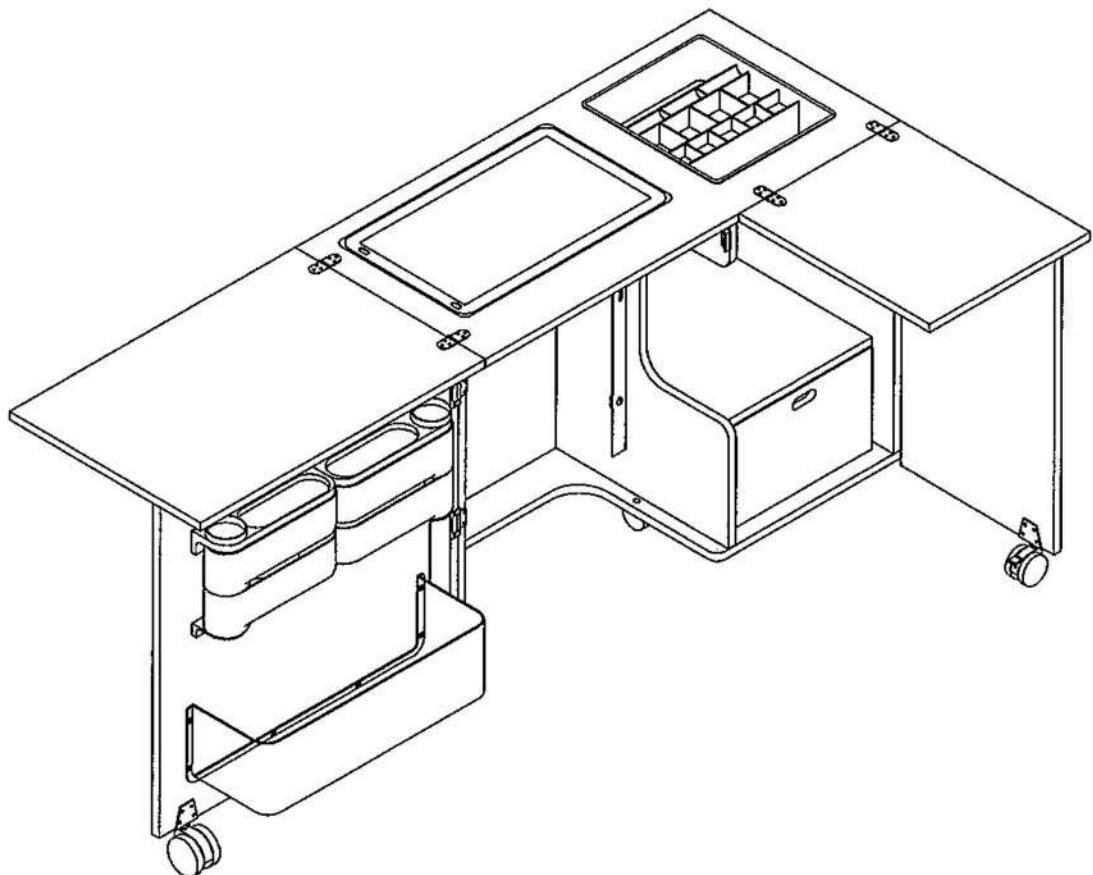


# MONARCH MKIII

## ASSEMBLY INSTRUCTIONS



**PLEASE REFER TO  
THESE INSTRUCTIONS  
UPDATED - 13/01/2026**

 **HORN**

**Scan the QR code below for follow-along video instructions on assembling your Monarch MKIII. Ideally, use the manual alongside the video instructions.**



**A power drill / screwdriver is recommended for assembling this product, allowing for an easier and faster build.**

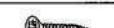
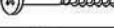


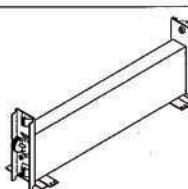
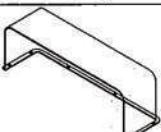
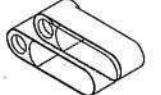
## ELECTRIC LIFT OPTION

**If you have chosen for the electric lift upgrade.  
When installing the lift, you need to follow  
the electric lift guide. This will be extra  
documentation packed inside the lifter box.**

**Please refrain from testing the electric lift  
prior to completing assembly.**

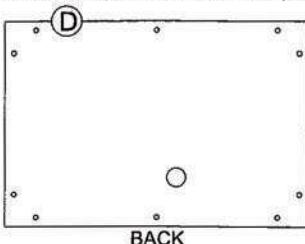
## Monarch MKIII Assembly Instructions

COMPONENTS	DESCRIPTION	QTY
c1		Cam Bolt 30mm
c3		Cam Ø15mm
c4		Cam Ø15 x10mm
c2		Cover
d1		Dowel Ø8 x 30mm
s1		Screw Ø4x14mm C/S
s2		Screw Ø3x14mm C/S
s3		Screw Ø3.5x20mm C/S
s4		Screw Ø4 x 25mm C/S
s5		Screw Ø3.5 x 30mm
s6		Screw Ø4 x 45mm
g1		Castor Washer
t2		Castor Ø50
t1		Castor Ø50 Lockable
r3		Castor Spanner
d2		Handle Screw
h1		Bow Handle
h2		Flush Hinge (52mm)
L2		Lock Striker
L1		Lock & Key & Escutcheon
		Glue Bottle
		Drawer Tray & Tray Cover
		1 Set

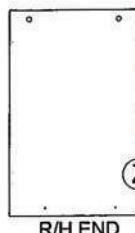
ACCESSORY BOX	DESCRIPTION	QTY
	Insert Holder	1
	Lifter Rail (Right)	1
	Lifter Rail (Left)	1
	Lifter (612mm)	1
	Door Plate	2
	Swivel Tray Bracket	2
	Door Shelf (Left)	1
	Door Shelf (Right)	1
	Large Bucket	1
	Swivel Tray (Ass.)	2
	Cotton Reel Insert	2
	Equalizer	2
	Drawer Handle	1
	Stay Arm (Short)	1
	Stay Arm Bracket	1
	Ramp	2

## Monarch MKIII panels and their descriptions

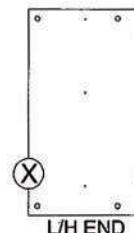
Note: Hole positions helps with panel orientation.



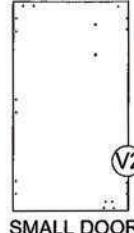
BACK



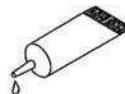
R/H END



L/H END

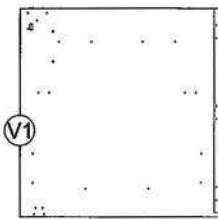


SMALL DOOR

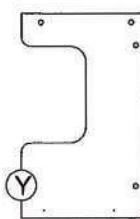


Before assembling  
place 2 to 3 drops of  
glue in each dowel hole.

