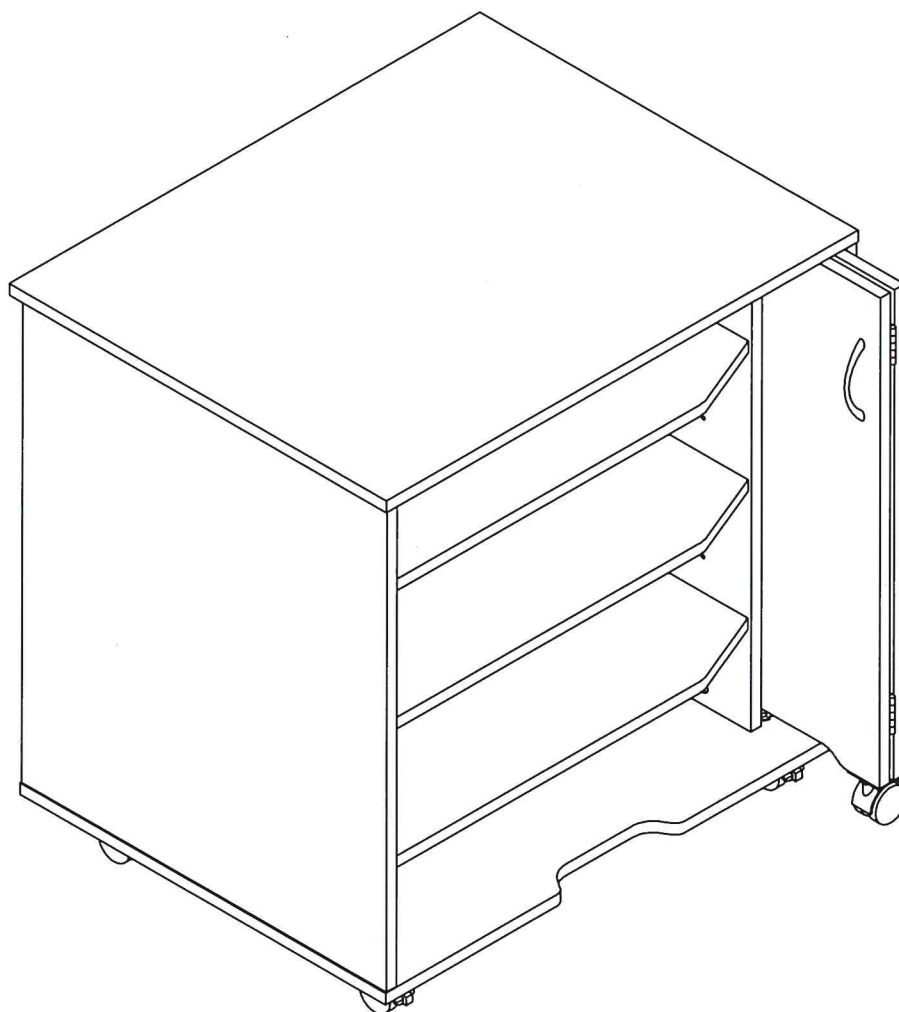


# ASSEMBLY INSTRUCTIONS

ITEM No.:Modular with 3 adjustable  
shelves cabinet



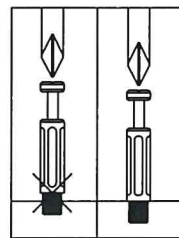


Turn clockwise to lock cam with bolt.

