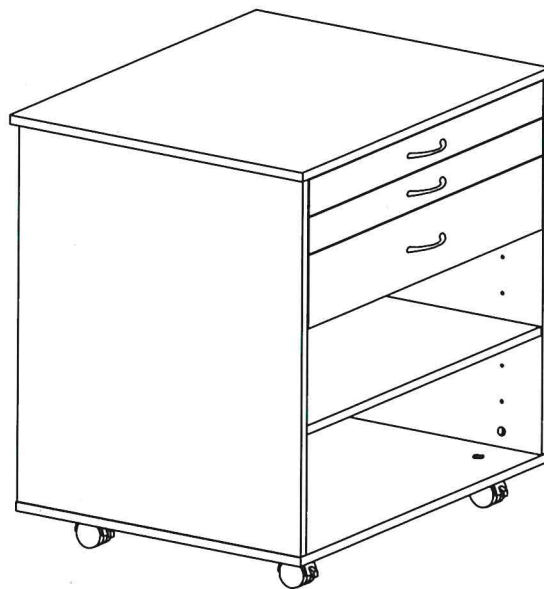
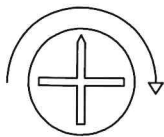


ASSEMBLY INSTRUCTIONS

ITEM No.:Horn Modular 3 Drawer with
adjustable Shelf Cabinet



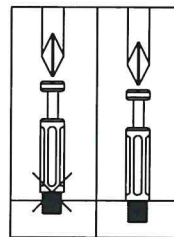


Turn clockwise to lock cam with bolt.

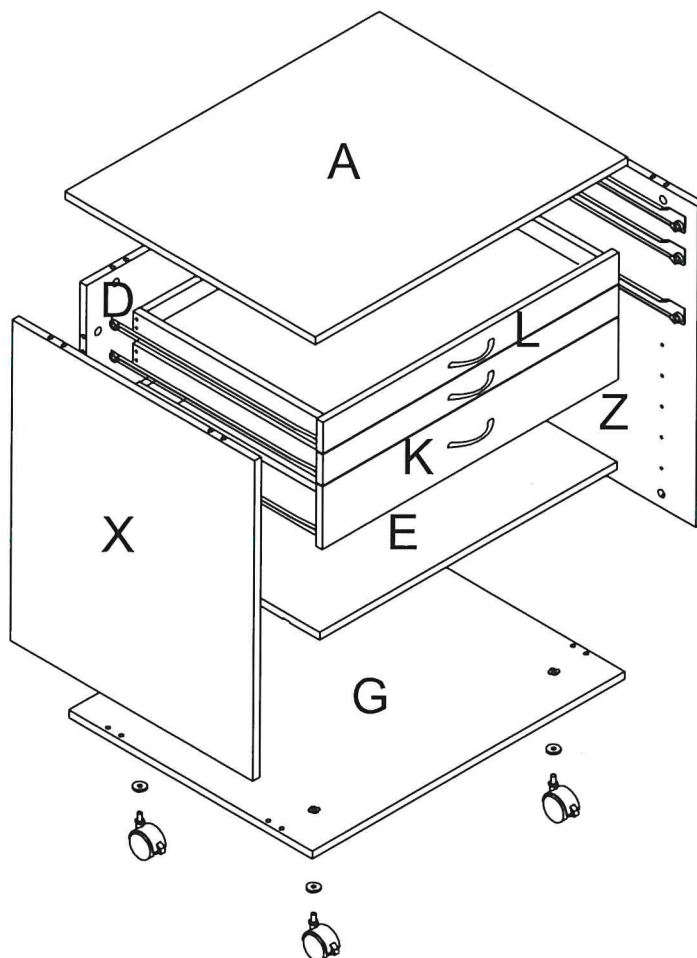


The arrow direction=front

Incorrect Correct



Screw cam bolts all the way in.