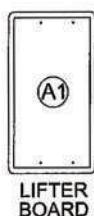
**Do Not** place glue  
in Cam or Cam Bolt  
holes.



LARGE ELBOW DOOR



DIVISION



LIFTER BOARD



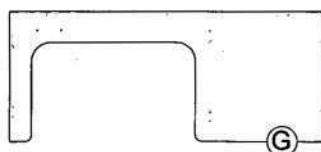
R/H Side



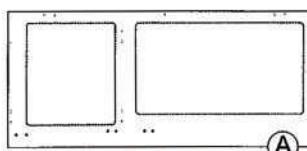
Back



L/H Side



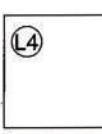
BOTTOM



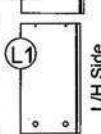
TOP &amp; FLAPS ASSEMBLY



DRAWER FRONT



DRAWER BASE



DRAWER SIDE

## 1. Top &amp; Flap Pre-Assembly



Cam Bolt (x9)



Stay Arm (Small)



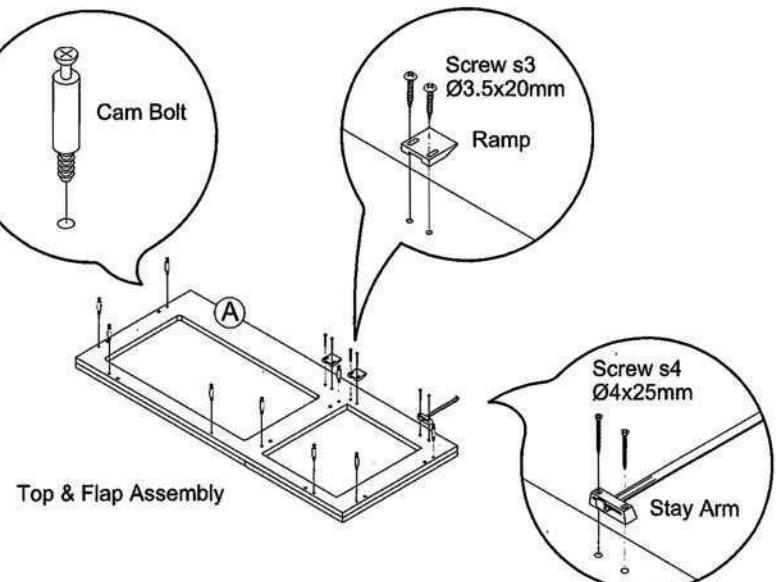
Ramp (x2)

Screw s4 Ø4x25mm (x2)

Screw s3 Ø3.5x20mm (x4)

**Assembly Steps**

1. Screw the Cam Bolts into the smaller holes in the Top panel as shown.
2. Fix the Ramps to the Top using Screw s3 Ø3.5x20mm  
**Note:** Check orientation
3. Fix the Stay Arm to the Top using Screw s4 Ø4x25mm





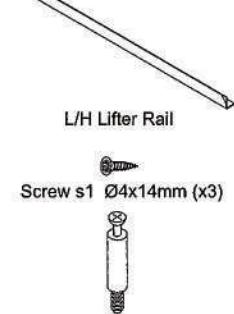
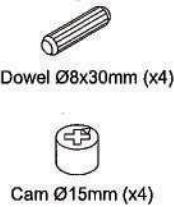
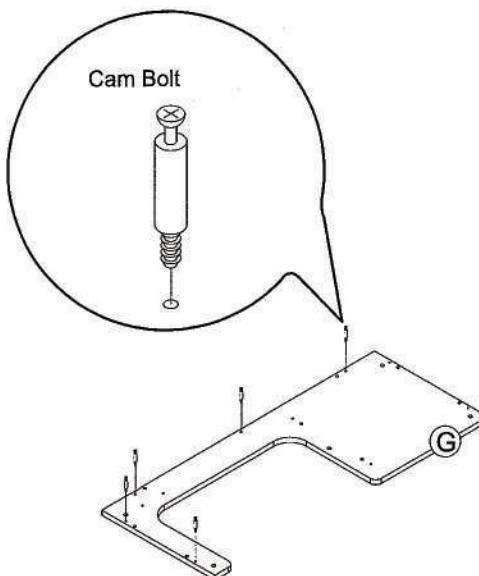
Cam Bolt (x5)



Screw s1 Ø4x14mm (x2)

**Assembly Steps**

1. Screw Cam Bolts into the Bottom as shown.

**Assembly Steps**

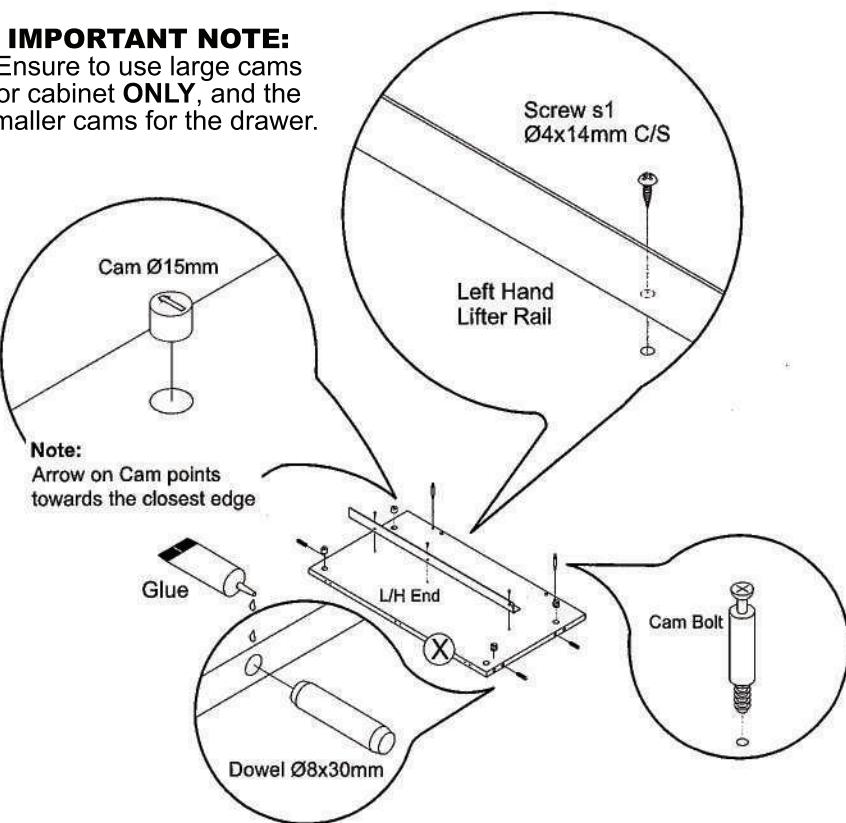
1. Insert Dowels using 2 to 3 drops of Glue in each Dowel hole in the End.
2. Press fit Cams into the End. Ensure the arrow on the Cam points to the nearest edge.
3. Screw L/H Lifter Rail onto the End using Screw s1 Ø4x14mm C/S
4. Screw Cam Bolts into the L/H End as shown.

