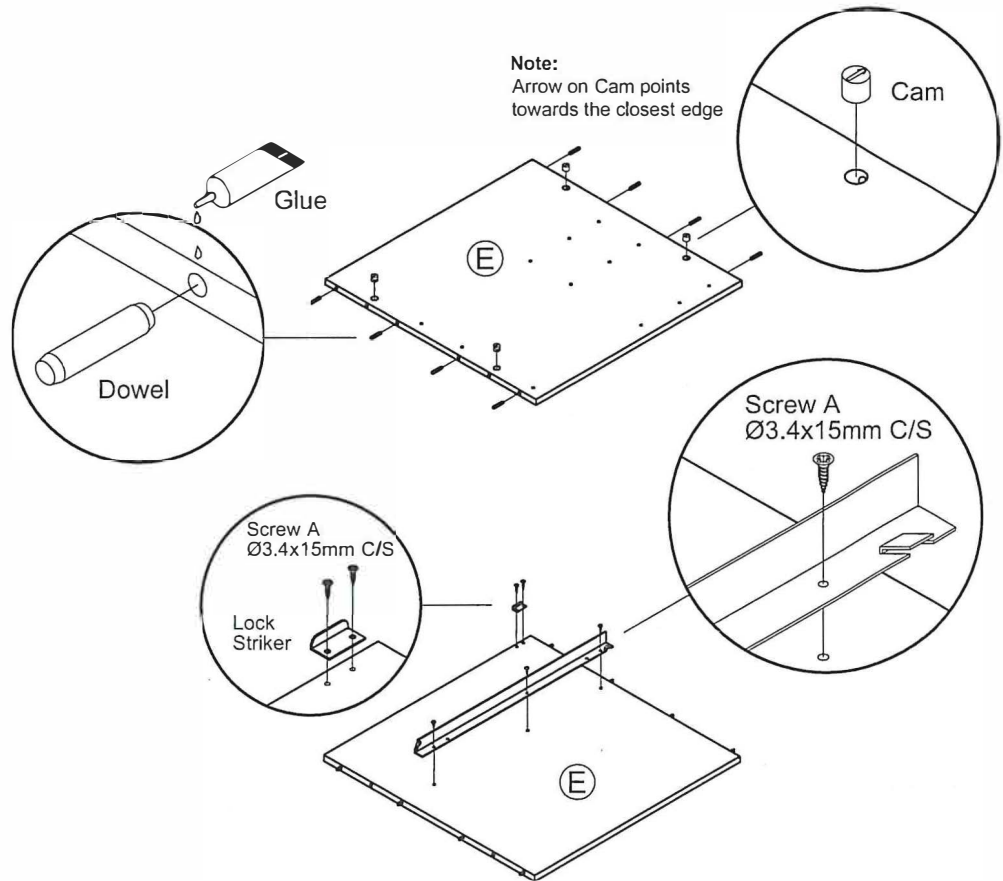


Assembly Steps

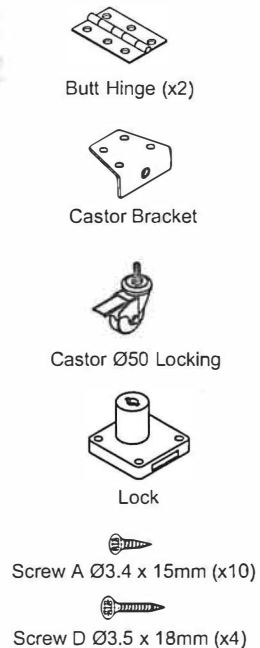
1. Insert Dowels using 2 to 3 drops of Glue into each end.
2. Place Cams into holes shown.
3. Screw on L/H Lifter Rail using Screw A Ø3.4 x 15mm.
4. Screw on Lock Striker using Screw A Ø3.4 x 15mm.

Note:

Rail will be level with the panel edge.