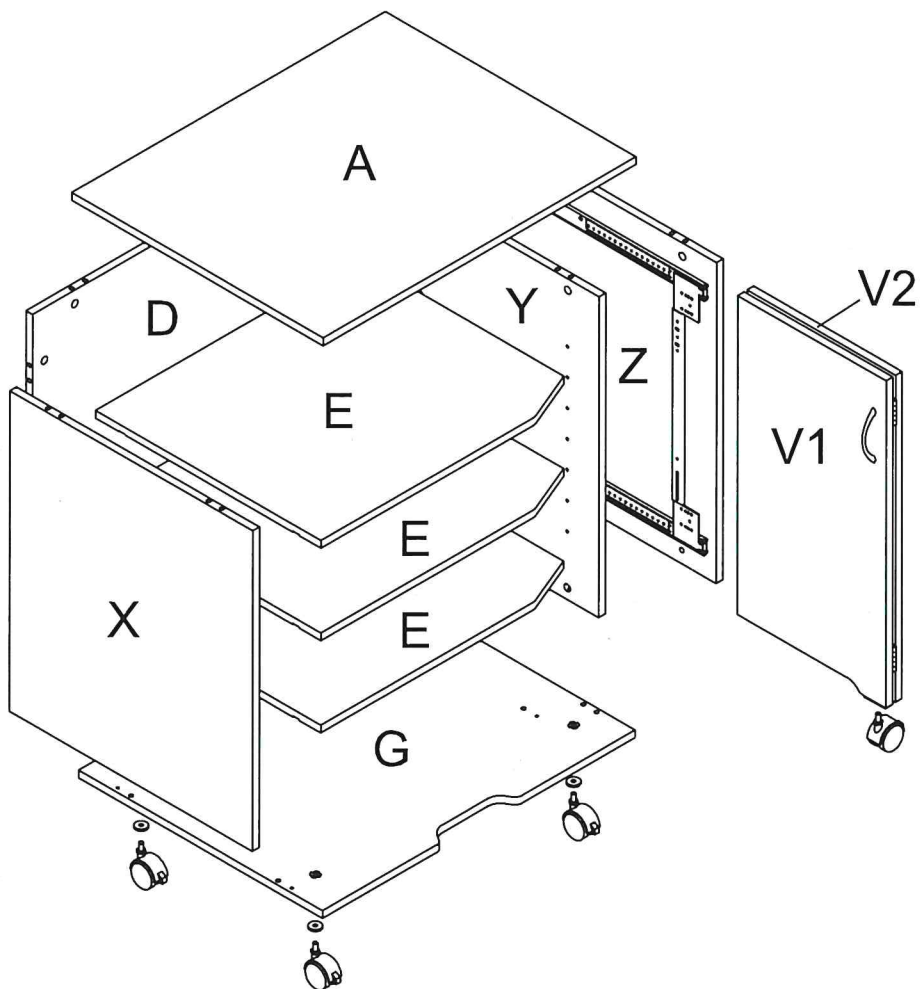


The arrow direction=front

Incorrect Correct



Screw cam bolts all the way in.



## PARTS LIST

ITEM	DESCRIPTION	QTY.
A	Top panel	1
G	Panel	1
X	Panel	1
Z	Panel	1
Y	Panel	1
D	Panel	1
E	Panel	3
V1	Panel	1
V2	Panel	1

# PARTS LIST

ITEM	DESCRIPTION	QTY.	ITEM	DESCRIPTION	QTY.
(c1)	6*35 Cam Bolt	18	(h)	Handle	2
(d1)	8*30 Dowel pin	20	(h1)	Hinge	2
(c2)	(5/8") Cam Cover	20	(b2)	Fix Bolt	4
(t1)	Castor	5	(b4)	Washer	4
(r3)	14mm Spanner	1	(s1)	4*14 Screw	18
(s7)	4*6 Screw	4	(g1)	Hinge Body	2
(m)	Magnet	1	(g2)	Hinge Stand	2
(p1)	Threaded Dowel Pin	12	(s4)	3.5*10 Screw	2
			(s20)	6*50 Fix Bolt	2