**Note:**

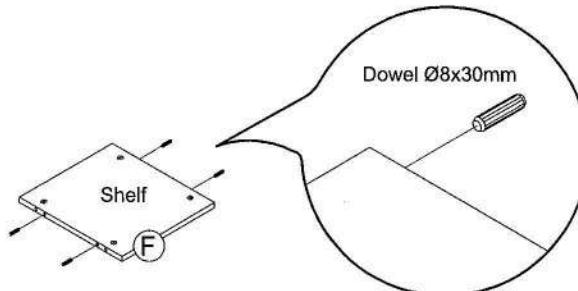
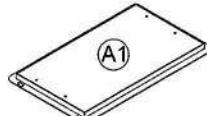
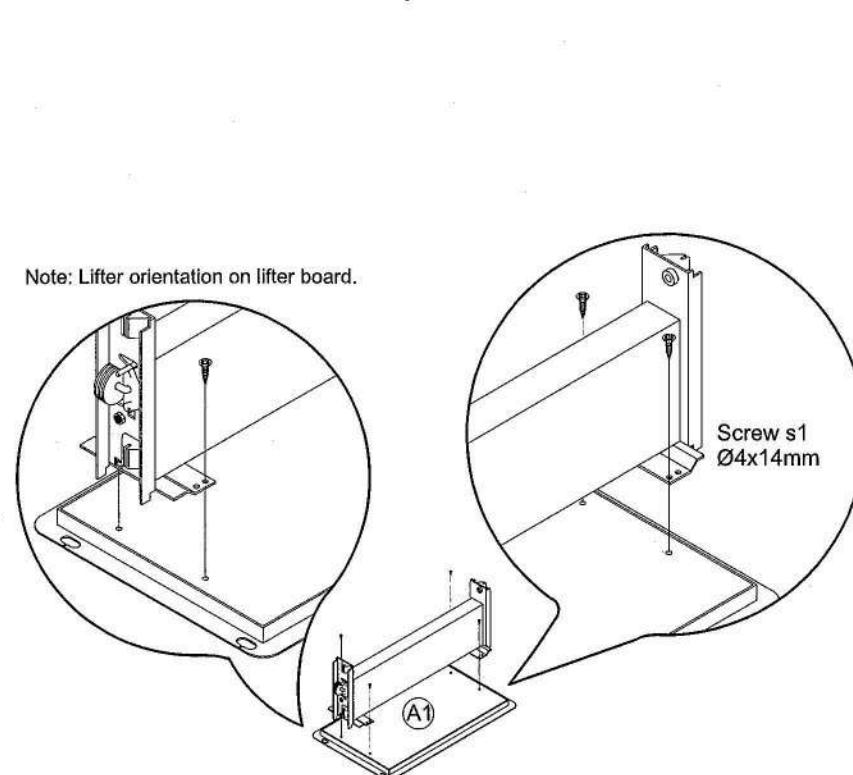
Lifter Rail will be level with the panel edge.

**3. L/H End Pre-Assembly****IMPORTANT NOTE:**

Ensure to use large cams for cabinet **ONLY**, and the smaller cams for the drawer.



<p><b>Assembly Steps</b></p> <ol style="list-style-type: none"> <li>1. Press fit Cams into the Division. Ensure the arrow on the Cam points to the closest edge.</li> <li>2. Place 2 to 3 drops of glue in the dowel holes in the Division then tap Dowels into place.</li> <li>3. Screw Cam Bolts into the Division as shown.</li> <li>4. Screw on R/H Lifter Rail using Screw s1 Ø4x14mm C/S</li> <li>5. Screw on Lock Striker using Screw s1 Ø4x14mm C/S</li> </ol> <p><b>Note:</b> Rail will be level with panel edge</p>	<p><b>4. Division Pre-Assembly</b></p> <p>Step 3</p> <p>Step 4</p> <p>Step 5</p> <p>Note: Arrow on Cam points towards closest edge.</p>
<p><b>Assembly Steps</b></p> <ol style="list-style-type: none"> <li>1. Press fit Cams in the R/H End. Ensure the arrow on the Cams points to the nearest edge.</li> <li>2. Place 2 to 3 drops of Glue in the dowel holes and insert the Dowels.</li> <li>3. Screw Cam Bolts into the R/H End as shown.</li> </ol>	<p><b>5. R/H End Pre-Assembly</b></p> <p>Step 3</p> <p>Step 1</p> <p>Step 2</p> <p>Glue</p> <p>Dowel Ø8x30mm</p>

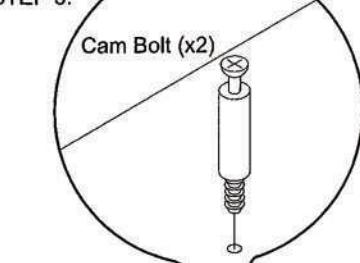
 Dowel Ø8x30mm (x4)	<h3>6. Shelf Pre-assembly</h3>  <p><b>Assembly Steps</b></p> <ol style="list-style-type: none"> <li>1. Place 2 to 3 drops of Glue into the dowel holes in the Shelf then tap the Dowels in.</li> </ol>
 Lifter Board	<h3>7. Lifter / Lifter Board Pre-assembly</h3>  <p><b>Assembly Steps</b></p> <ol style="list-style-type: none"> <li>1. Locate the Lifter on the Lifter Board and secure using Screw s1 Ø4x14mm C/S (x4)</li> </ol> <p><b>Note:</b> Lifter orientation on lifter board.</p> <p><b>Note:</b> Make sure the Lifter and Lifter Board are orientation as shown</p>



## 8. Back Pre-Assembly

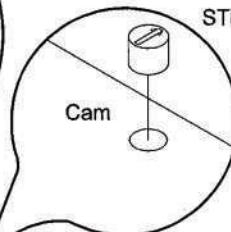
STEP 3.

Cam Bolt (x2)

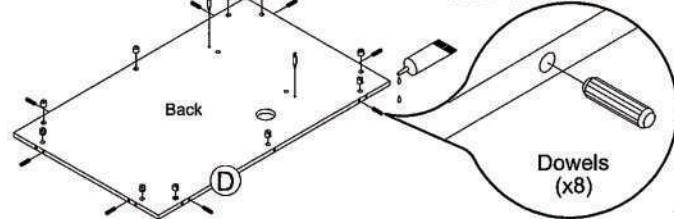


STEP 1.

Cam



STEP 2.