6a. Door Pre-Assembly

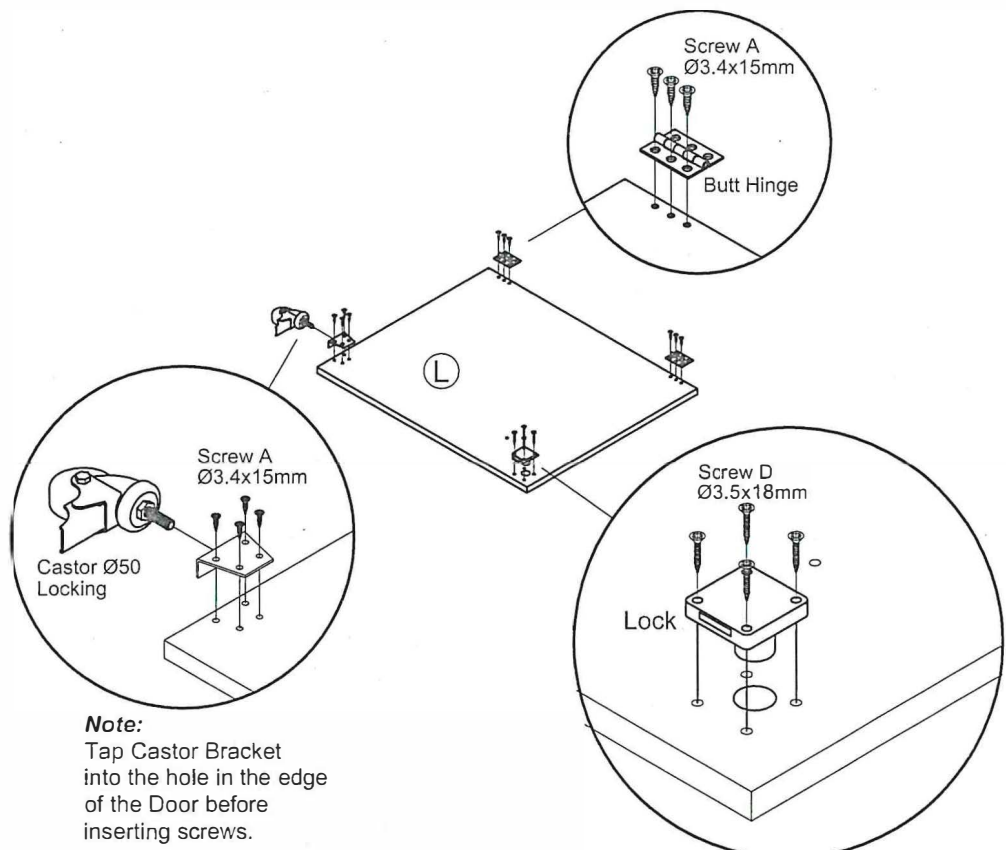


Assembly Steps

1. Screw on Butt Hinge using Screw A Ø3.4 x 15mm.
2. Screw on Castor Bracket using Screw A Ø3.4 x 15mm.
3. Screw on Castor Ø50.
4. Screw on Lock using Screw D Ø3.5 x 18mm.

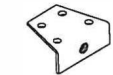
Note:

Tap Castor Bracket into the hole in the edge of the Door before inserting screws.



Ultimate Quilters Cabinet Assembly Instructions

6b. Door Pre-Assembly



Castor Bracket



Castor Ø50 Locking



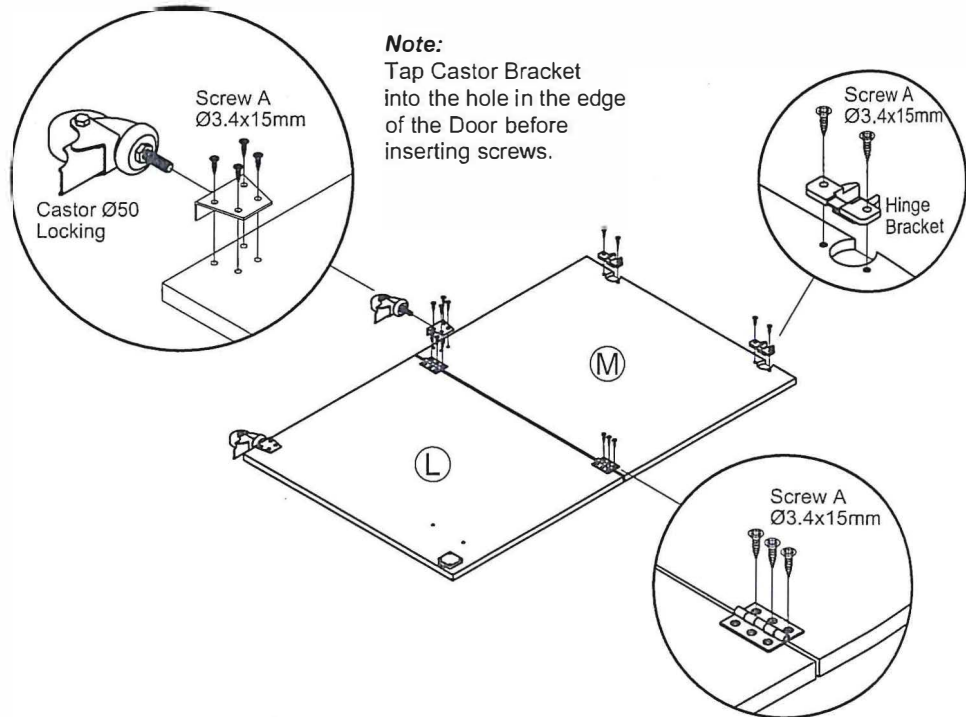
Screw A Ø3.4x15mm (x14)



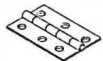
Hinge Plate (x2)

Assembly Steps

1. Screw on Castor Bracket using Screw A Ø3.4 x 15mm.
2. Screw on Castor Ø50.
3. Screw on Hinge Plate using Screw A Ø3.4 x 15mm.
4. Fix Butt Hinge onto R/H Door using Screw A Ø3.4 x 15mm.