(c1) 6\*35 Cam Bolt-18



(d1) 8\*30 Dowel Pin-20



(c2) (5/8") Cam Cover-20



(t1) Castor-5



(r3) 14mm Spanner-1



(s1) 4\*14 Screw-18



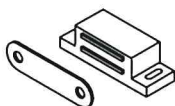
(h) Handle-2



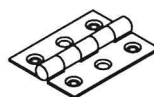
(b2) 4\*20 Fix Bolt-4



(b4) Washer-4



(m) Magnet-1



(h1) Hinge-2



(s7) 4\*6 Screw-4



(g1) Hinge Body-2



(g2) Hinge Stand-2



(s20) 6\*50 Fix Bolt-2



(s4) 3.5\*10 Screw-2

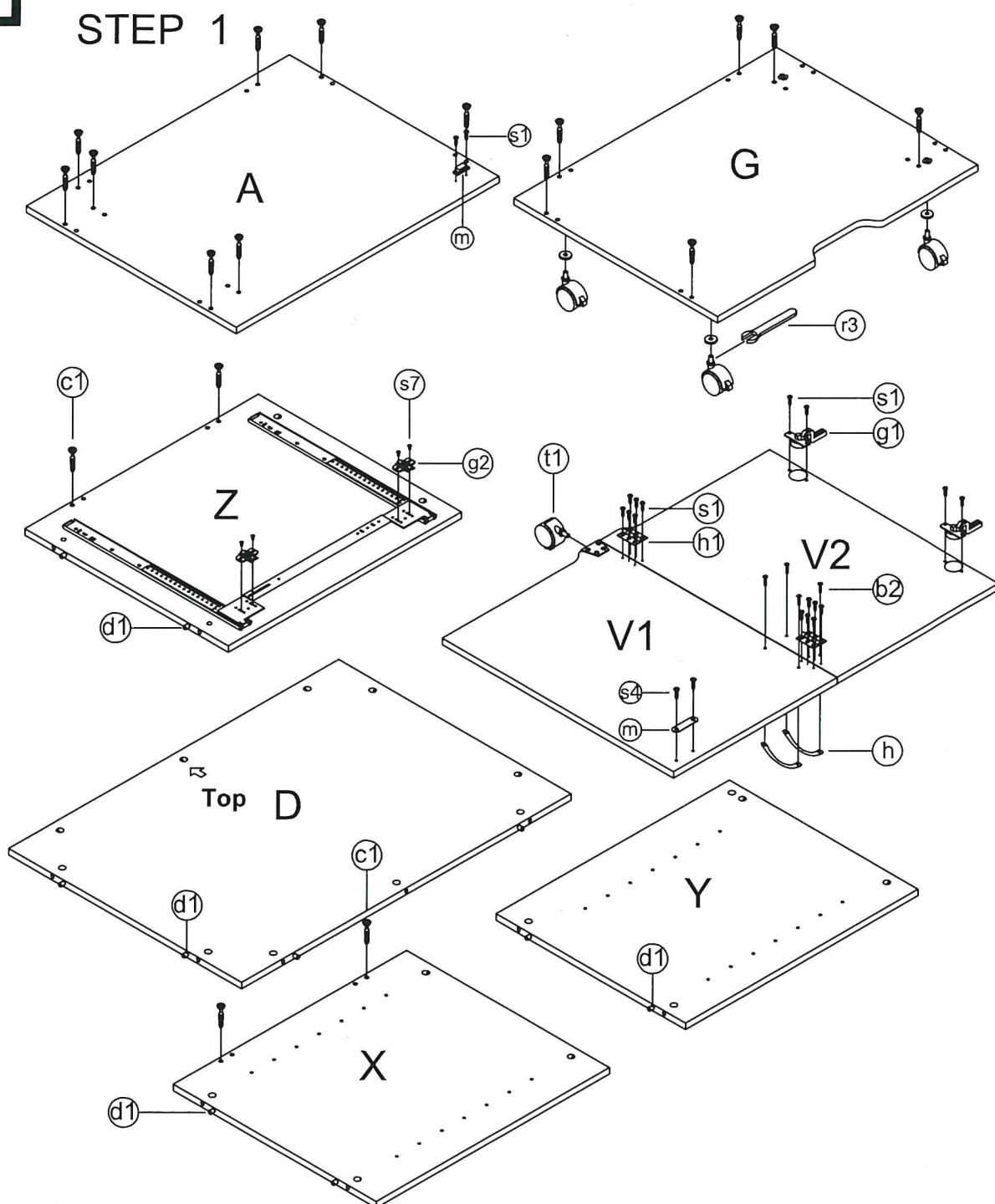


(p1) Threaded Dowel Pin-12

Pre-installed parts



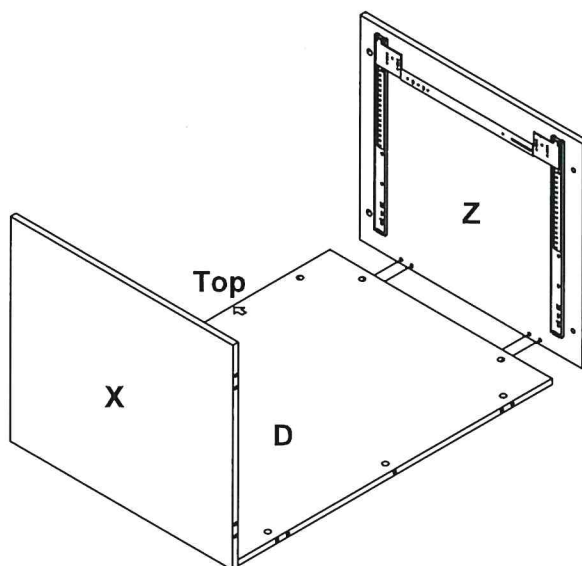
(c5) Cam



#### Preparing panels A, G, D, X, Z, V1 and V2

1. Insert cam bolts (c1) into panels A, G, X, and Z as illustrated above.
2. Insert dowel pins (d1) to panels X, Z, Y and D as illustrated above.
3. Fix handles (h) to panels V1 and V2 with fix bolts (b2) as illustrated above.
4. Fix hinge bodies (g1) to panels V1 and V2 with screws (s1) as illustrated above.
5. Fix hinge stands (g2) to panels Z with screws (s7) as illustrated above.
6. Fix Hinges (h1) with screws (s1) into panels V1, V2 as illustrated above.