## Assembly Steps

1. Press fit Cams into the Back. Ensure the arrow on the Cam points to the nearest edge.
2. Place 2 to 3 drops of glue in the dowel holes in the Back then tap Dowels into place.
3. Screw Cam Bolts into Back as shown



## 9. Door Pre-Assembly

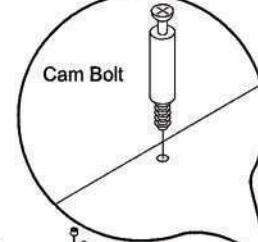
Step 1

Cam Ø15mm

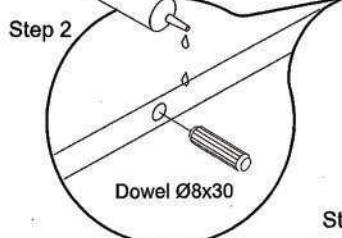
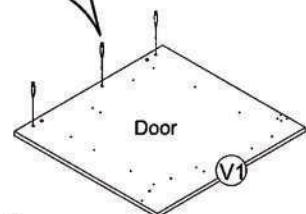


Step 3

Cam Bolt

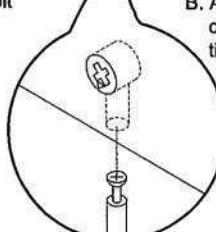


Step 3

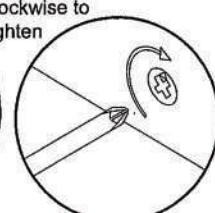


Step 4

A. Insert Cam Bolt



B. A half turn clockwise to tighten

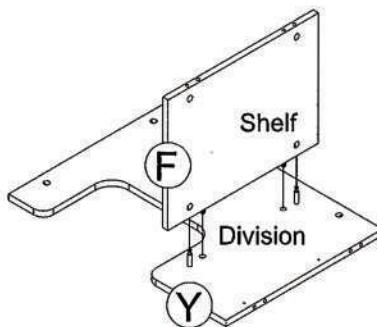


## Assembly Steps

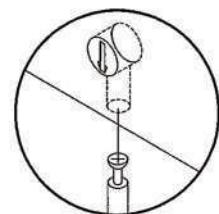
1. Press fit Cams into the Stud. Ensure the arrow on the Cam points to the nearest edge.
2. Place 2 to 3 drops of Glue in dowel holes in the Stud then tap Dowels into place.
3. Screw Cam Bolts into the smaller holes as shown.
4. Place 2 to 3 drops of Glue into the dowel holes in the Door. Locate the Cam holes in the Stud over the Cam Bolts in the Door and insert. Secure by turning the Cam a half turn clockwise.

## 10a. Cabinet Assembly

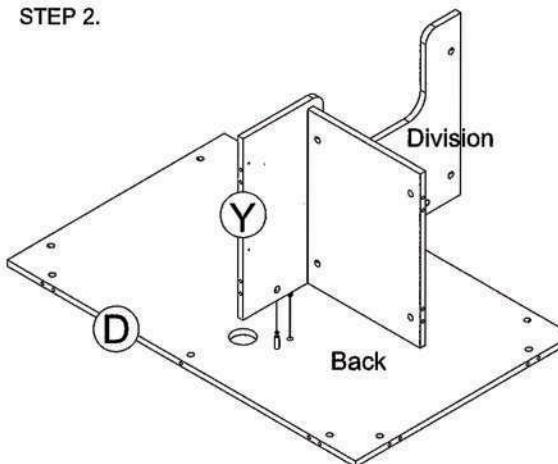
## STEP 1.



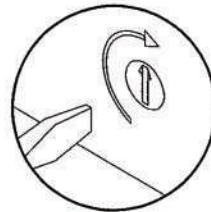
## A. Insert Cam Bolt



## STEP 2.

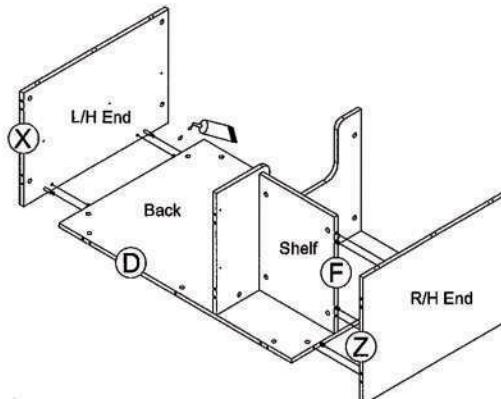


## B. Half turn Clockwise to Tighten.

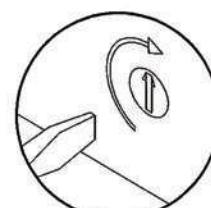
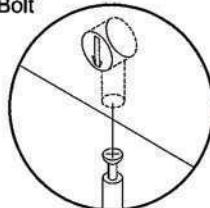
**Assembly Steps**

1. Place 2 to 3 drops of glue into dowel holes in the Division Insert Shelf.
2. Place 2 to 3 drops of Glue in the dowel holes in the Back. Insert Division onto Back Cam Bolts and tighten.

## 10b. Cabinet Assembly



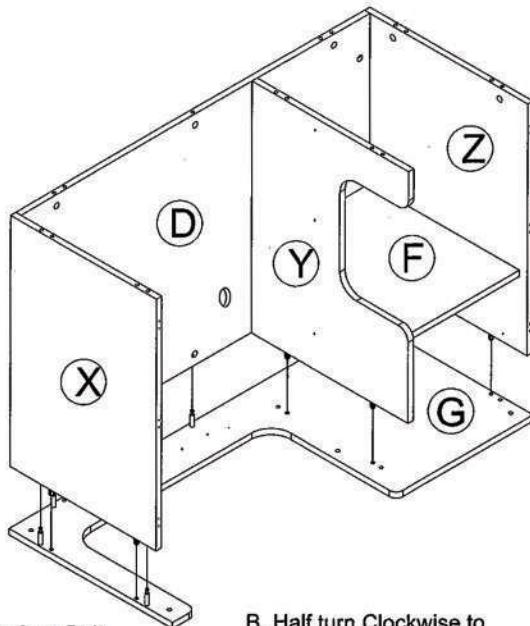
## A. Insert Cam Bolt

**Assembly Steps**

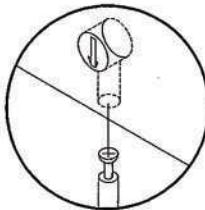
1. Place 2 to 3 drops of Glue in the dowel holes in the R/H End & L/H End. Insert Back onto L/H End Cam Bolts and tighten. Insert Back & Shelf onto R/H End Cam Bolts and tighten.