7. Back Flap Pre-Assembly



Butt Hinge (x4)



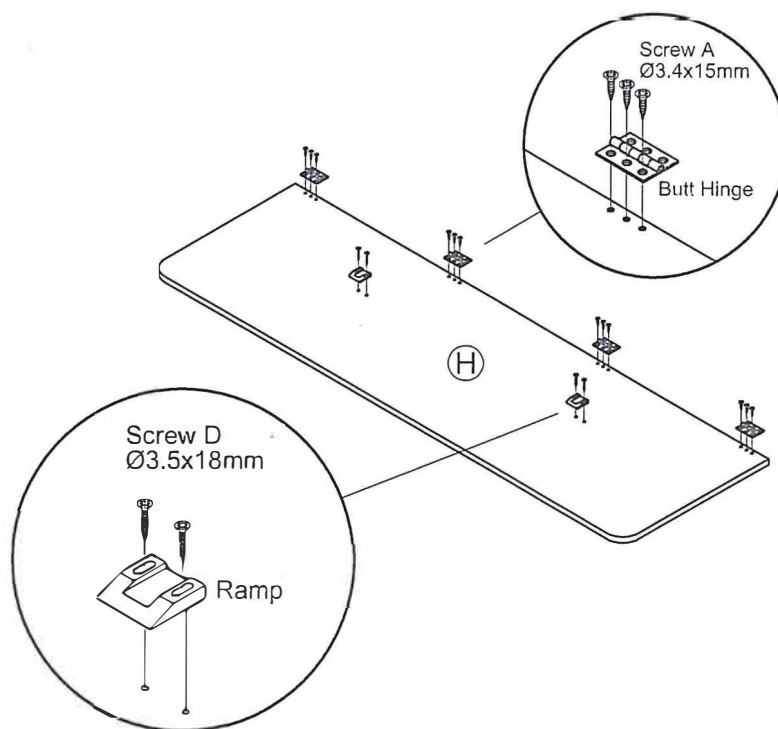
Ramp



Screw A Ø3.4 x 15mm (x12)



Screw D Ø3.5 x 18mm (x4)



Assembly Steps

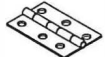
1. Screw on Butt Hinge using Screw A Ø3.4 x 15mm.
2. Screw on Ramp using Screw D Ø3.5 x 18mm.

Ultimate Quilters Cabinet Assembly Instructions

8. Gate Leg Pre-Assembly



Gate Leg Button



Butt Hinge



Castor Bracket



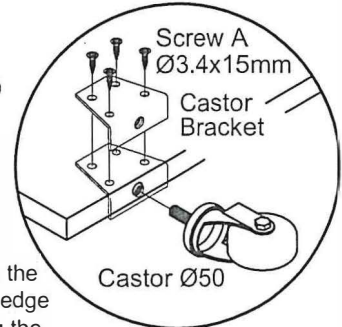
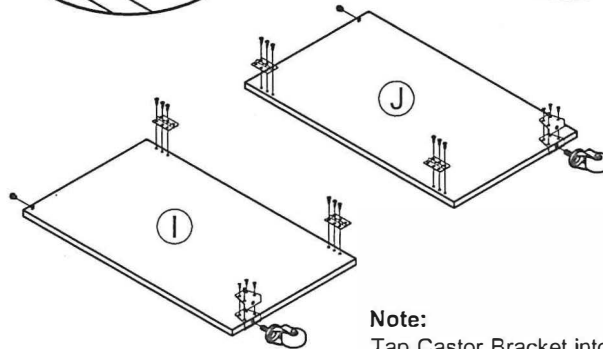
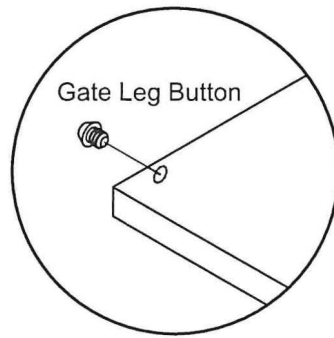
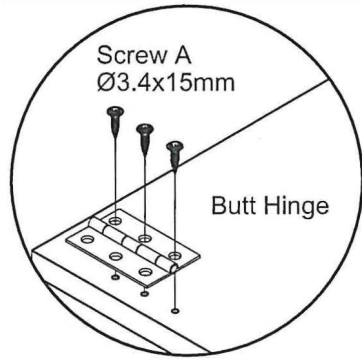
Castor Ø50



Screw A Ø3.4 x 15mm (x20)

Assembly Steps

1. Screw on Butt Hinge using Screw A Ø3.4 x 15mm.
2. Screw on Castor Bracket using Screw A Ø3.4 x 15mm.
3. Screw on Castor Ø50.