PARTS LIST

ITEM	DESCRIPTION	QTY.
A	Top panel	1
G	Bottom panel	1
D	Back panel	1
X	Left side panel	1
Z	Right side panel	1
L	Panel	2
L1	Panel	2
L2	Panel	2
L3	Panel	2
K	Panel	1
K1	Panel	1
K2	Panel	1
K3	Panel	1
K4	Panel	1
K5	Panel	3
E	Moveable shelf	1
O	Panel	1
	EVA	2

PARTS LIST

ITEM	DESCRIPTION	QTY.	ITEM	DESCRIPTION	QTY.
(c1)	6*35 Cam Bolt	32	(S3)	3.5*35 Screw	12
(d1)	8*30 Dowel pin	16	(h)	Handle	3
(c2)	(5/8") Cam Cover	32	(b2)	Fix Bolt	6
(p1)	Threaded Dowel Pin	5	(b4)	Washer	4
(t1)	Castor	4			
(r3)	14mm Spanner	1			



(c1) 6*35 Cam Bolt-32



(d1) 8*30 Dowel Pin-16



(c2) (5/8") Cam Cover-32



(t1) Castor-4



(r3) 14mm Spanner-1



(S3) 3.5*35 Screw-12



(h) Handle-3



(b2) 4*20 Fix Bolt-6



(b4) Washer-4



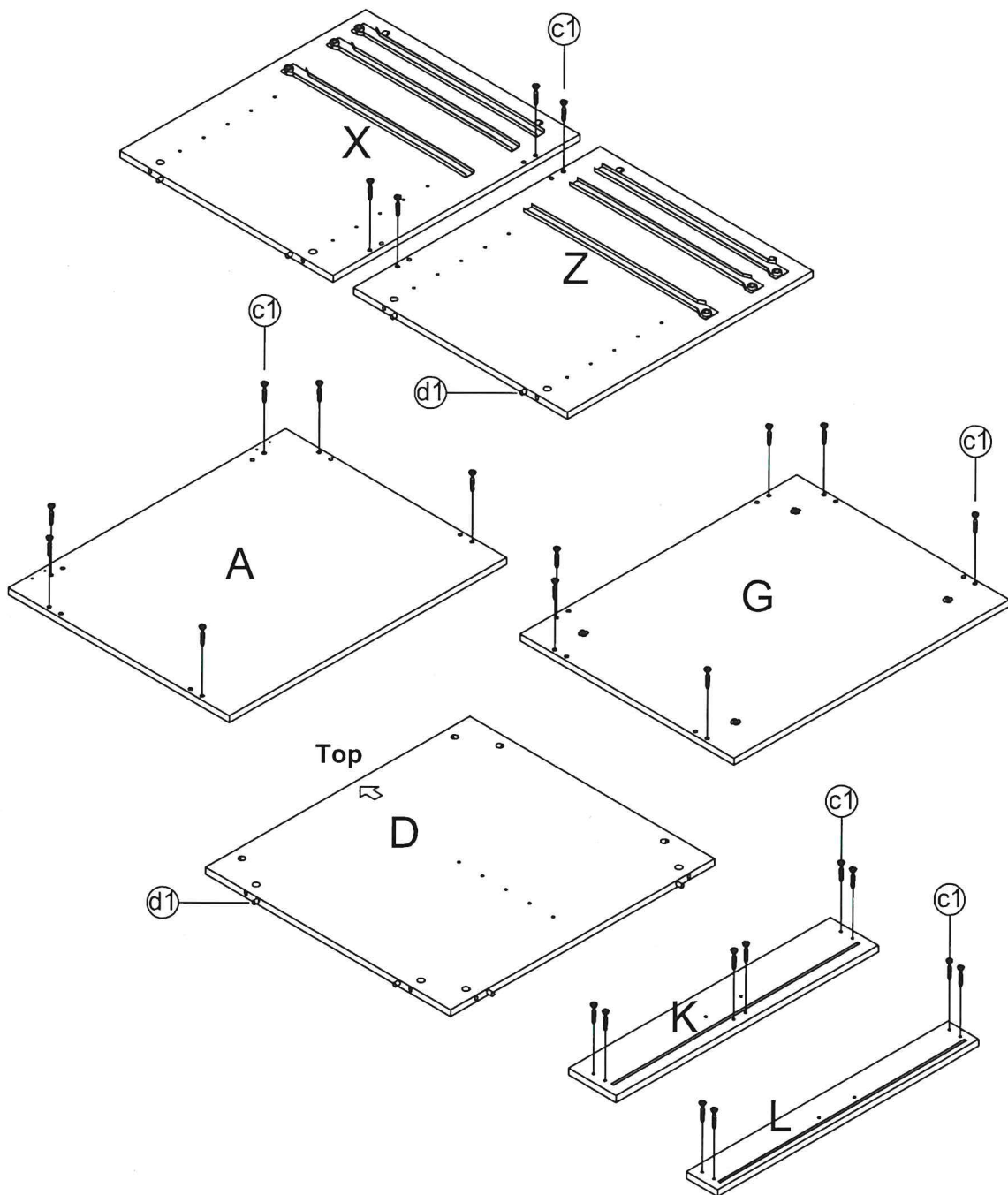
(p1) Threaded Dowel Pin-5

Pre-installed parts



(c5) Cam

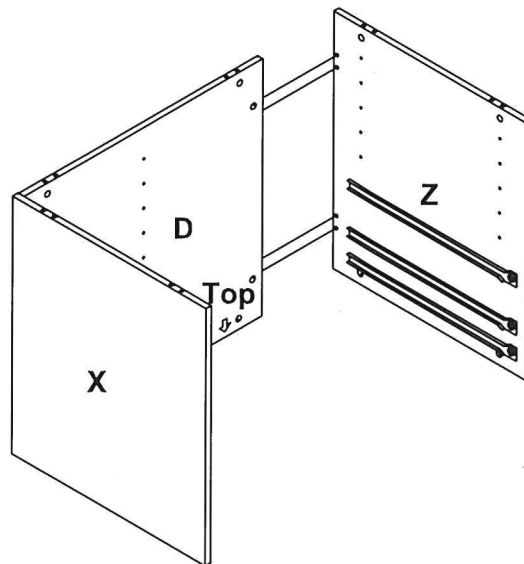
STEP 1



Preparing panel G,X,Z,A and D.

1. Insert cams bolts (c1) into panels A,G,X,K,L and Z as illustrated above.
2. Insert dowel pins (d1) to panels X,Z and D as illustrated above.

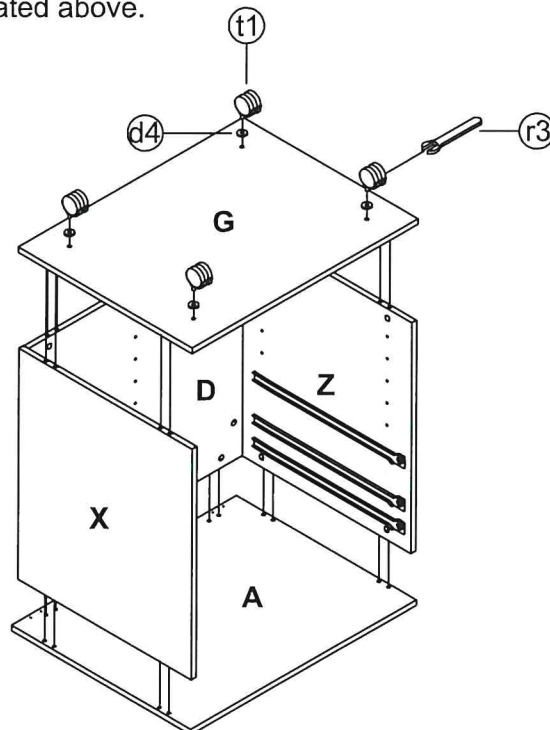
STEP 2



Panel D,X, and Z assembly.

1. Insert cam bolts (c1) on panel X and Z into cams on panels D and tighten in a clockwise direction as illustrated above.