## B. Half turn Clockwise to Tighten.

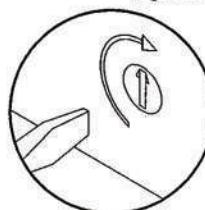
## 10c. Cabinet Assembly



A. Insert Cam Bolt

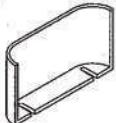


B. Half turn Clockwise to Tighten.

**Assembly Steps**

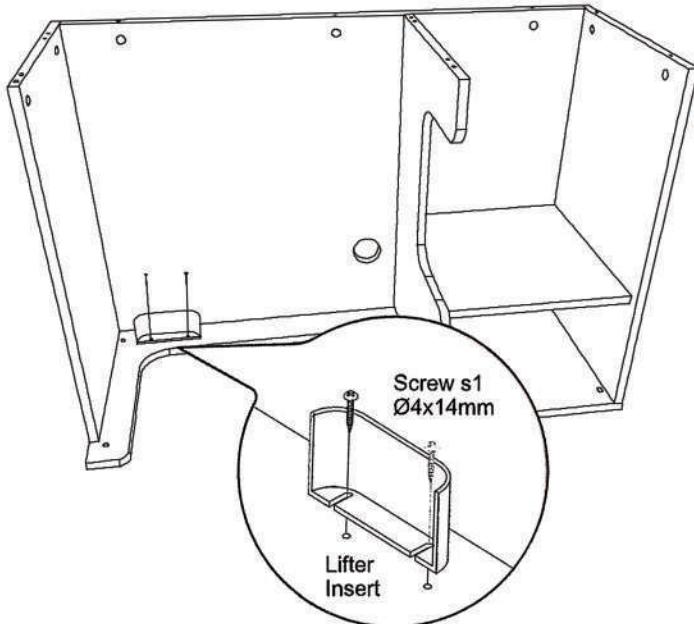
1. Place 2 to 3 drops of glue in the dowel hole in the Bottom. Insert R/H End & Division onto Bottom. Fit Back & L/H End onto Bottom Cam Bolts and secure by turning Cams a half-turn clockwise.

## 10d. Cabinet Assembly



Insert Holder

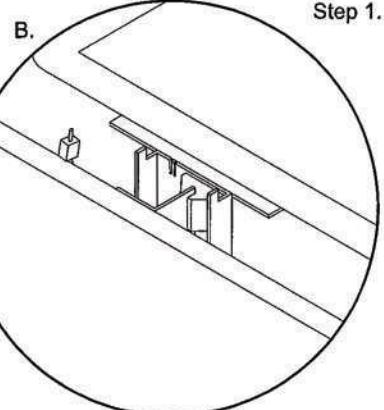
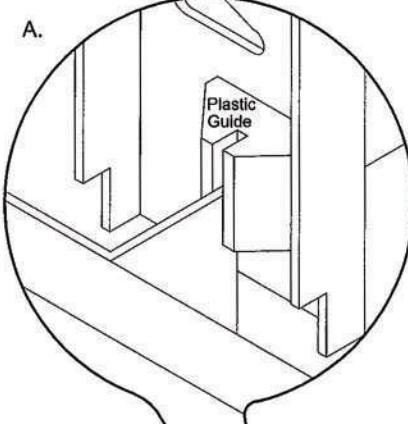
1. Locate and fix the Insert Holder to the Bottom using Screw s1 Ø4x14mm C/S



## 11. Lifter &amp; Cabinet Assembly



Lifter Board Assembly



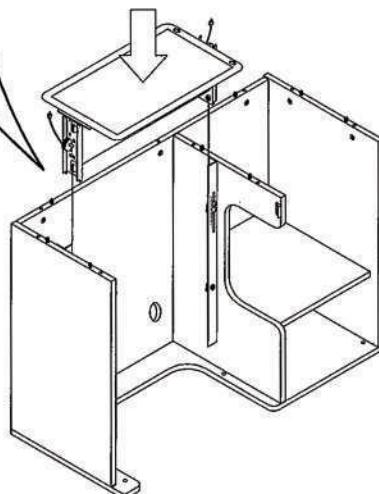
Step 1.

**Assembly Steps**

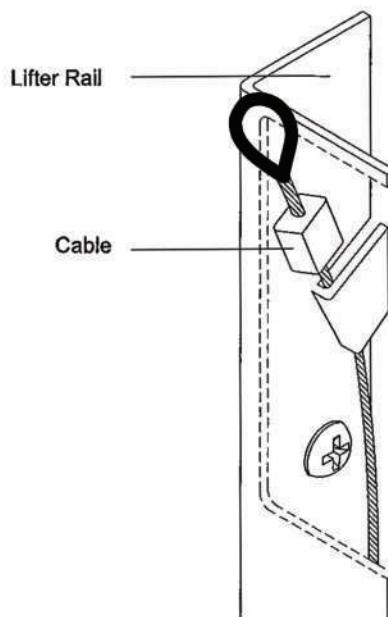
1. Position Lifter guides over Rails and gently slide the Lifter into position.

**Note:**

Ensure all 4 plastic guides (2 on each side are positioned correctly.



## 12. Lifter Cable Attachment



**IMPORTANT**  
DO NOT USE LOOP

9. Slide wire into hook on side rail, just underneath loop. The loops are simply a pulling mechanism, they are not to be hooked onto the side rails.

**Assembly Steps**

1. Loop Cable through Metal Tab on Lifter Rails and secure.
2. Push Lifter down and click into first stop position.

**Note:**

When the Lifter is clicked into this first stop position a small block of timber will disengage from the rear of the Lifter.