Note:

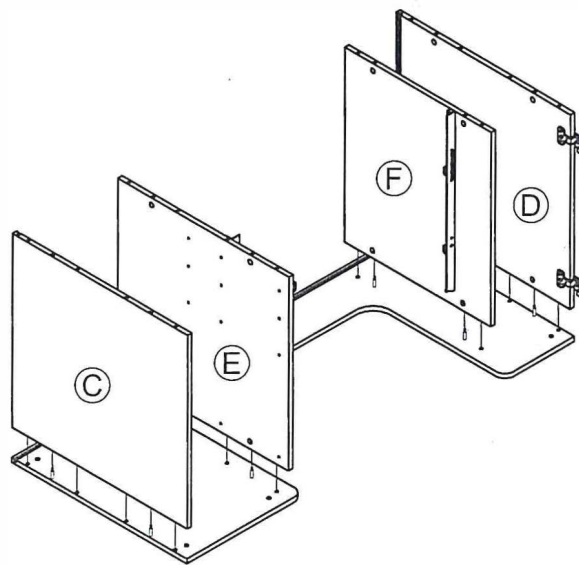
Tap Castor Bracket into the pre-located hole on the edge of the Door before fixing the Screws.

Ultimate Quilters Cabinet Assembly Instructions

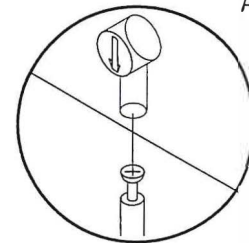
9. Cabinet Assembly

Assembly Steps

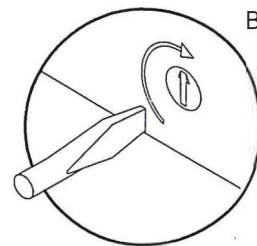
1. Place 2 to 3 drops of Glue into the dowel holes in the Bottom.
2. Position the Cam holes in the End and Division over the Cam Bolts in the Bottom and insert. Secure by turning the Cam a half turn clockwise.



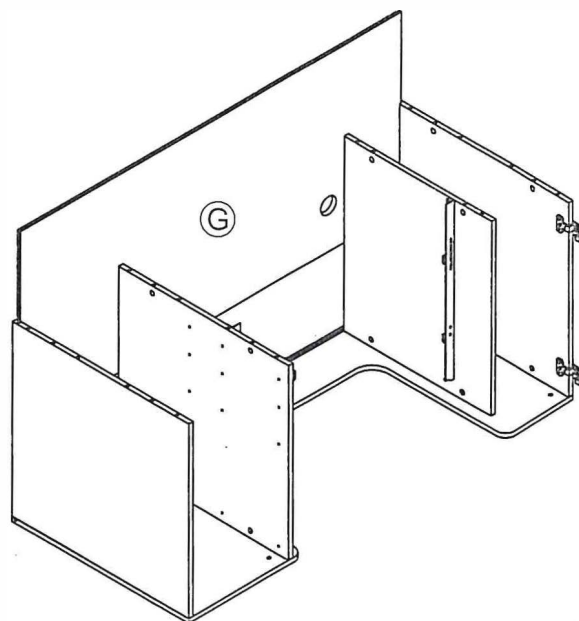
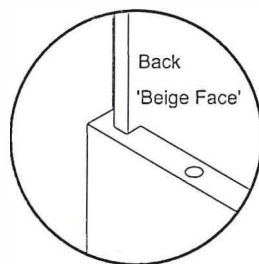
A. Insert Cam Bolt



B. Half turn Clockwise to Tighten



10. Cabinet Assembly



Assembly Steps

1. Slide Back into groove in L/H and R/H Ends and Bottom.

Note: With the Beige coloured face to the inside of the cabinet.