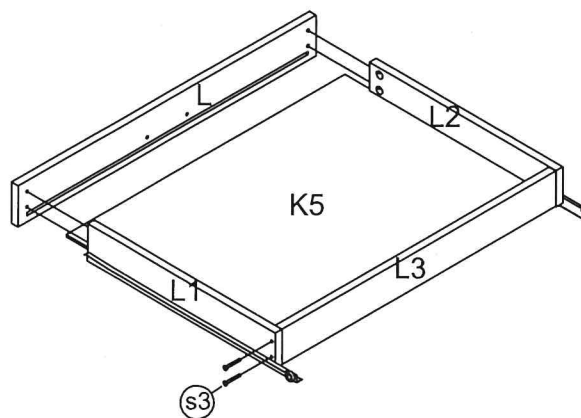
STEP 3



Panel A and G assembly.

1. Insert cam bolts (c1) on panel A and G into cams on panels X,Z and D and tighten in a clockwise direction as illustrated above.
2. Fix Castor (t1) and plastic washer (d4) to panels G as illustrated above.

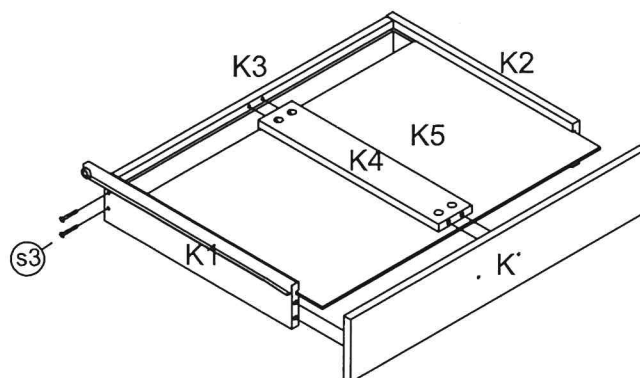
STEP 4 (repeat 2x times)



Drawers assembly.

1. Slide bottom K5 into L, L1, L2 and L3 grooves as illustrated.
2. Connect drawer panels L1, L2 and L3 with screws (s3) as illustrated above.
3. Insert cam bolts (c1) on panel L into cams on panels L1 and L2 and tighten in a clockwise direction as illustrated above.

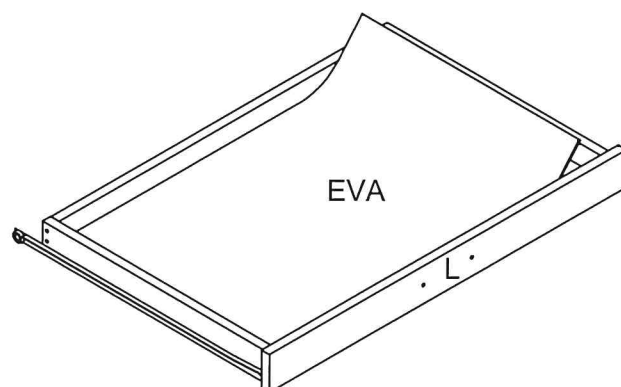
STEP 5



Drawers assembly.

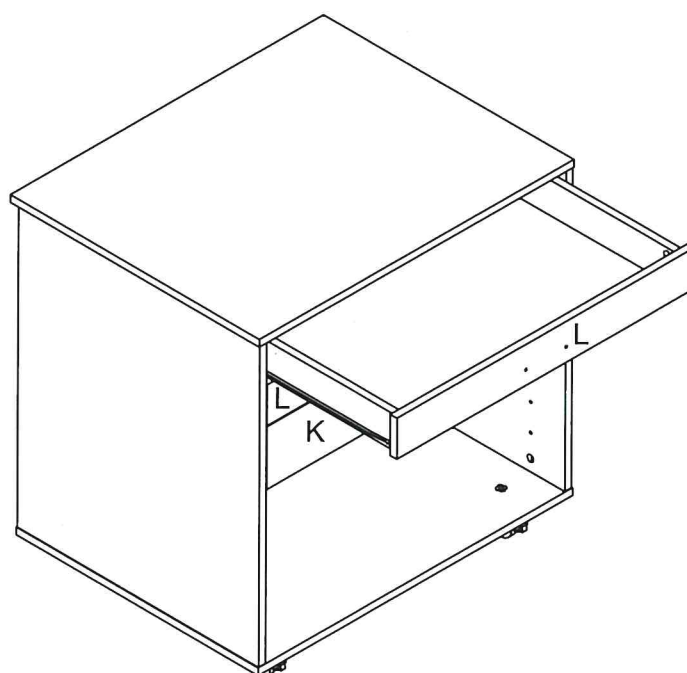
1. Slide bottom K5 into K, K1, K2 and K3 grooves as illustrated.
2. Connect drawer panels K1, K2 and K3 with screws (s3) as illustrated above.
3. Insert cam bolts (c1) on panel K and K3 into cams on panels K1, K2 and K4 and tighten in a clockwise direction as illustrated above.