Discard block

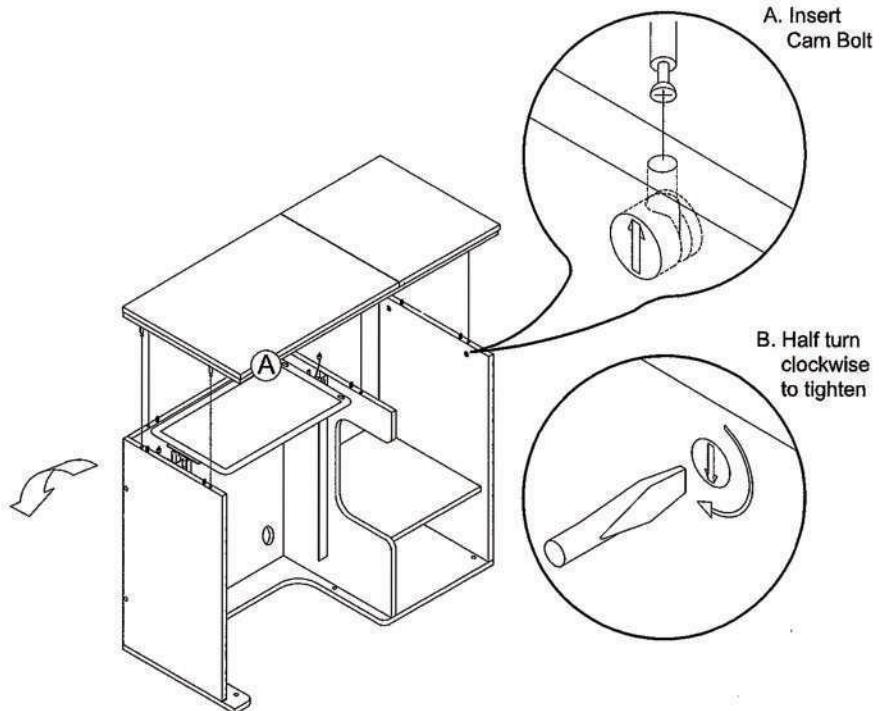
## 13. Top &amp; Cabinet Assembly

**Assembly Steps**

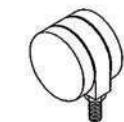
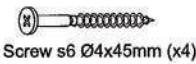
1. Place 2 to 3 drops of Glue in the Dowel holes in the Top & Flap assembly.
2. Position the Cam Bolts in the Top Panel over the Cam holes in the Ends & Division and insert. Secure by turning the Cams a half turn clockwise.
3. Rotate Cabinet onto its Back and then Top carefully.

**Note:**

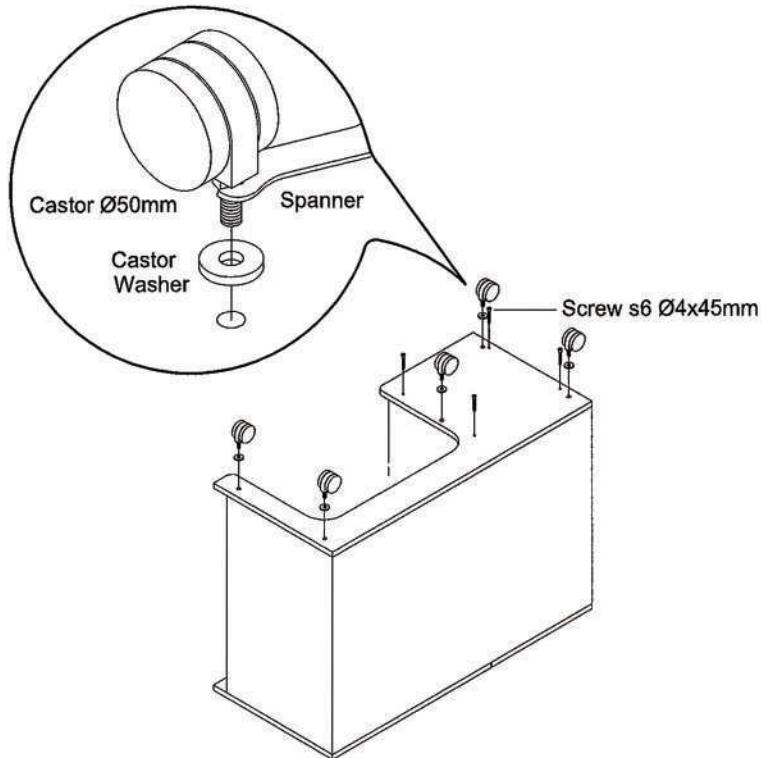
It will require 2 people to lift and rotate cabinet onto its top



## 14. Castor Attachment

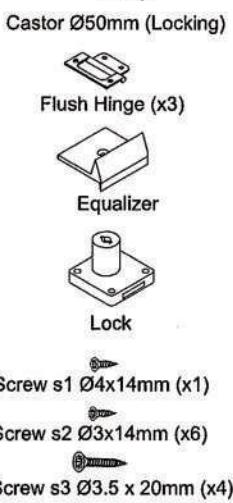
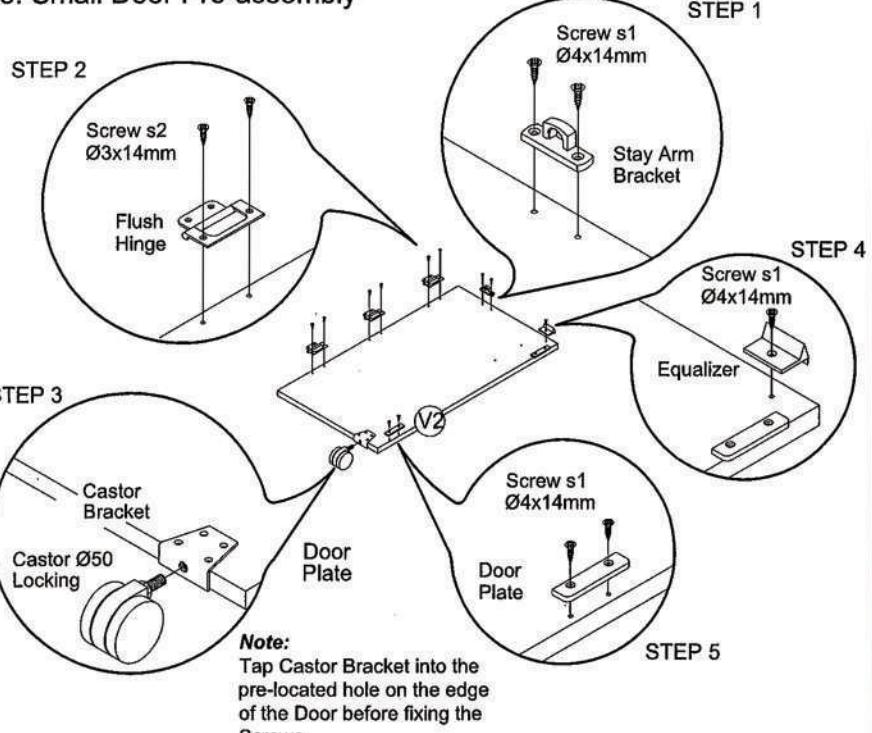
**Assembly Steps**

1. Secure the Bottom and Division & R/H End together using Screw s6 Ø4x45mm C/S
2. Press Cover Caps into the Screws
3. Place Castor Washer over Castor thread and screw into Bottom and secure using the Spanner.