PROCEED TO ELECTRIC LIFTER INSTRUCTIONS FOLLOWING STEP 10

Ultimate Quilters Cabinet Assembly Instructions

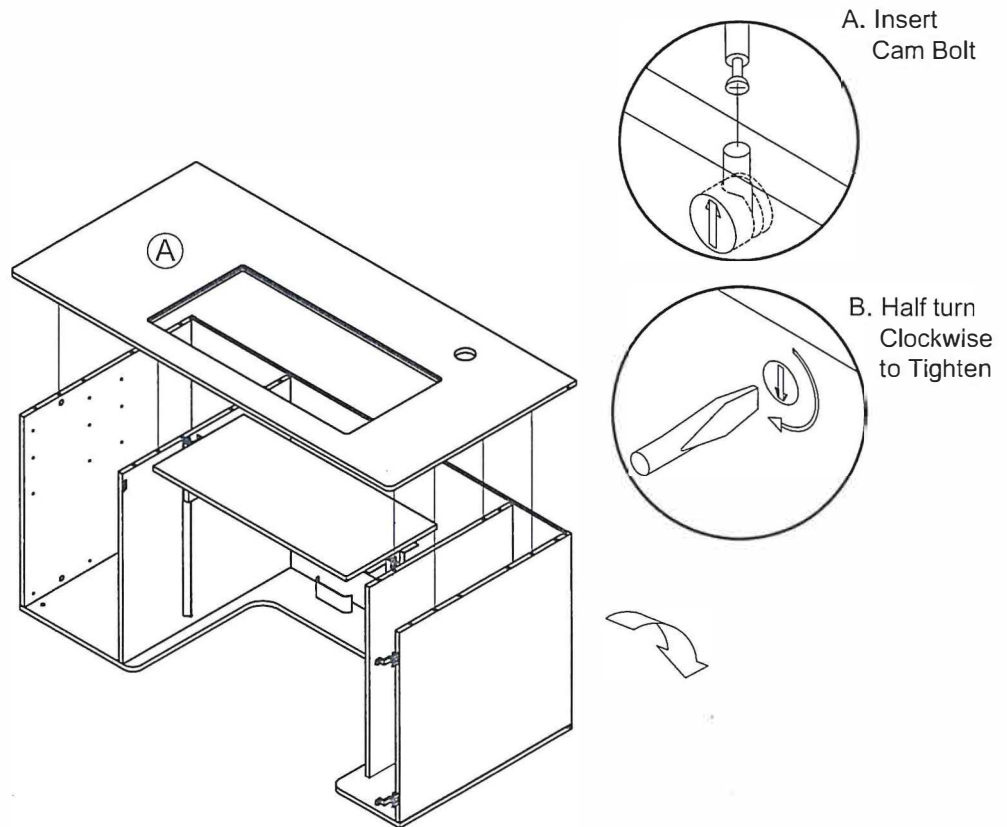
11. Top and Cabinet Assembly

Assembly Steps

1. Place 2 to 3 drops of Glue into each Dowel hole.
2. Position the Top Panel Assembly over the Cabinet Assembly locating the Cam Bolts and Dowels.
3. Secure by rotating Cams a half turn clockwise.
4. Rotate Cabinet onto its Back and then Top carefully.

Note:

It will require 2 people to lift and rotate cabinet onto its top



12. Castor Attachment



Castor Ø50mm



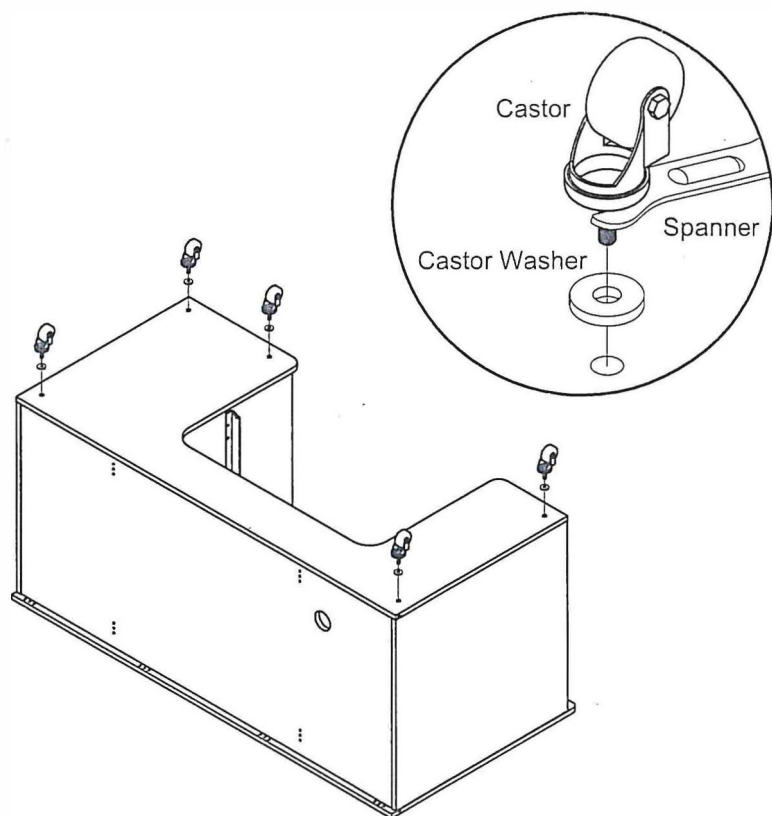
Washer



Spanner


Assembly Steps

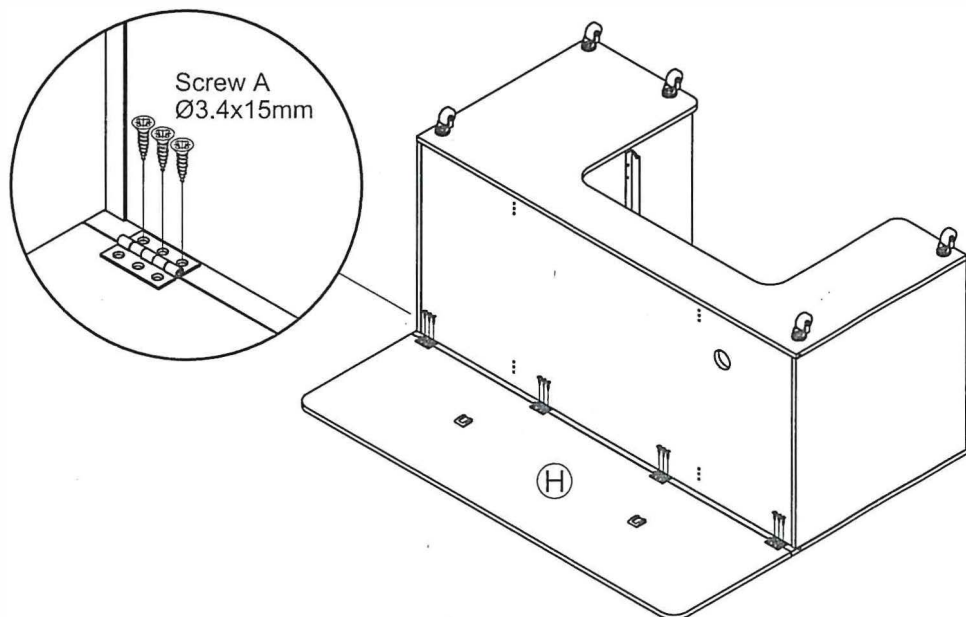
1. Place Castor Washers over Castor thread and screw into Bottom and secure using the Spanner.



Ultimate Quilters Cabinet Assembly Instructions

13. Back Flap Assembly


 Screw A Ø3.4 x 15mm (x12)

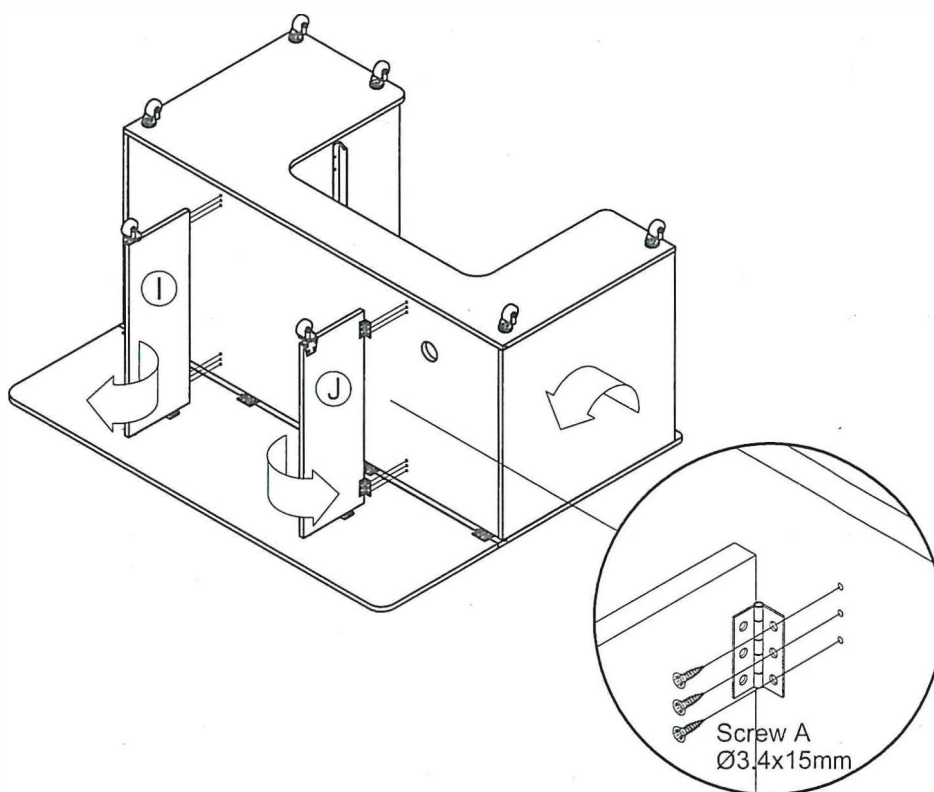


Assembly Steps

1. Fix the Back Flap to the Cabinet using Screw A Ø3.4x15mm.

14. Gate Leg Assembly

 Screw A Ø3.4 x 15mm (x12)



Assembly Steps

1. Fix Gate Leg to the back of Cabinet using Screw A Ø3.4x15mm.
2. Swing Gate Leg against Back.
3. Roll Cabinet back over onto Castors

Note:

It will require 2 people to lift and rotate Cabinet safely.