STEP 6



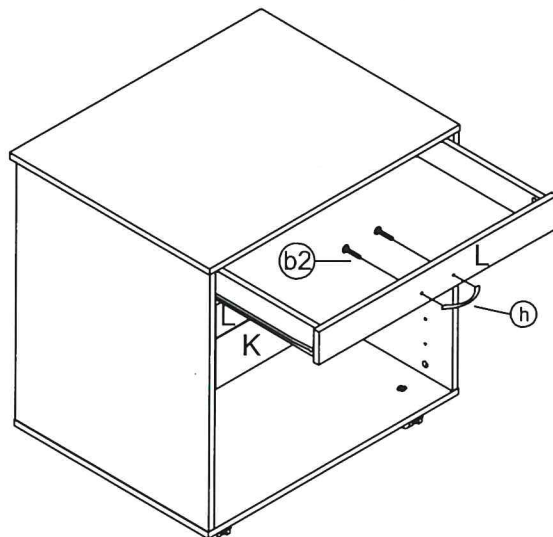
EVA assembly.

STEP 7



Drawers assembly.

STEP 8

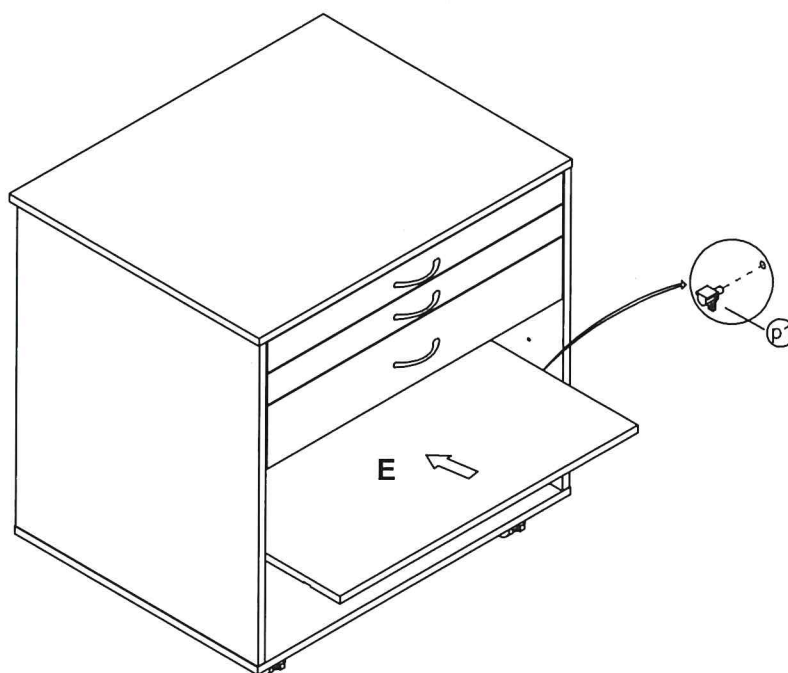


Drawers assembly.

1. Align drawer front with screws (b2).

When fitting fronts K and L use the side panels and drawers of the cabinet to align evenly on the horizontal and vertical position.

STEP 9



Moveable shelf assembly.

1. Press in (p1) pegs with flat surface facing upwards at the same level.
2. Slide shelf E with cut in grooves (if available) downwards on top of p1 pegs.

You have now successfully completed the assembly on item:

ITEM NO. :Horn Modular 3 Drawer with adjustable Shelf Cabinet