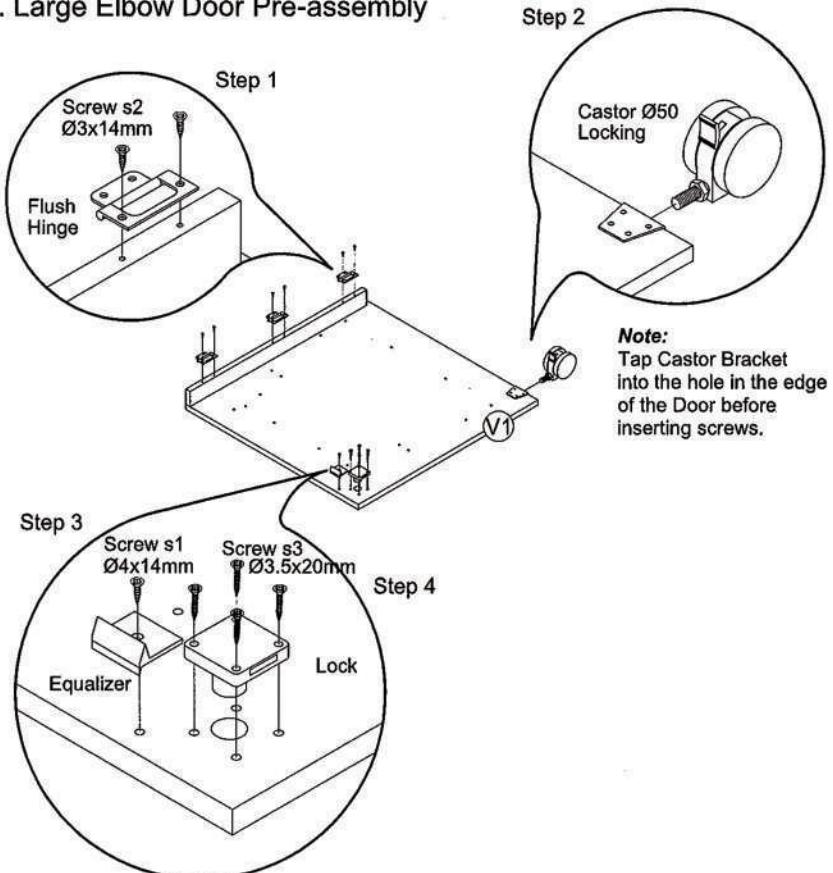


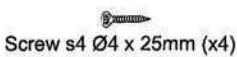
**Assembly Steps**

1. Screw on Stay Arm Bracket using Screw s1 Ø4 x 14mm
2. Screw on Flush Hinge using Screw s2 Ø3 x 14mm C/S
3. Screw on Castor (Lockable)
4. Screw on Equalizer using Screw s1 Ø4 x 14mm C/S
5. Screw on Door Plates using Screw s1 Ø4 x 14mm C/S

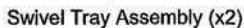
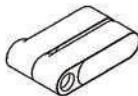
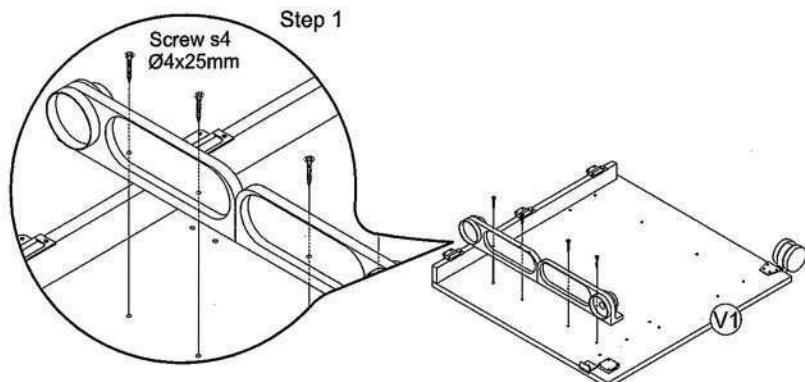
**15. Small Door Pre-assembly****Assembly Steps**

1. Screw on Flush Hinge using Screw s2 Ø3x14mm C/S
2. Screw on Castor Ø50mm
3. Screw on Equalizer using Screw s1 Ø4x14mm C/S
4. Screw on Lock using Screw s3 Ø3.5x20mm C/S

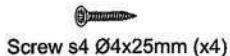
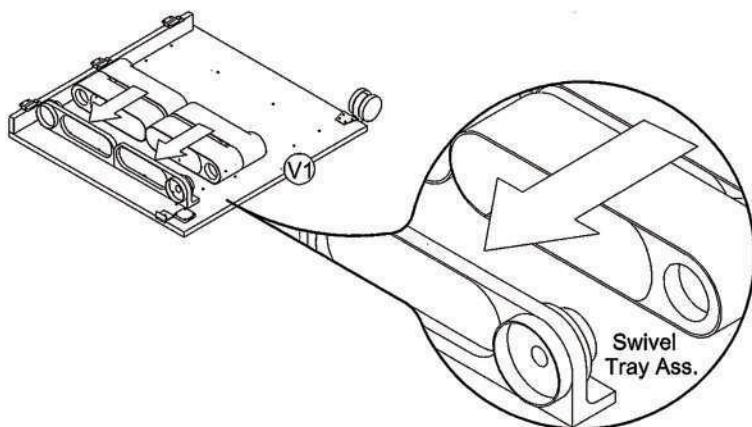
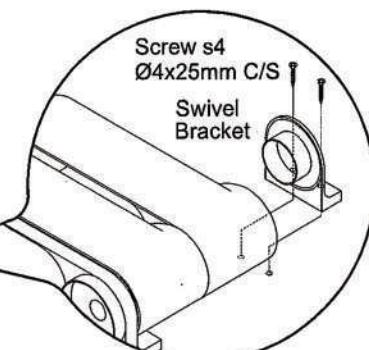
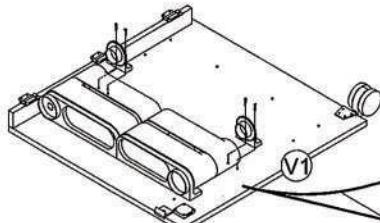
**16. Large Elbow Door Pre-assembly**

**Assembly Steps**

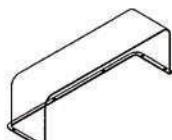
1. Screw on Left Hand & Right Hand Door Shelves using Screw s4 Ø4 x 25mm.