Ultimate Quilters Cabinet Assembly Instructions

15. Drawer Runner Assembly



L/H & R/H
Drawer Runner 450mm



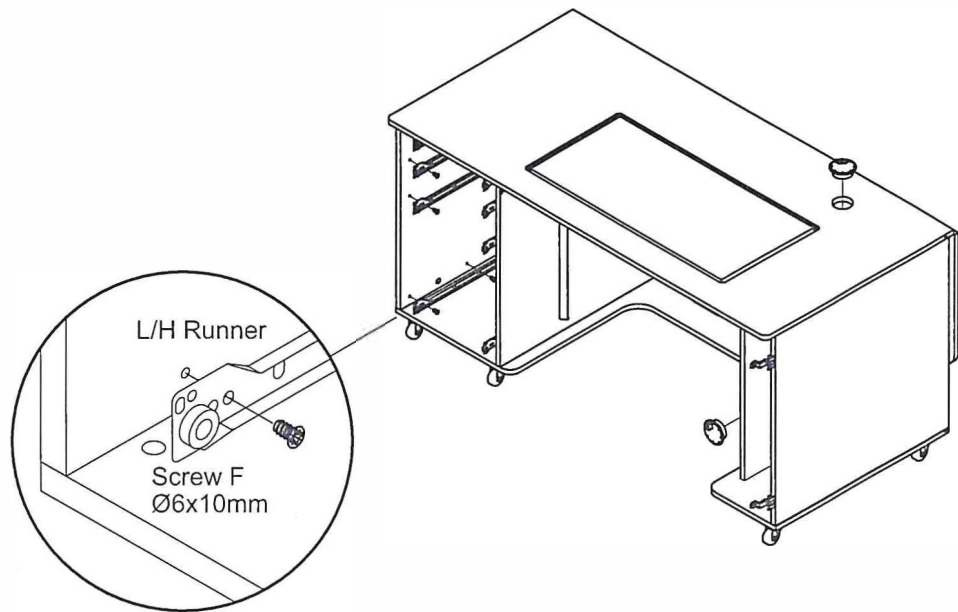
Screw F Ø6 x 10mm (x24)



Cover Cap (x2)

Assembly Steps

1. Fit Left Hand and Right Hand Runners using Screw F Ø6x10mm.
2. Press Cover Cap into the holes of Top and Back.



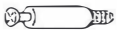
16. Drawer Assembly



Cam (x8)



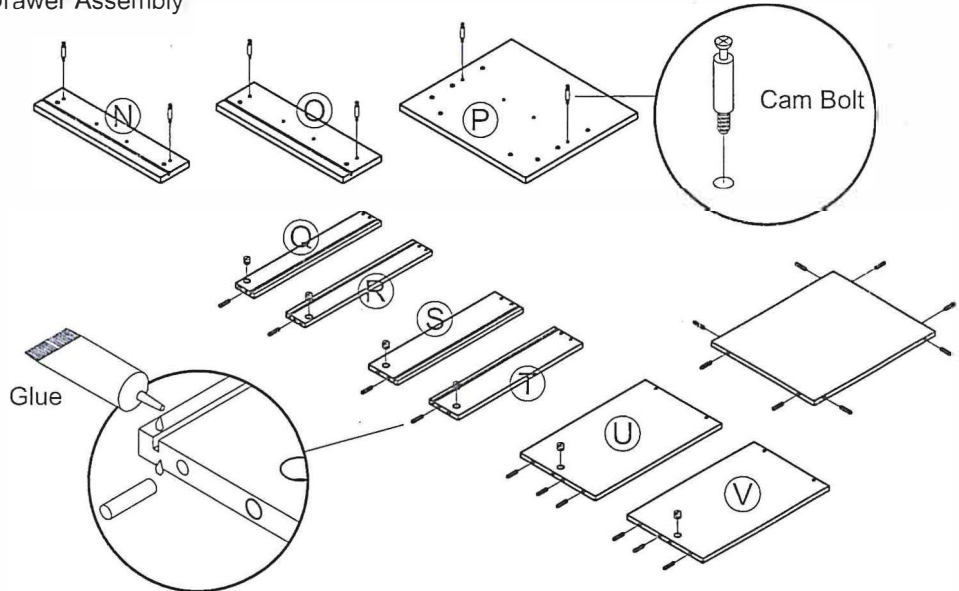
Dowel (x20)



Cam Bolt 24mm (x8)

Assembly Steps

1. Place 2 to 3 drops of glue in each dowel hole in the Drawer Sides and insert Dowels.
2. Screw the Cam Bolts into the Drawer Front as shown.
3. Insert Cams into the Drawer Sides ensuring the arrow points to the front edge.