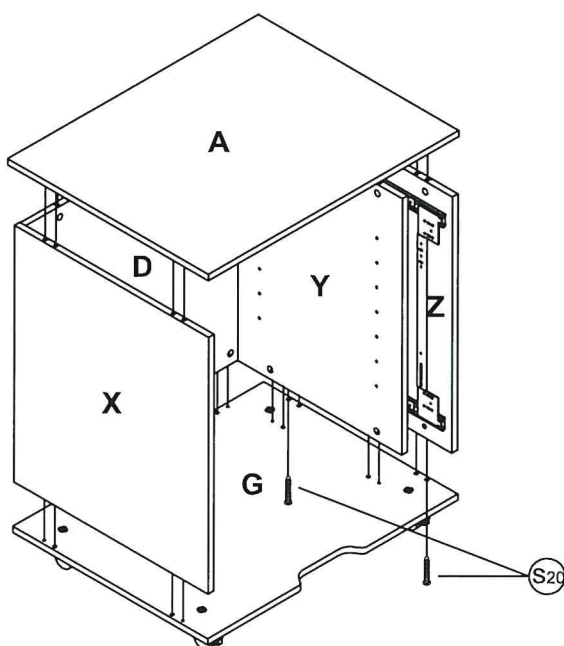
## STEP 2



### Panel D,X, and Z assembly.

1. Insert cam bolts (C1) on panel X and Z into cams on panels D and tighten in a clockwise direction as illustrated above.

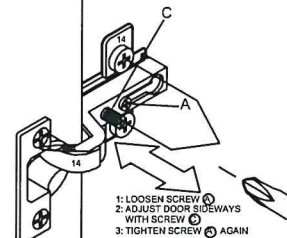
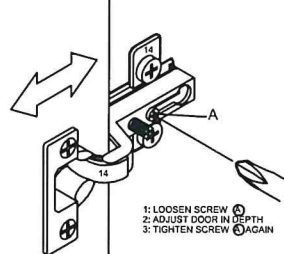
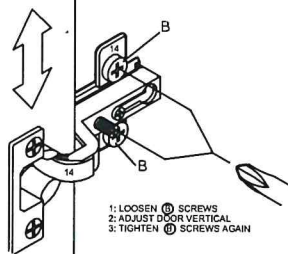
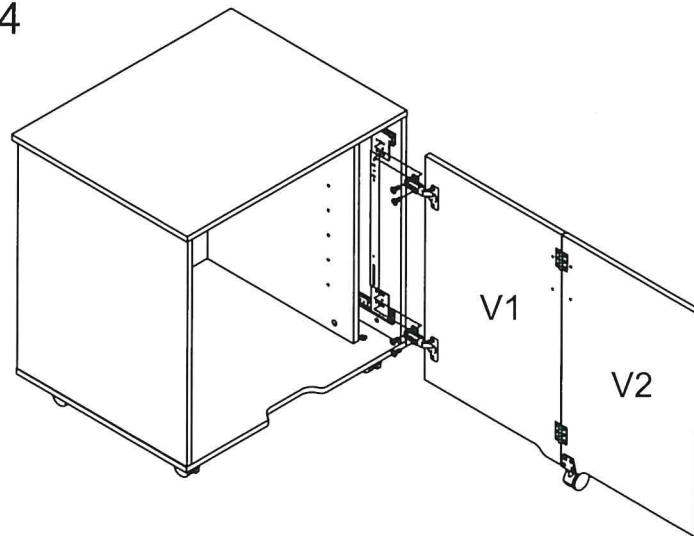
## STEP 3



### Panel A,G and Y assembly.

1. Insert cam bolts (C1) on panel A and G into cams on panels X,Z,D and Y and tighten in a clockwise direction as illustrated above.

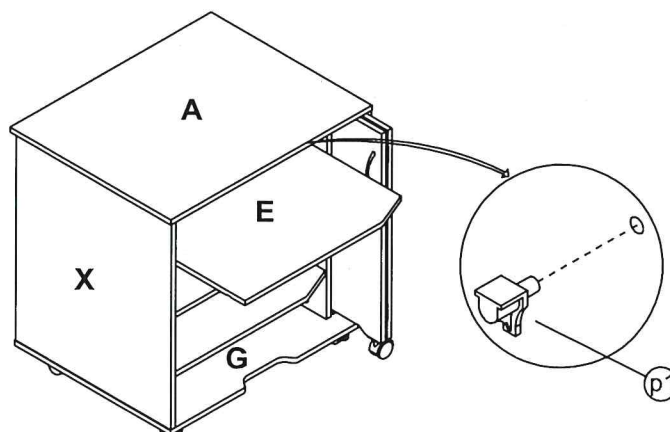
## STEP 4



### Door panel V1,V2 assembly.

1. Attach door assembly V1 and V2 to cabinet with screws S7 to panel Z runners as illustrated above.

## STEP 5



### Moveable shelf assembly.

1. Press in (p1) pegs with flat surface facing upwards at the same level on panels X and Y.
2. Slide shelf E with cut in grooves (if available) downwards on top of p1 pegs.

You have now successfully completed the  
assembly on item:

**ITEM No.:Modular with 3 adjustable  
shelves cabinet**