**17. Door Shelf Assembly****Assembly Steps**

1. Insert Swivel Tray assembly into the Left Hand and Right Hand Door Shelves

**18. Swivel Tray Assembly****19. Swivel Bracket Assembly****Assembly Steps**

1. Press fit the Swivel Bracket into the base of Swivel Tray assemblies and secure to the Door using Screw s4 Ø4 x 25mm



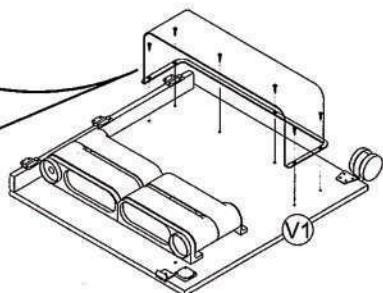
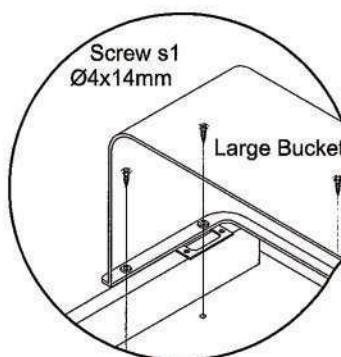
Large Bucket



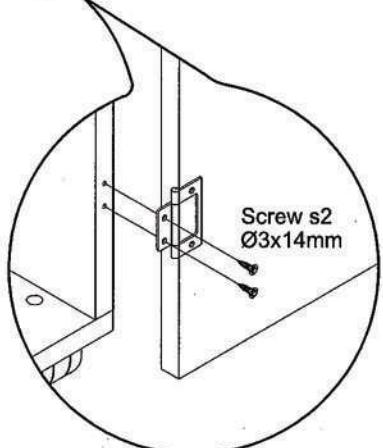
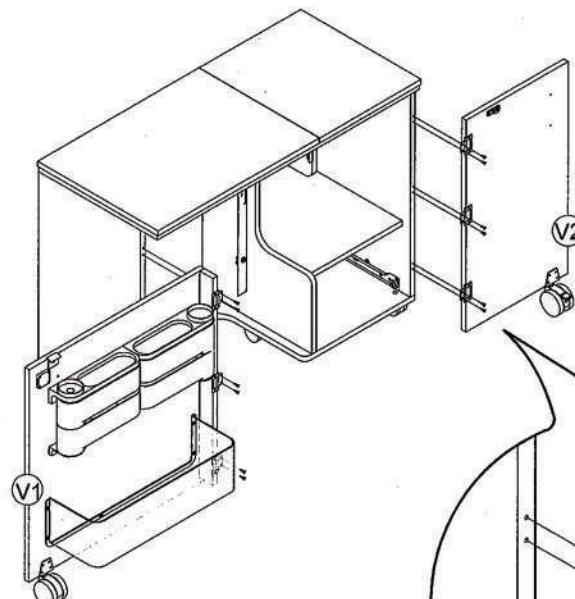
Screw s1 Ø4x14mm (x6)

**Assembly Steps**

1. Position the Large Bucket and secure using Screw s1 Ø4x14mm C/S

**20. Large Bucket Assembly**

Screw s2 Ø3x14mm (x12)

**21. Small & Large Door Assembly****Assembly Steps**

1. Fit Small & Large Doors to Cabinet Ends using Screw s2 Ø3x14mm

**Note:**

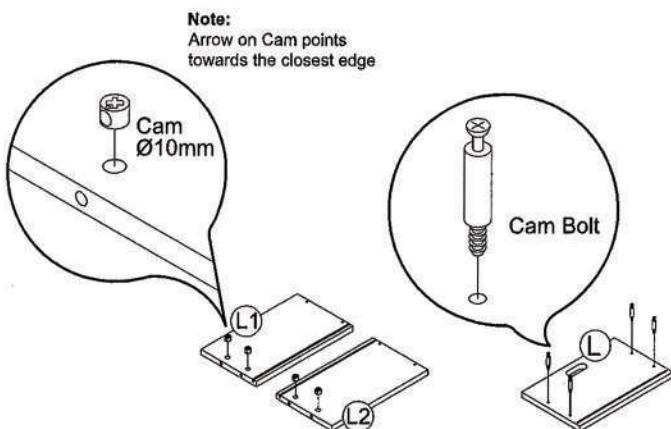
Fit Screws into pre-drilled holes and secure



## 22. Drawer Assembly

### Assembly Steps

1. Screw the Cam Bolts into the Drawer Front as shown.
2. Insert Cams into the Drawer Sides ensuring the arrow points to the front edge.



### IMPORTANT NOTE:

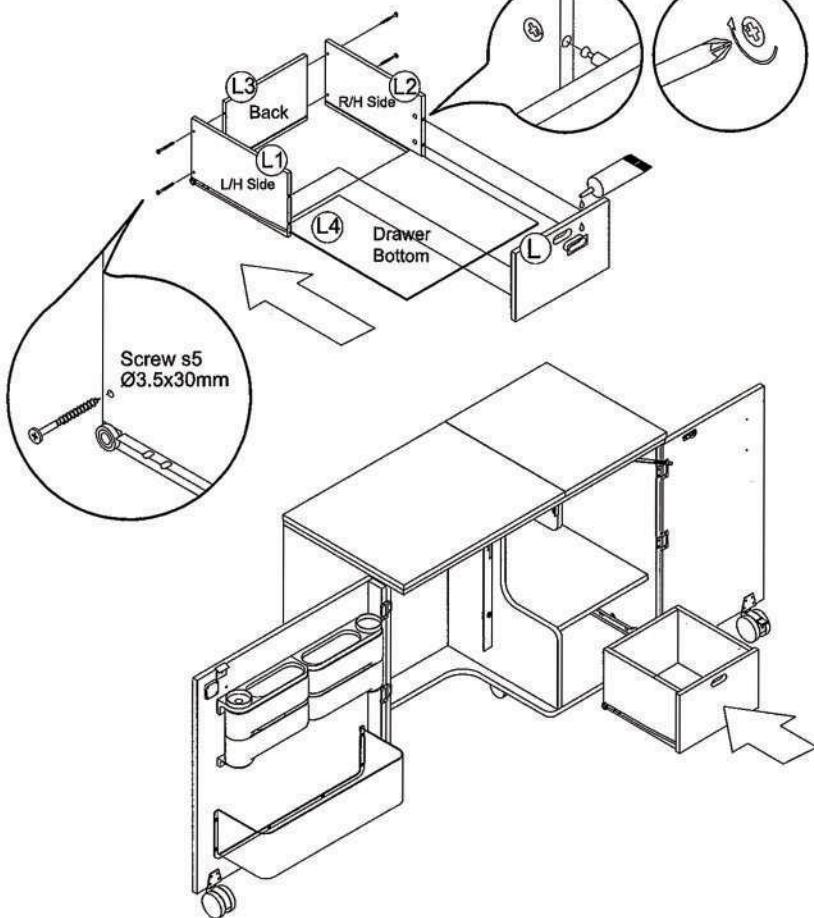
Ensure to use smaller cams for the drawer.



Screw s5 Ø3.5x30mm (x4)

## 23. Drawer Assembly

1. Insert Cam Bolt
2. Half turn clockwise to tighten



### Assembly Steps

1. Place 4 to 5 drops of glue around the Drawer handle and press fit into Drawer Front
2. Secure the L/H & R/H Drawer Sides to the Drawer Back using Screw s5 Ø3.5x30mm
3. Slide the Drawer Bottom into the Drawer Side groove.
4. Locate the Drawer Front and secure by turning the Cam a half turn clockwise.
5. Locate the Drawer on the runners and slide into Cabinet.