17. Drawer Assembly



Bow Handle (x3)



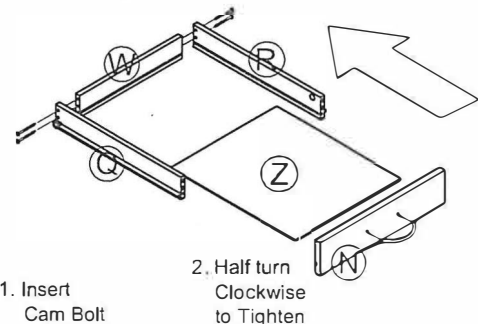
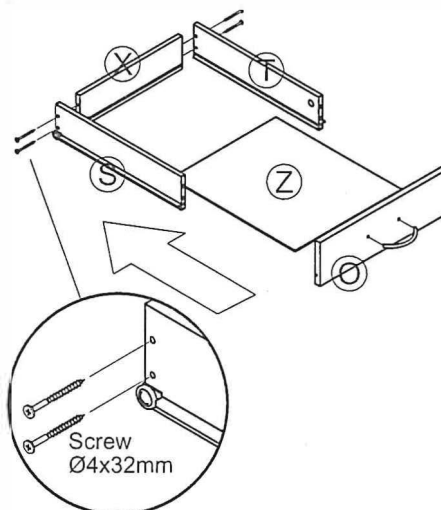
Handle Screw (x6)



Screw Ø4 x 32mm (x12)

Assembly Steps

1. Secure L/H & R/H Drawer Sides to Drawer Back using Screw Ø4x32mm.
2. Slide Drawer Bottom into the Drawer Side groove.
3. Place 2 to 3 drop of glue in the dowel holes in Drawer Front. Locate the Drawer Front and secure by turning the Cam a half turn clockwise.
4. Fix Handle onto Drawer Front using screws supplied.



1. Insert
Cam Bolt

2. Half turn
Clockwise
to Tighten

Ultimate Quilters Cabinet Assembly Instructions

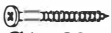
18. Drawer Assembly



Bow Handle



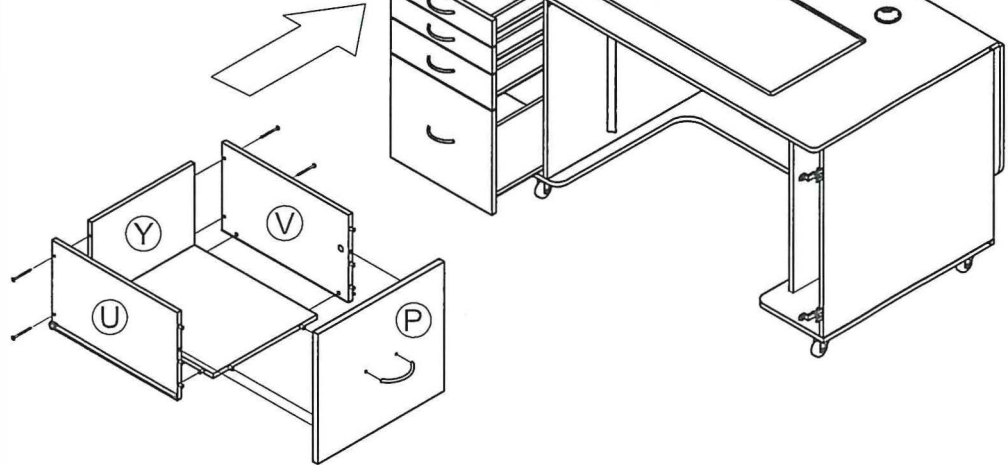
Handle Screw (x2)



Screw Ø4 x 32mm (x4)

Assembly Steps

1. Place 2 to 3 drop of glue in the dowel holes.
2. Attach Drawer Bottom onto Drawer back.
3. Secure L/H & R/H Drawer Sides to Drawer Back using Screw Ø4x32mm.
4. Locate the Drawer Front and secure by turning the Cam a half turn clockwise.
5. Fix Handle onto Drawer Front using screws supplied.
6. Locate the Drawer on the runners and slide into Cabinet.



19. Door Assembly



Escutcheon



Bow Handle



Handle Screw (x2)

Assembly Steps

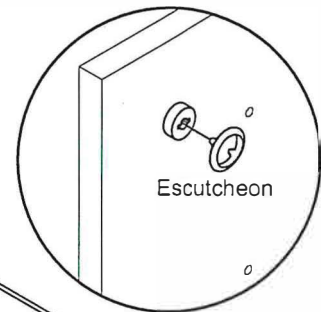
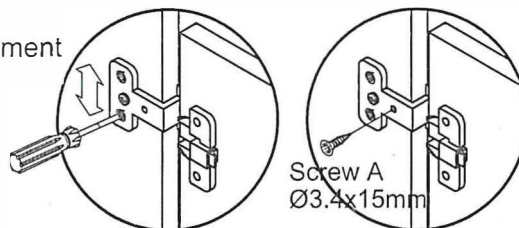
1. Press Escutcheon into Door.
2. Fix Handle onto the Door using screws supplied.
3. Locate and slide the Hinge Plate onto the Hinge.

Hinge Adjustment Steps

Vertical

1. Partially loosen the Hinge Screws on one Door.
2. Lift the Door until it is 2mm from the Top and re-tighten the Hinge Screws.
3. When Doors are adjusted fit Screw A Ø3.4x15mm to secure Hinges.

Vertical Adjustment



Escutcheon

